



Code 102540

Original Instructions

# UJK Worktop Table Kit



Perfect square mitre cuts with a track saw



Quick surface clamping using Quick Lever Guide Rail Clamps, code 103061



Using dogs and clamps to ensure the work piece is clamped square and level



Surface and side holes are in line



Side dogs ensure the work piece is perfect in the horizontal or vertical position



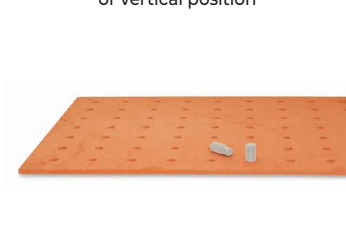
Unique twist dogs ensure perfect accuracy



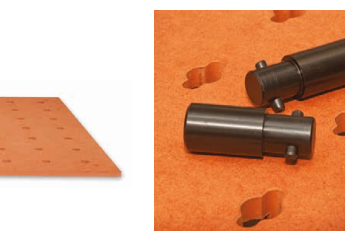
Tool tray beneath the table top for storage



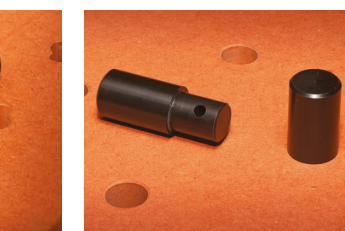
A simple bench can be constructed for the work top table



UJK HDF valchromat table top with 20mm holes, code 102537



Twist dogs to inset into the HDF valchromat top with twist holes code 102538



Removing the pins enables the dogs to insert into the HDF valchromat top with 20mm holes, code 102537



# Accessories



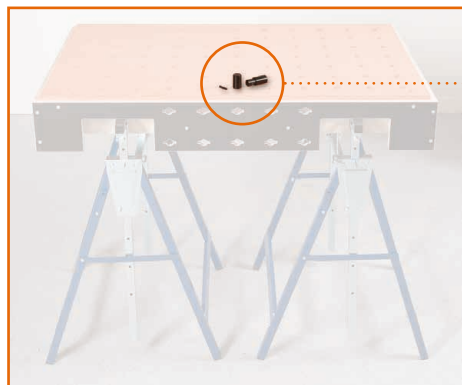
**Bernnenstuhl MB160H Telescopic Trestle**  
Code 611070



**UJK Table**  
Code 102540



**UJK HDF Valchromat Top with twist holes**  
Code 102538



**UJK 40mm Twist Dogs**  
Code 102542



**UJK 40mm Twist Dogs with the pins removed**

The UJK brand was launched by Axminster in 2012 with the intention of encompassing a range of carefully selected products that Axminster held in particular high esteem. Many of these products are designed by and manufactured by Axminster. The range includes routing, measuring and wood jointing products and has proven to be extremely popular. Axminster continually strive to develop and increase the range of quality, innovative products.

Code	Description
102541	A Pair of UJK 18mm Twist Dogs
102542	A Pair of UJK 40mm Twist Dogs
102539	UJK HDF Valchromat Top (Blank)
102537	UJK HDF Valchromat Top with 20mm holes
102538	UJK HDF Valchromat Top with twist holes
103061	Quick Lever Guide Rail Clamp
505542	Parf Dogs 10mm High
505543	Parf Dogs 70mm High

Axminster Tools, Axminster, Devon EX13 5PH

[axminstertools.com/ujk](http://axminstertools.com/ujk)





# Bench Stand Construction



A Simple Bench can be constructed for the UJK worktop table, please follow the instructions below to construct the bench stand.

The cut list can vary depending on timber available and how tall the user is. The only measurement which should not be changed is the stretcher length.

**Long stretchers x 4, 1102mm x 42mm x 65mm**

**Short stretchers x 4, 718mm x 42 x 65mm**

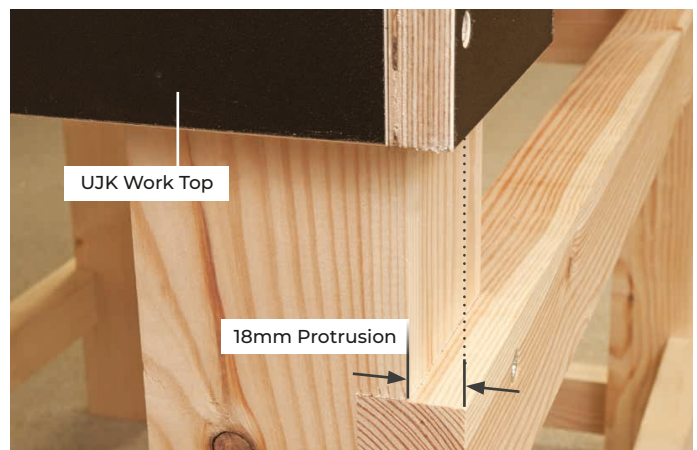
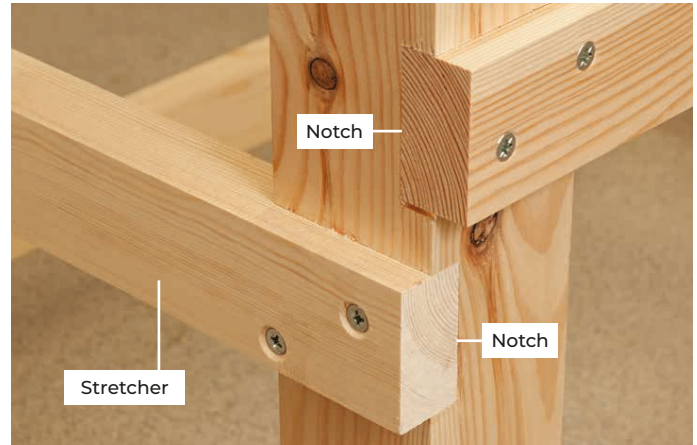
**Legs x 4, 840mm high 85 x 85mm**

Notches in legs can be done using a router. It is Recommended to do all four legs at the same time so they are all in the same position and depth. A 24mm notch will give a side protrusion of 18mm. If stretchers width is different, the depth of leg notch needs to be adjusted to give 18mm protrusion.

When assembling the bench we recommend using large wood screws, pre drilled and countersunk.

The top frame of the UJK table does not need to be screwed to the legs unless desired.

If the UJK work top is regularly removed to use on trestles its a good idea to chamfer the top of the legs.



The material can now be clamped to the side of the apron and stretchers.

