

AXMINSTER

PROfessional

Code 107663

Original Instructions

AP305PS

Panel Saw



Cert No: P30-2600

Axminster Tool Centre Ltd
Axminster Devon
EX13 5PH UK

axminstertools.com

declares that the machinery described:-

Type	Panel Saw
Model	AP305PS

Signed



Andrew Parkhouse
Operations Director

Date: **19/08/2021**

EU Declaration of Conformity

This machine complies with the following directives:

2006/42/EC
2006/95/EC
06/42/EC - Annex I/05.2006
EN 1807-1:2013

conforms to the machinery example for which the
EC Type-Examination Certificate No BM 50319002, AN 50319049
has been issued by **OAV Equipment & Tools, Inc.**
at: No. 96, Wucuo 1st st., 43641 Qingshui Dist., Taichung City Taiwan
and complies with the relevant essential health and safety requirements.

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1. INFORMATION

1-1 General Information

OAV Equipment &Tools, Inc. is specialized to supply full range of panel saw from 1600, 2200, 2600, 3200 to 3800mm. The outlook design of this machine is unique with complete cast iron bracket instead of sheet metal, enlarged outrigger and carriage, direct dust collection outlet.

Besides of our Band Saw series, these Table Saw series are also innovative products. Please enjoy your operation on this machine and if you have any comment to improve them, please do not hesitate to contact us through your agent.

As woodworking machines with the quality design, our Panel Saw series are designed to well rip solid wood, chipboard, fiberboard, plywood and similar materials. During the usage, be careful of rigidity of working materials and don't try forbidden materials such as low flash point metals and high stiff stone, etc. HSS (High Speed Steel) saw blade and milling tools should not be used.

The saw blade made in accordance with EN847-1: 1997 shall be used on the machine. Generally speaking, this machine will be installed as the following conditions:

- 1)Supply voltage: 0.9 - 1.1 normal supply voltage
- 2)Source frequency: 0.99 - 1.01 normal frequency
- 3)Relative humidity: not exceed 50% at 40°C.
- 4)Atmosphere: Free from excessive dust, acid fume, corrosive gases and salt.
- 5)Avoid exposing to direct sunlight or heat rays which can change the environmental temp.
- 6)Avoid exposing to abnormal vibration.

This machine was designed for certain applications only. We strongly recommend that this machine **NOT** be modified and/or used for any application which for other than its design.

If you have any question relative to its application, please **NOT to** use the machine until you have detail instruction from your dealer.

1-2. Safety Rules

1) Read instruction manual before operating the machine for your safety.

People who operate the machine must be trained, read and understood to use the safety measures, possess the ability to obey, and execute the regulation stated in this manual. Learn the machine's application and limitations as well as the specific hazards peculiar to it.

2) Ground all machines.

It should make sure the "PE" terminal being connection before machine operating.

3) Keep guards in place and working area clean.

Keep guards in place and in working order.

4) Don't use in dangerous environment.

Don't use machines in damp or wet locations, or expose them to rain.

Please provide a suitable illumination around the machine for safety operation.

5) Keep children and visitors away.

All children and visitors should be kept in a safe distance from working area.

6) Store idle tools (cutting spindle).

When not in usage, tools should be stored in a dry, high or locked up place, out of reach for children.

7) Wear proper apparel.

No loose clothing, glove, neckties, rings, bracelets, or other jewelry which may be gotten caught in moving parts. Wear protective hair covering to contain long hair.

Please wear glove to take/ replace saw blade and wear eye-shield/ ear-shield to operation.

8) Stay alert.

Watch what you are doing. Do not operate machine when you are tired.

9) Don't force machines.

It will do the job better and be safer at the rate for which it was designed.

10) SHUT OFF the power.

Remove the products and isolated energy before leaving the machine. Shut off the power and carried out only when the machine is stationary before inspection, maintenance, adjustment and cleaning.

11) No smoking!! Don't smoking while operate machine.

12) Have your machine repaired by a qualified person.

Repairs should be carried out by qualified-persons using original spare parts; otherwise this may result in considerable danger to the user.

- running.
- 23) When the machine is out of order while running, shut it down and to call servicemen for help as soon as possible.
 - 24) Wear ear protectors (plugs or muffs) during extended periods of operation.
 - 25) Remove adjusting keys and wrenches before turning machine on. Be sure that the keys and adjusting wrenches have been removed and all the nuts and bolts are secured.
 - 26) After switching off the saw motor, allow the saw blade to stop freely. Never attempt to stop the cutting by hand or other objects.
 - 27) Never cut the wood plate if there is no completed width or too small.
 - 28) The max. Rotation speed marked on the saw blade must not be exceeded.
 - 29) The machine shall be not loaded with more than work piece at a time.
 - 30) During making wooden cases, it will emit harmful dust. User must install exhaust system for the extraction of harmful dust.
 - 31) Use correctly sharpened saw blades. Observe the max. Speed marked on the saw blade. User shall be to select the optimum speed for saw blade.
 - 32) Report faults on the machine, including guards or saw blades, as soon as they are discovered.
 - 33) Adopt safe procedures for cleaning, maintenance and remove chips and dust regularly to avoid the risk of fire.
 - 34) Follow manufacturer's instructions for operating, adjustment and repair of saw blades.
 - 35) Ensure that any spacers and spindle rings used are suitable for the purpose as stated by the manufacturer.
 - 36) Refrain from removing any off-cut or other part of the work piece from the cutting area whilst the machine is running.
 - 37) Ensure that guards and other safety devices necessary for machine operation are in position, in good working order and properly maintained.
 - 38) **Safety working practice.**
 - a) Use of push block and push stick- Push stick should be used to avoid working with hands close to the saw blade. Push blocks should be between 300mm and 400mm long, 80mm to 100mm wide and 15mm to 20mm deep. Push blocks should be used when cutting small work pieces and in circumstances where it is necessary to push the work piece against the fence.
 - b) Selection of saw blade and riving knife- the operator should only select saw blade with suitable diameter and thickness for the machine.
 - c) Selection of riving knife slot- The riving knife guiding slot should be no more than 0.5mm wider than the riving knife guiding elements.

13) Check any damaged parts.

Before using the machine further, the guard or other damaged part should first be carefully checked to determine if it will operate properly and perform its intended function. Check the alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.

14) Disposing of wasted material

Disposing wasted material and wasted lubricating oil shall obey the local regulation and be deeply careful.

15) Fire extinguisher:

Workshop of user shall be with the fire extinguisher or other devices according to the local safety regulations and be deeply careful.

16) Stand on proper position for operation.

Please stand in front of machine for operation.

17) Use recommended ancillary equipment.

Consult of the instruction manual of drawing for recommended accessories. The use of improper accessories may cause risk of injury to persons. If ancillary equipment is removed the original guards or safety devices shall be replaced.

OAV and our authorized agency are responsible for a future connection of the machine with ancillary equipment only if we ourselves have designed such connection.

18) Reduce the risk of unintentional starting.

Make sure switches of control panel are OFF position before operating.

19) Never leave machine running unattended. Turn power off from the hand-held disconnecting device. Don't leave machine until it comes to a complete stop.

20) Make sure machine is disconnected from power supply.

Make sure machine is disconnected from power supply before started the normal maintenance and service, adjustment, or repairing.

21) Reaction with emergency situation.

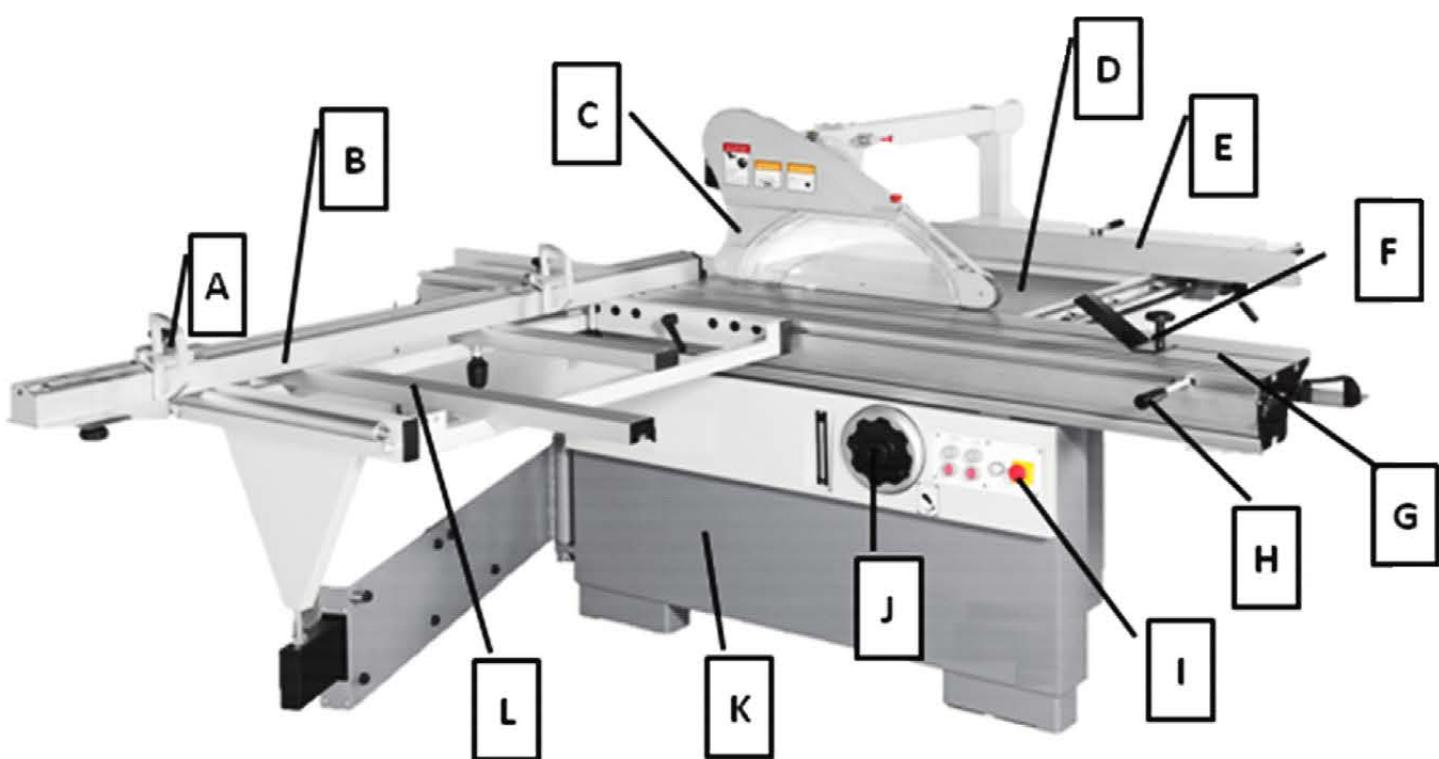
This machine provides two emergency buttons. One is self-latching push-button on the control panel of access position. Other emergency buttons are position on the front side on the machine near in-feed working area. The emergency button is colored red and yellow background. After emergency stop, follow the normal start up procedure and suitable operation to obviate the hazard. Please see the afterward pages of emergency stop position diagram.

22) Never open the protective cover or the machine door while the machine is

- d) Fixing of saw blade to spindle- Where the spindle diameter is less than the saw blade bore diameter, flanged bushes provided by the machine manufacture should be used to make up the difference. The use of loose rings or bushes is not permitted.
 - e) Lighting- it is important to provide adequate lighting around the machine.
- 39) Guide the work piece along the rip fence and through the rotation saw blade, using the push stick if necessary. Any damage, please replace new one that specification according below drawing.
- 40) Do not operate this machine while tired or under the influence of drugs, alcohol or any medication.
- 41) **The dust generated by certain woods products can be injurious to your health.**
Always operate machinery in well-ventilated areas, and provide for proper dust removal. Use wood dust collection systems whenever possible
- 42) Any other maintenance is welcome to be contacted manufacturer or our distributor.

2. MACHINE INFORMATION

2-1. MAIN FEATURE



- | | | |
|-----------------------------|------------------|--------------------|
| A. Flip Stop | F. Edge Shoe | K. Machine Body |
| B. Crosscut Fence | G. Sliding Table | L. Extension Fence |
| C. Overhead Saw Blade Guard | H. Handle | |
| D. Extension Table | I. Control Panel | |
| E. Rip Fence | J. Hand wheel | |

2-2. SPECIFICATIONS

Model	P30
Cast iron fixed table dimension	548x896mm
Sliding table dimension	2,600x360mm
Main saw blade	305mm (Max. 355mm)
Main saw bore	30mm
Max. cutting height with blade at 90°	90mm
Max. cutting height with blade at 45°	63mm
Main motor power(3ph)	5HP(3.75Kw)
Main blade speed	4,000rpm
Scoring saw blade	120mm
Scoring saw blade bore	20mm
Scoring blade motor power(optional)	3/4HP(0.56Kw)
Cutting width	835mm (1,250mm as opt.)
Blade tilting adjustment	Manual(0~45°)
Main saw height adjustment	Manual
Dust collection system	120/76mm
N.W./G.W./MEAS. (Machine)	410/502KGS 145*115*106cm
N.W./G.W./MEAS. (Sliding table)	70/75.5KGS 268*42*22cm
Ctn. Q'ty.	16/32sets

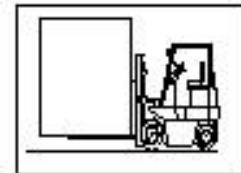
Due to needs of continuous improvement, specification is subject to change without prior notice

3. INSTALLATION

3-1. UNPACKING

SETUP SAFETY

- By offering the comprehensive information regarding to the operation and maintenance of the machine, it will be ensured that operators will use the machine properly.
- Our sales organization is always willing to provide solutions for every technical problem (reparation, spare part delivery), and to help your business with our professional knowledge.
- Keep this handbook for future information, besides, it shall always be kept with the machine. Follow the instruction of this handbook is very important.
- Provide adequate space for working area. It also has to be cleaned and free of scrap material, oil and grease.
- This Model is a heavy-duty machine. The sliding table for the machine weighs is over 100kgs. **Use at least four strong people to lift it in position.** Improper lifting techniques or inadequate lifting assistance could result in serious crushing or strain injuries.
- Place a level on the saw table and adjusting 4 screws when necessary, so the saw table is level from left to right and from front to back.



3-2. CHECKS THE MACHINE ACCESSORIES

Packing List

1. Machine bodyx1
2. Sliding Table Unit x 1
3. Assembly parts for crosscut frame. x1
4. Assembly parts for tool box + saw blade x 1.
5. Assembly parts for rear extension table. x1
6. Assembly parts for left extension table. x1
7. Assembly parts for round rail x1
8. Assembly parts for rip fence+ cross cut fence x1
9. Assembly parts for overhead blade guard (5pkg)



3-3.FITTING THE SLIDING TABLE

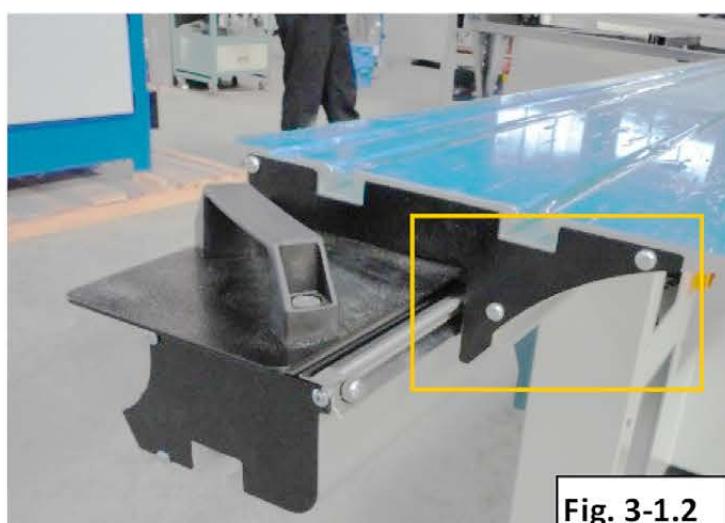
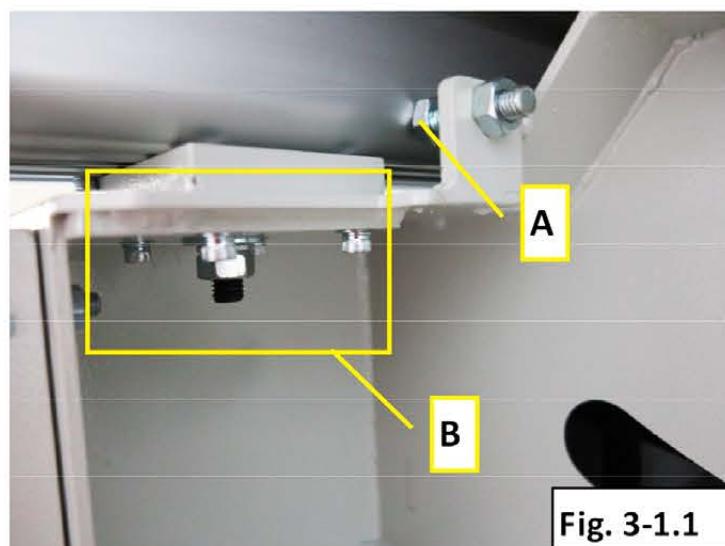
The accessories bag contains hex head bolts for fixing the sliding table

For packing and transport reasons, some machine members are removed.

All fitting operations in this section require approx. 4 people

Note: The parallelism has been adjusted before shipping, users only need to assemble by following the steps below. Then the position of sliding table will be correct.

1. Put the sliding table on the machine frame and against the stopping nut A (on both sides)
2. After set the sliding table on position, Lock the screws set B on 2 sides to fix the sliding table on the machine frame. (Fig. 3-3.1)
3. To assemble for the handle of sliding table, fit the screws in as Fig. 3-3.2 shows.



3-4. FITTING THE CROSSCUT FRAME & EXTENSION FENCE ASSEMBLY

All fitting operations in this section require approx. 2 people

I. Fitting the crosscut frame

- Fit the crosscut frame by putting **A** (Fig. 3-4.1) into the end of swing arm **B**(Fig. 3-4.1). At the same time, fit frame **C** (Fig. 3-4.1) by insert fix plate **F** (Fig.3-3.1c) of the crosscut frame to groove **D** (Fig. 3-4.1) of the sliding table.

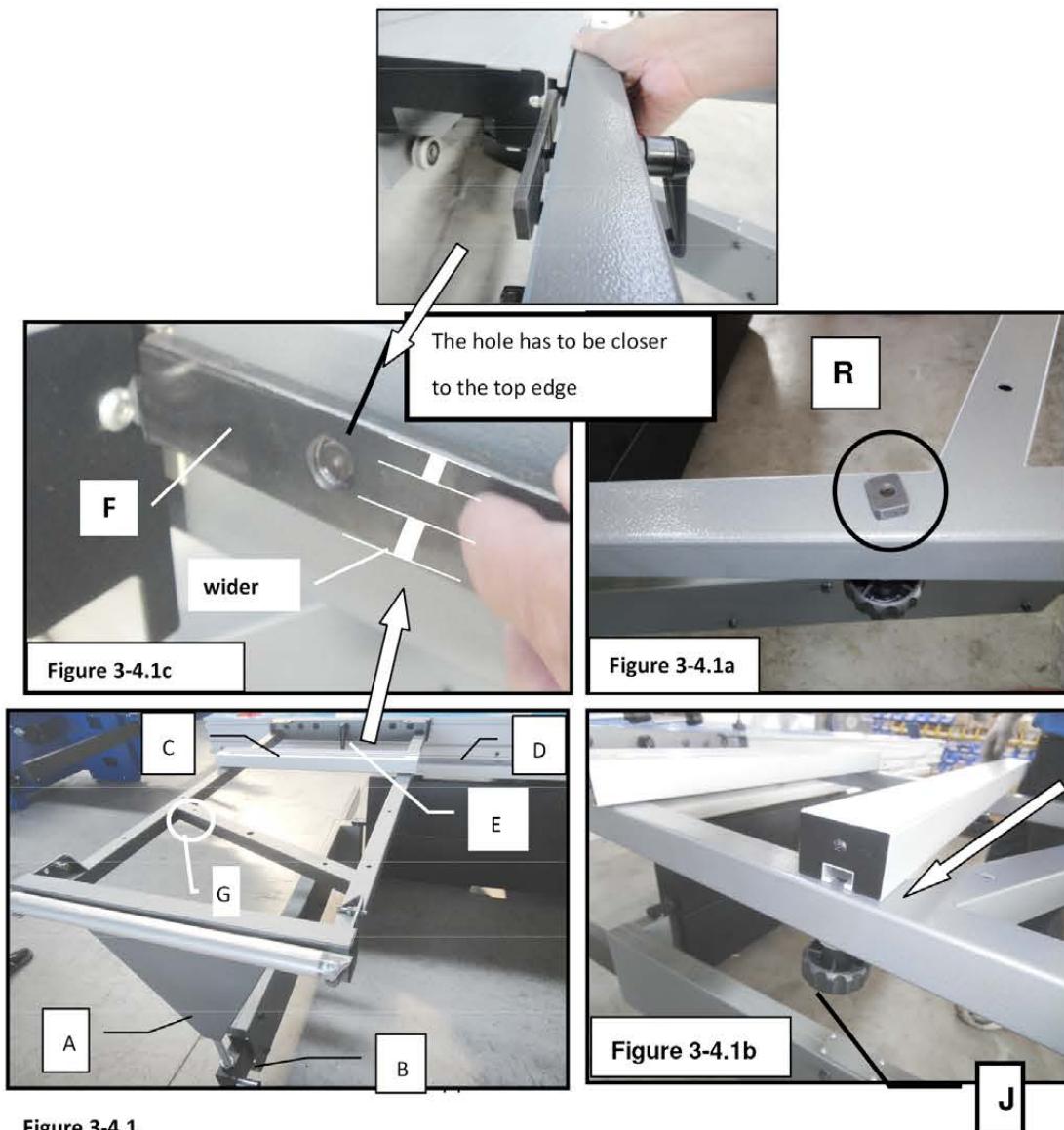
Note: the fix plate F has to be placed as Fig. 3-4.1c

- Make sure **A** (Fig. 3-4.1) is placed properly in the swing arm **B** (Fig. 3-4.1).
- Tighten lever **E**(Fig. 3-4.1)

※ Notice: To move or take off the crosscut frame, withdraw lever **E**(Fig. 3-4.1)

II. Fitting the crosscut fence

- Fit the T-nut **R** (Fig. 3-4.1a) into crosscut frame holes **G** (Fig. 3-4.1) then slide the square support pipe in (see arrow of Fig. 3-4.1b).
- Fit square pipe **I** (Fig. 3-4.2) to **R** (Fig. 3-4.1a) of crosscut frame. And tighten knob **J**(Fig. 3-4.1b & 3-4.2) for fixing on crosscut frame.



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3. Slide the 4 sets of square pads by follow the arrow direction into the groove at the bottom and lock 1 pad at the end (Fig. 3-4.2a)
4. Fit crosscut fence in the groove **H** (Fig. 3-4.2) and holes on crosscut frame (as Fig 3-4.2b)
5. Lock knob **Y&Z**(Fig. 3-4.c)for fixing
6. Turn nut **L** (Fig.3-4.3a) to make crosscut fence and sliding table exactly vertical. Then lock knob **M** (Fig.3-4.3a) for fixing.
※ Notice: Please tie the knob **Z** (Fig.3-4.2a) to fix the fence. And adjust **L** (Fig. 3-4.3a) &**M** (Fig. 3-4.3a) to make ext. fence be exactly vertical with sliding table.

III. Fitting the flip stop units

1. Unlocking knob **N**(Fig. 3-4.3) of the extension piece.
2. Slide the flip stop unit into groove **O** (Fig. 3-4.3). Then tight **P** (Fig. 3-4.3) to fix.

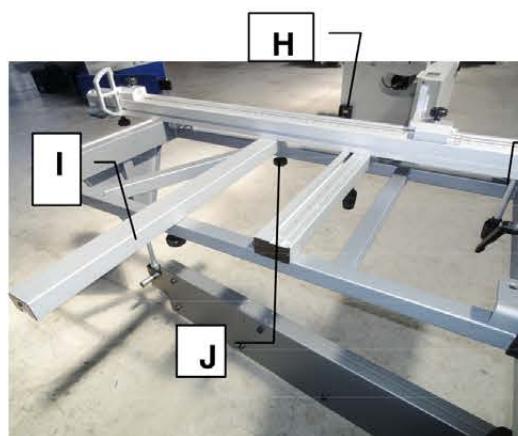


Figure 3-4.2

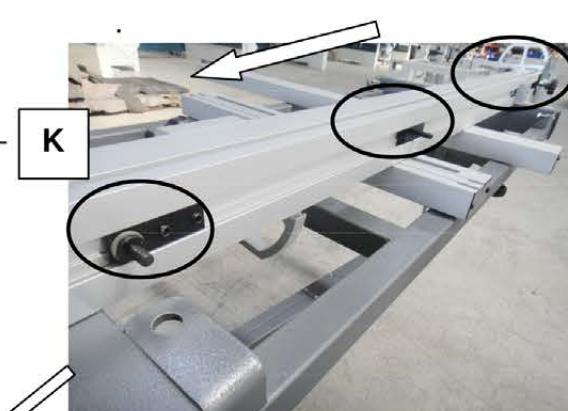


Figure3-4.



Figure 3-4.2b

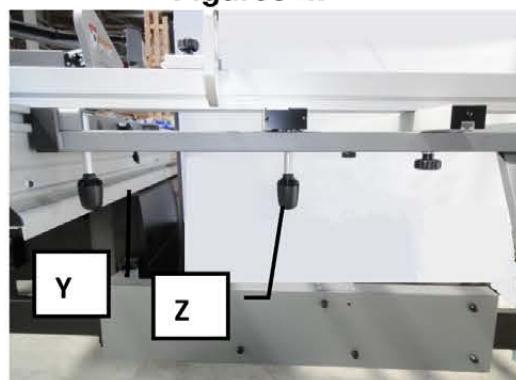


Figure 3-4.2c

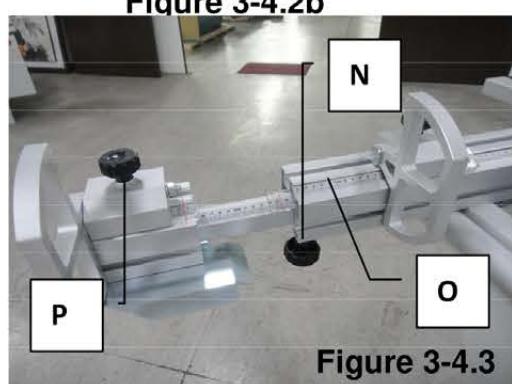


Figure 3-4.3

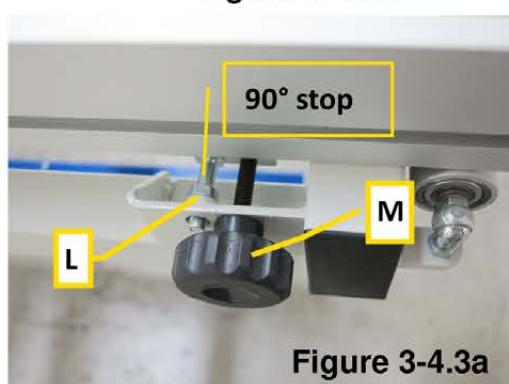


Figure 3-4.3a

3-5. FITTING THE EXTENSION TABLE

All fitting operations in this section require approx. 2 people

1. Fasten the extension table and keep it aligned with cast iron table. Check the flatness by placing fence plate (F, Figure 3-7.1) on the tables as Fig 3-5.1. The extension table must be even height to cast iron table. However, if the extension table is **lower**, the distance must be less than 0.2mm for smooth operation.
2. If it is not aligned, screw down the three screw A(Fig. 3-5.2)
3. Then adjust the alignment with screws B(Fig. 3-5.2)

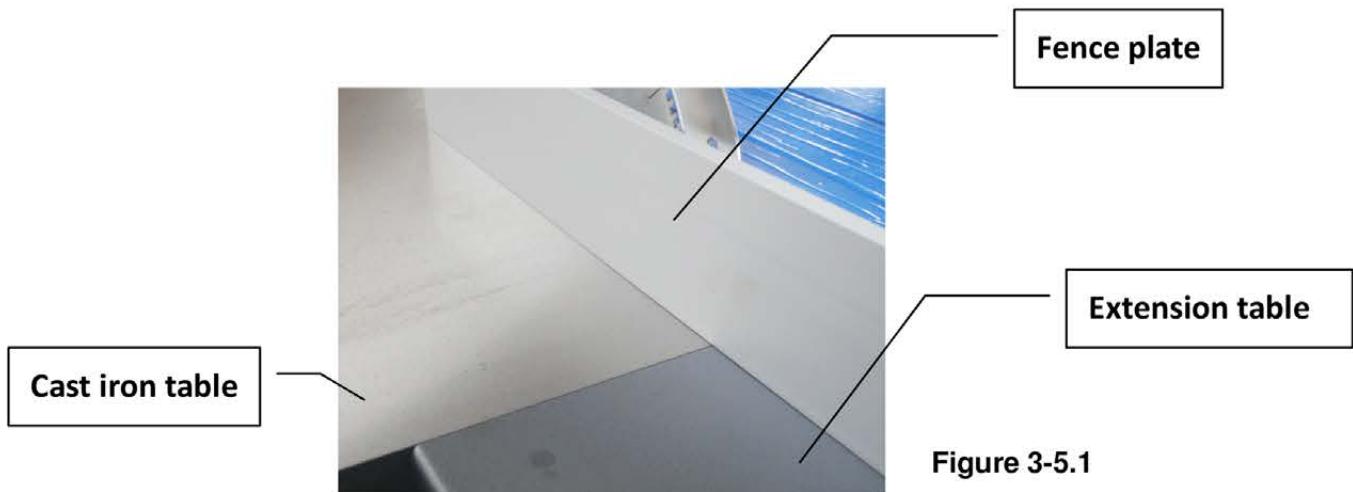


Figure 3-5.1

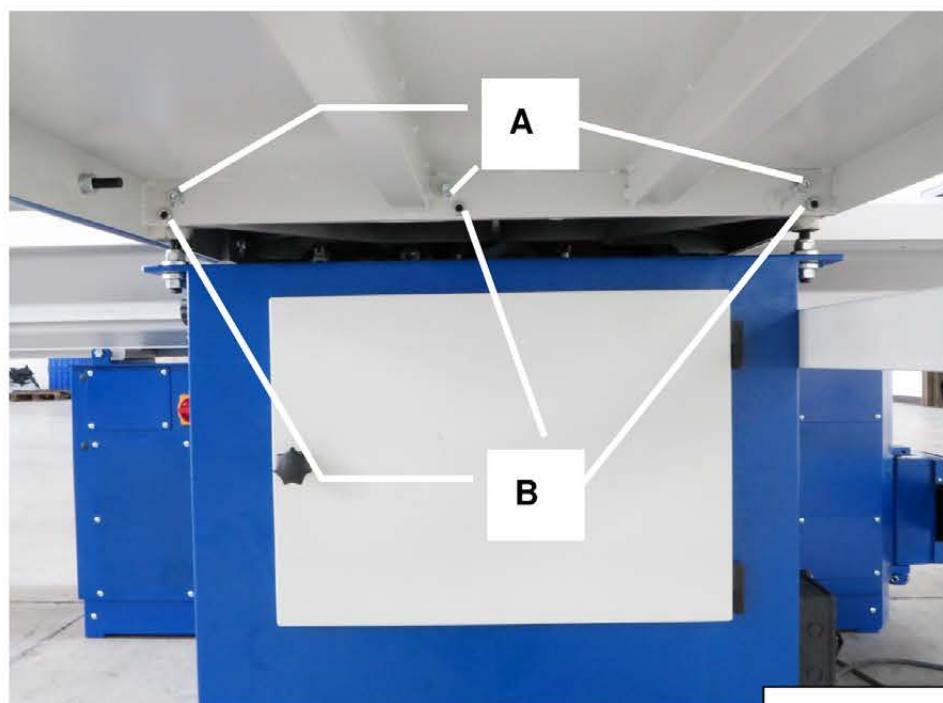


Figure 3-5.2

3-6. FITTING THE SAW BLADE GUARD

Stand saw blade guard A (fig. 3-6.1)

Insert the riving knife to the fixed plate which next to the main saw blade
Mount the simple saw blade guard to the riving knife



fig. 3-6.1

FITTING THE OVERHEAD SAW BLADE GUARD (OPTIONAL)



- 1 Release the end washer and the nut (X2) from the machine
- 2 Aim the fixed bracket at the 2 holes of bolt, then insert it into those bolts.
- 3 Put the wahser and nut back(X2) , tighten them.



- 4 Use the gradiente on the table check balance , use it on the support frame to check the balance also, adjust it if not balance.

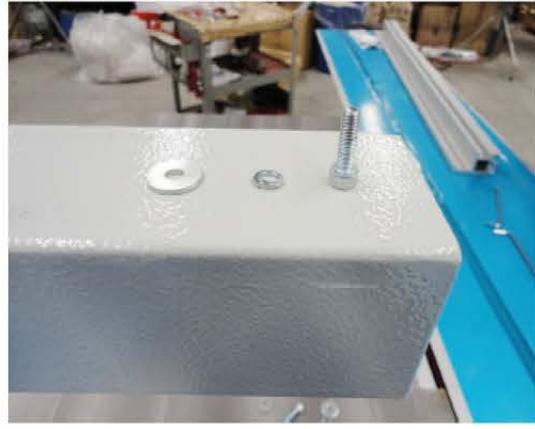
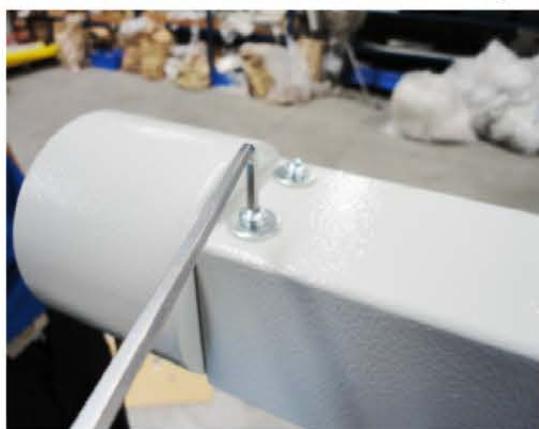
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5 Put the fixed bracket on the support frame and aim at those four holes, then tighten the screws, lock spring washers and washers

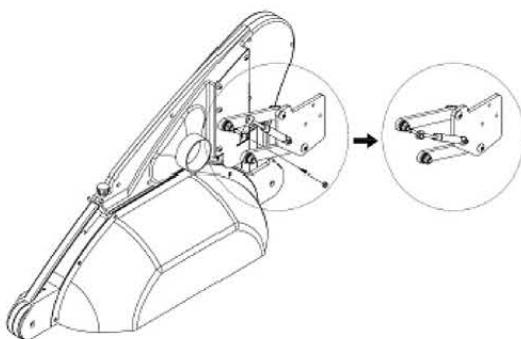


6 Insert the dust bracket into the fixed bracket then push it inside the fixed bracket

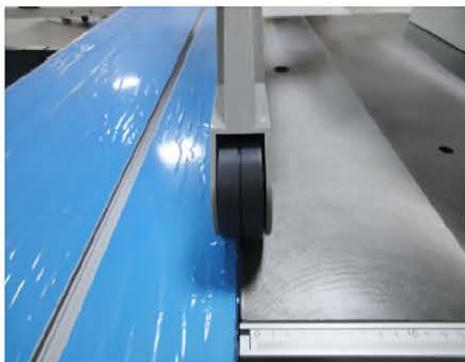


7. Fasten the screws, lock washers and washers(X2) at the dust bracket .

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8. mounted the connect plate direct to the overhead guard, fasten with the nut.



9. Make sure the front roller and back roller are in the middle of line of the blade



8. mount the saw blade guard to the support bracket , tighten the screws, lock washers and washers to steady it.

(before fasten all the screws check the following step first)



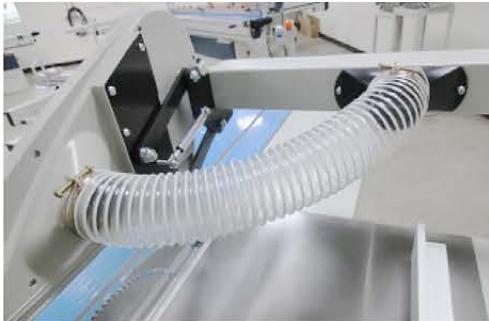
10. If the saw blade gaurd doesn't parallel with the blade, adjust the four screws from support frame.



11. Install the dust hood to the support bracket, tighten the screws and lock washers (X2) to insert the dust hood into dust bracket.



12 . Use hose claim to tighten the hose.



13 Install hose to the dust hood.



14. Release the red screw can change the guard.



3-7. FITTING RIP FENCE

All fitting operations in this section require approx. 2 people

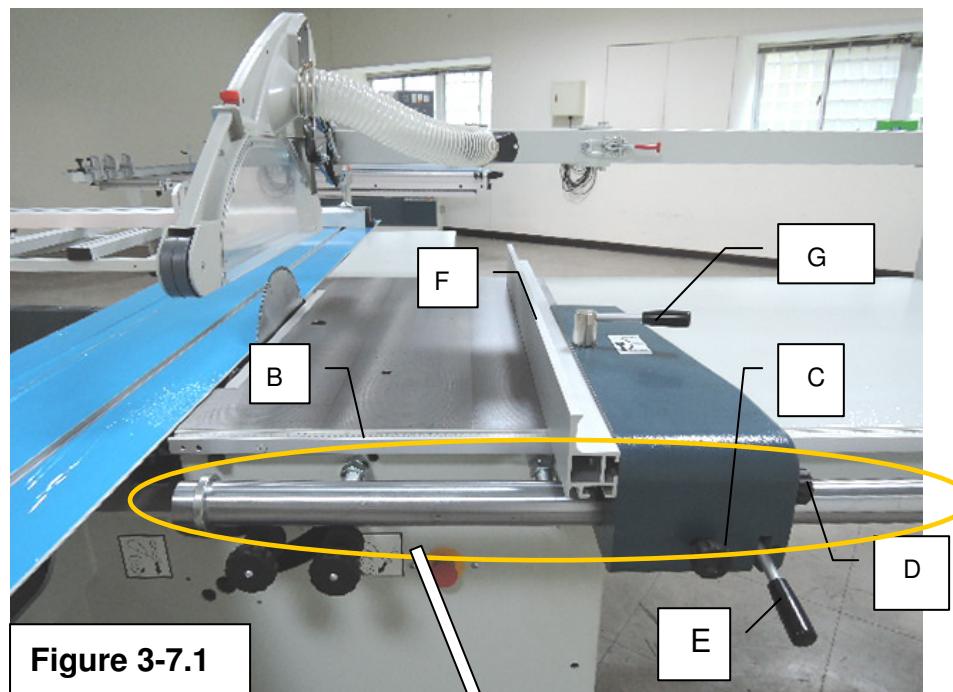
Remove the washer and nut from the round bar first and then

1. Insert the screw rods **H** (Fig. 3-7.1a) of the round bar into the position **A** (Fig. 3-7.1) of working table and extension table then put the washers and nut at the back side of the table, then fasten them in (there are 4 points for fixing the round bar in this position).
2. Mount the fence scale (ruler) set to the edge of the working table and extension table by fastening the fence scale (ruler) set with washer and lock washer
3. Slide rip fence support **C**(Fig. 3-7.1)into round bar **D**(Fig. 3-7.1)

Note: Move handle **E** (Fig. 3-7.1) up to release rip fence, down to lock the rip fence.

4. Mounting fence plate **F** (Fig. 3-7.1) to clamping assembly in upward position and tighten handle **G**.

Notice: Before operation, the 0 mark on the rip fence scale must be aligned with the right side of the blade to ensure the processing accurate.



3-8. FITTING THE SAW BLADE

CAUTION

1. Handle the saw blade with gloves.
2. Open blade protect guard before install the saw blade

Procedure for fitting or replacing the saw blade is as follows:

1. Rise up the main saw blade by turning knob **A** (Fig. 3-8.1a) clockwise
2. Set the saw unit in 0 degree by turning hand wheel **B** (Fig.3-8.1b)
3. Press the **emergency button**
4. Move the sliding table totally to the right.
5. Open the blade protect guard -red cover **C** (Fig. 3-8.2) by pulling
6. Insert T-wrench **F**(Fig. 3-8.3) to lock the spindle, at the same time, use wrench to loose the nut **E** &washer **D**, (Fig. 3-8.3)

Note1: Before fitting the saw blade, make sure that the washer D (Fig.3-8.3) is cleaned to avoid vibrations when the saw blade is rotating

7. Fit the saw blade and washer **D** & tighten nut **E** (Fig. 3-8.2) to fix the saw blade.
 8. Remove T-wrench **F**
- * Notice:**
- ✓ During the operation, pay attention on the saw unit.
 - ✓ Pay attention when the blade guard is open, always close it and make sure no one around before you move your sliding table back.

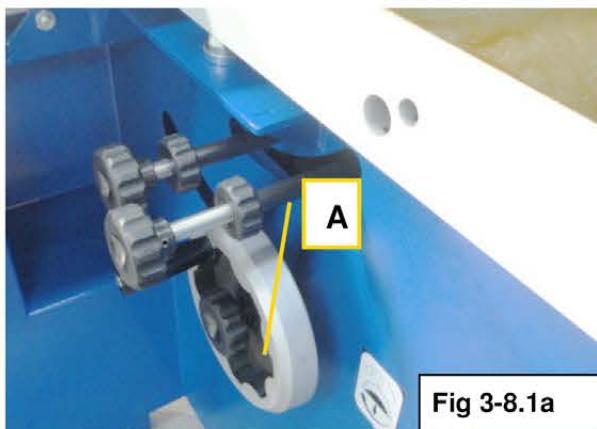


Fig 3-8.1a

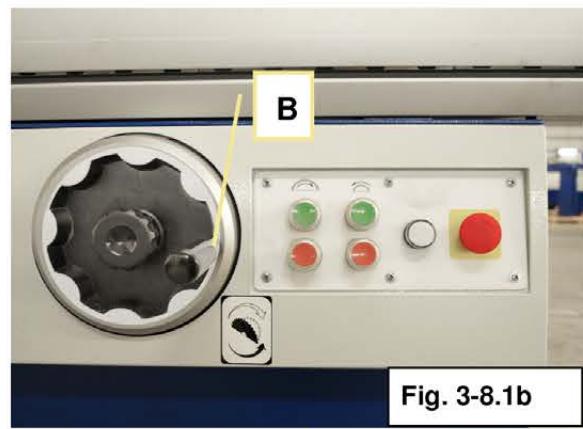


Fig. 3-8.1b

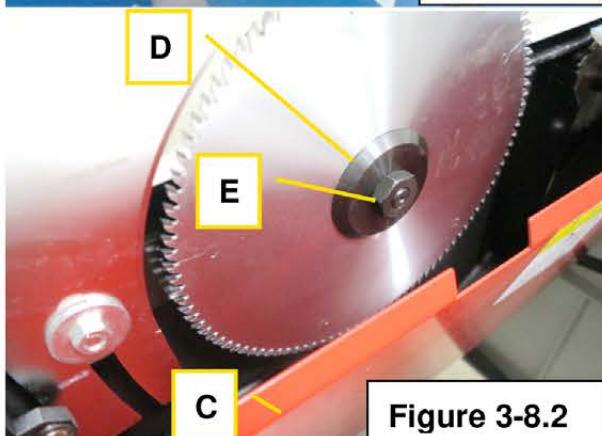


Figure 3-8.2



Figure 3-8.3

3-9. RIVING KNIFE

⚠ CAUTION: Always install the riving knife with gloves.

The machine is always equipped with one riving knife for 355mm saw blade.

Always fit the proper riving knife:

1. Loosen nut **A** (Fig. 3-9.1) insert the riving knife with a wrench without complete tightening it.
2. Position the riving knife about 3mm or 1/8" away from the nearest tooth on the main blade. (Gap **B** between saw blade and riving knife shall be 3mm approx.)
3. Tighten the nut **A** to secure the riving knife in the position. (Fig. 3-9.1)
4. Move the blade guard & sliding table back to the original position.

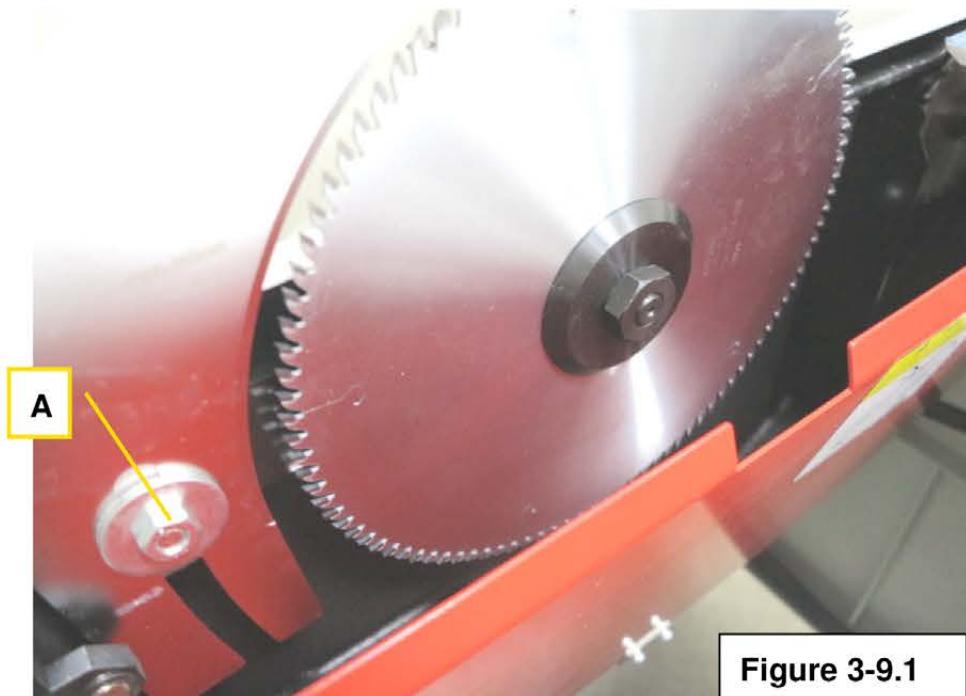


Figure 3-9.1

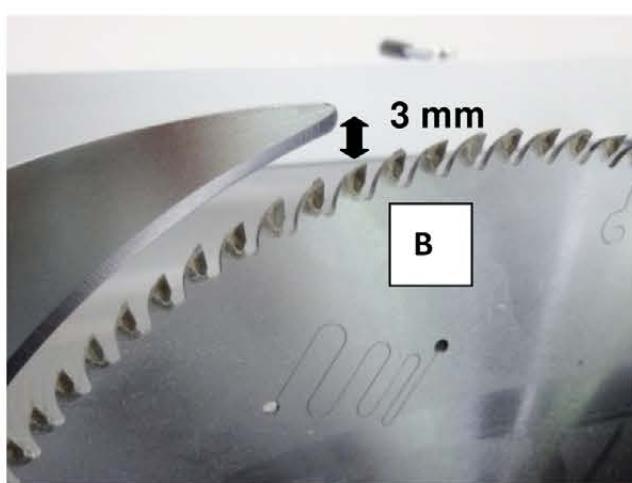


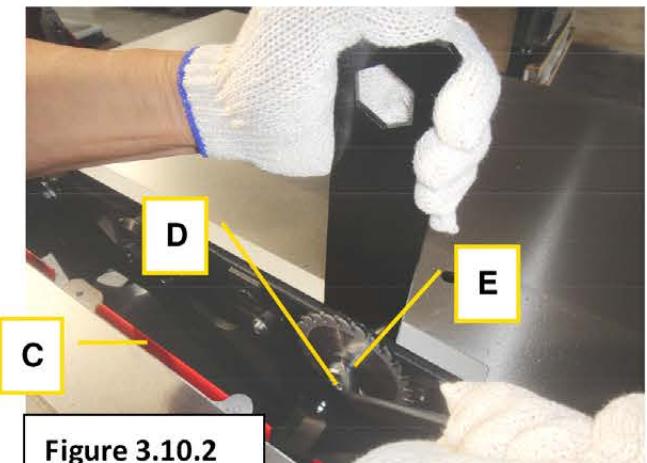
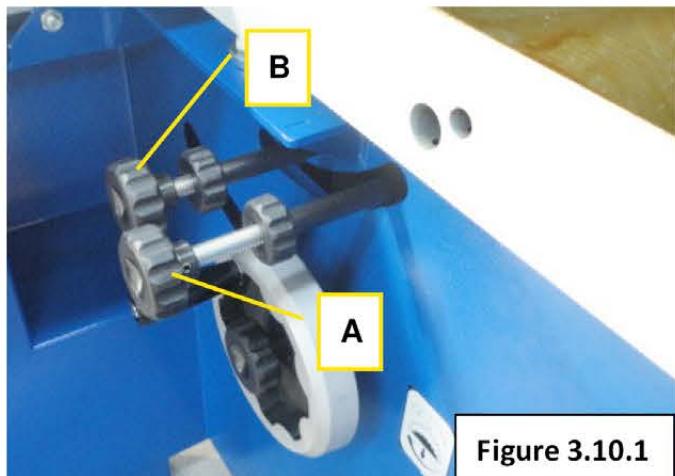
Figure 3-9.1a

3-10. CHANGING SCORING BLADE

⚠ CAUTION:

Changing scoring blade with gloves and always pay attention.

1. Press the emergency button
 2. Set the scoring blade in 90 degree by turning the hand wheel A (Fig. 3-10.1)
 3. Move the sliding table to the left and push the handle to the 2nd stop before reach the 1st stop. (Fig. 3-10.1)
 4. Open the blade protect guard -red cover C(Fig. 3-10.2)
 5. Insert the wrench to fix the spindle of scoring blade. (Fig. 3-10.2)
 6. Loosen the screw D and washer E (Fig. 3-10.2) then take the scoring blade out.
 7. Replace it with new one
 9. Tighten the washer E and screw B (Fig. 3-10.2) back to fix the saw blade.
 10. Take the wrench out and close the red cover (Fig. 3-10.2) Put the insert back and tighten the bolts to fix it.
- ※ Notice: for safety concern, always close the blade guard C when finished, (Fig. 3-10.2); move back the sliding table to the original position
- ※ During the machine operation, pay attention to the saw unit when the blade guard is open



3-11. EDGE SHOE, HOLD DOWN & MITER FENCE

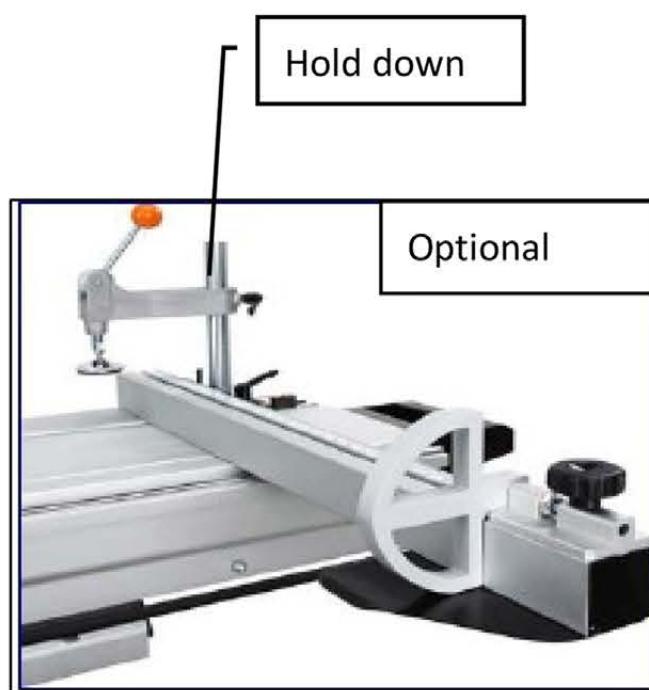
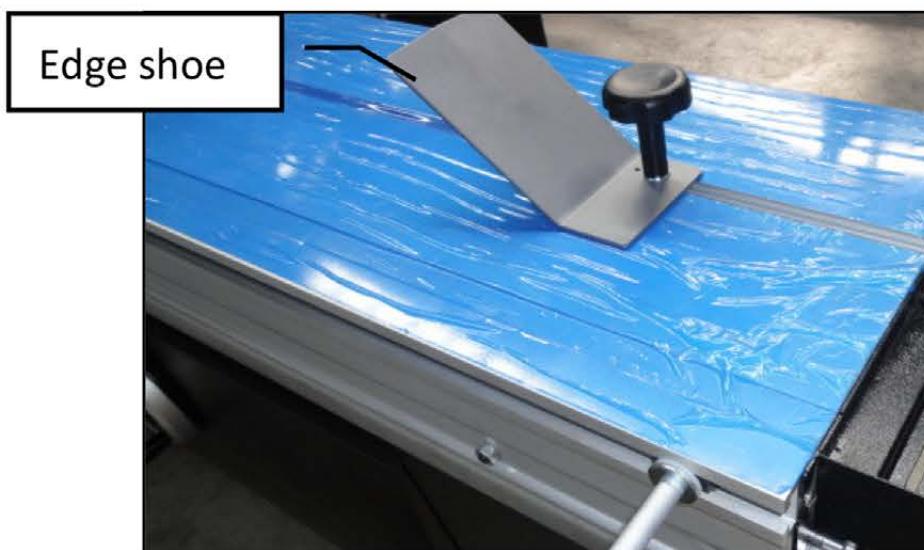
Edge shoe

The edge shoe is used for trimming panel and fixes the work piece on the sliding table.

※ Notice: Edge shoe is demanded in heavy duty processing.

Miter Fence with hold down (Optional)

Allows precise miter cuts between + 45 and - 45 on the sliding table and clamps the work piece.



3-12. CONNECTION TO THE DUST COLLECTION

**The connection to the dust collection is necessary for the good machine operation.
Always work with the dust collector in operation.**

The saw is equipped with two dust ports connected to a dust collection system before operation.

1. Exhaust pipe (Fig. 3-12.1) diameter 120mm
2. Exhaust pipe (Fig. 3-12.2) diameter 102mm

If other machines are connected to the centralized collection system, carry out a test with all collection system in operation.

The right operation of the collection system reduces the risks of dust inhalation.

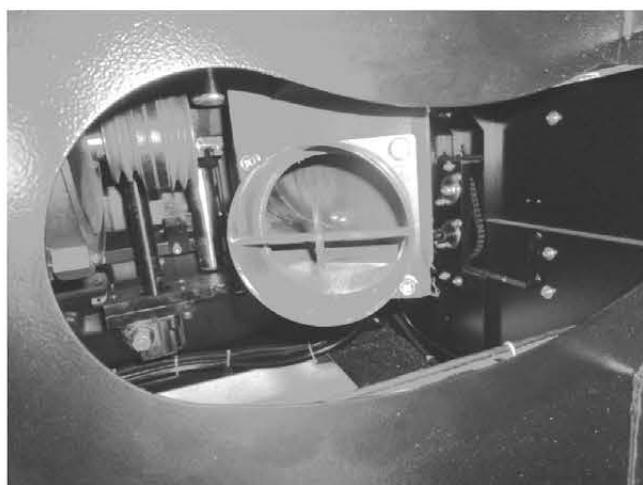


Figure 3-12.1



Figure 3-12.2

3-13. WIRING & TEST RUN

I. WIRING

1. Make sure that the electric system of the workshop may absorb the machine power and the grounding system follows the prescriptions in force.
Notice: Comply with local codes to prevent fire accident.
2. The power cord section need to fit motor power rating
3. Please **CUT OFF** power source before open the terminal box for the electrical connection. The connection terminals for the supply cables are marked with L1, L2, L3, N and PE
4. Make sure all electrical circuits are grounded before you connect them to the machine.
5. If the motor wrong rotary, the power source is connected to the reverse phase.
Please change the incoming wire L2 and L3.

II. TEST RUN

1. Turn the main switch ON. (Fig.3.13.2)
 2. Test run the main blade rise/fall
 3. Test run the main blade tilting
 4. Test run the main blade
 5. Test run the scoring blade
- ※ Make sure machine operator is to be trained for the use, adjust and operation.
- ※ All operations requiring the demounting of machine components must be carried out only by suitable skilled and authorized personnel. Keep the safety prescriptions as well as the general work safety regulations.
- ※ If any problems happen, press the emergency STOP button. If you need help, please take the troubleshooting section of this manual or contact your local agent.
- ※ Always wear safety glasses, a respirator, and hearing protection and NO smoking when operating this machine

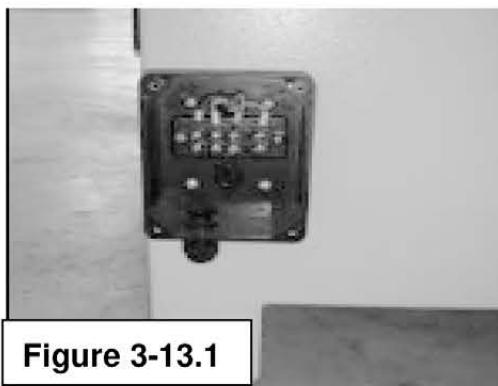
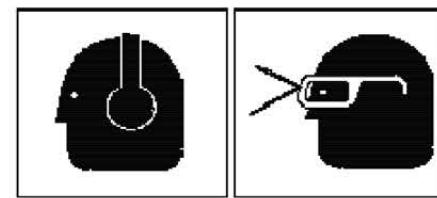
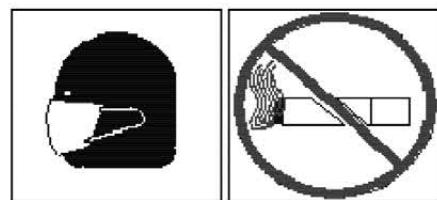


Figure 3-13.1

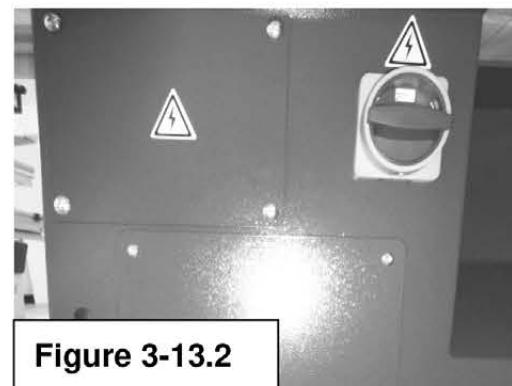


Figure 3-13.2

4. OPERATION

4-1. SAW BLADE LIFTING AND TILTING

I. SAW BLADE LIFTING

1. Turn hand wheel A (Fig. 4-1.1b) counter clockwise: the saw blade rises.
2. Adjust the saw blade height according to the work piece thickness.
3. The saw blade height must exceeds the piece thickness 1 ~ 1.5cm
4. Set the guard C (Figure 4-1.1a) to a max. Height 4 ~ 5mm from the work piece.

II. SAW BLADE TILTING

1. Turn hand wheel A(Fig. 4-1.1) to tilt the saw blade up to the demanded degree based on scale



Figure 4-1.1a

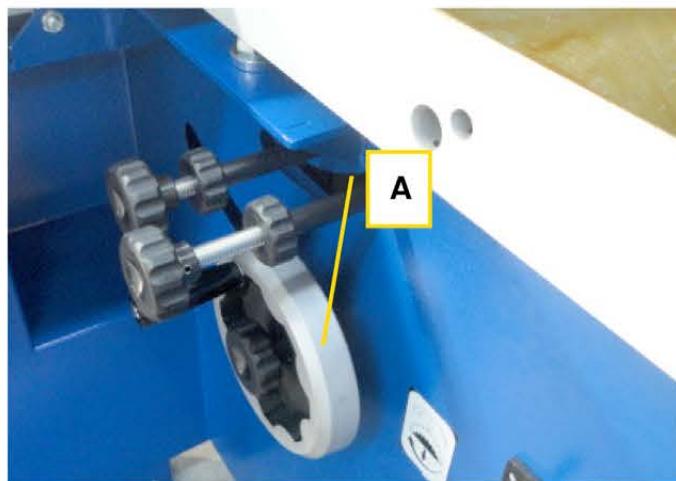


Figure 4-1.1b

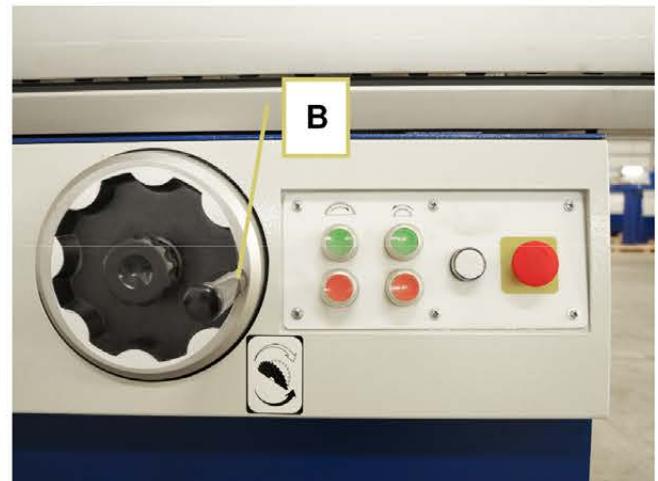


Figure 4-1.1c

4-2. SCORING BLADE ADJUSTING

I. SCORING BLADE HEIGHT ADJUSTING

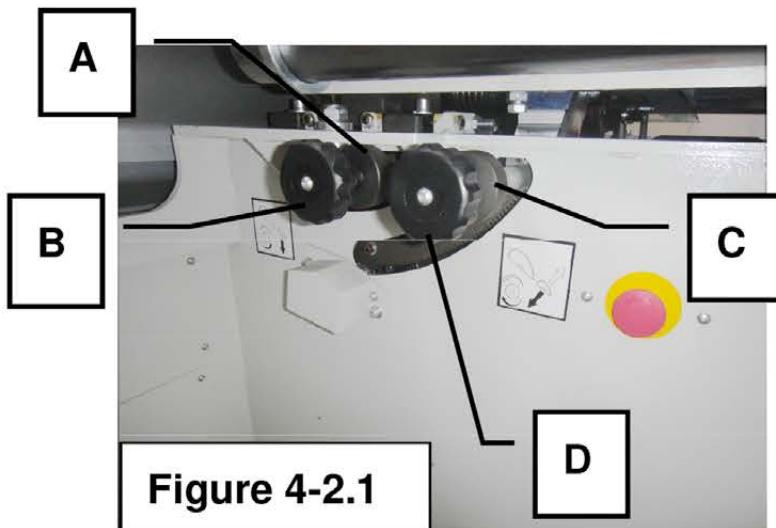
1. Loosen nut **A** (Fig. 4-2.1)
 2. Turn the knob **B** (Fig. 4-2.1) till the scoring blade has reached to the height desired, then tighten nut **A** (Fig. 4-2.1)
 3. The projection adjusting range varies from 0 to 5mm
- ※ NOTE: When it is not necessary to use the scoring blade, make it lower than the table.

II. ALIGHING THE SCORING BLADE WITH THE SAW BLADE :

1. The operator has to do some cutting tests.
 2. Loosen nut **C** (Fig. 4-2.1)
 3. Turn draw bar **D** (Fig. 4-2.1) to the desired position, and tighten nut **C** (Fig. 4-2.1)
turn clockwise, the scorer move to left turn counter clockwise , the scorer move to right
 4. The range for traverse adjustment of the scorer is approx. +/-2mm
- ※ NOTE: Test cut to check the alignment is necessary.

⚠ CAUTION:

During the machine use with scoring unit, pay attention when the sliding table is totally on the left, a part of the blades remains uncovered. (Figure 4-2.2)



III. USE OF SCORING BLADE

The scoring blade is used to avoid the chipping on the bottom pat of panels coated with finishing material. Take Fig 4-2.3 as reference.

- A. Single blade: with blade thickness equal to the saw blade one.
- B. Double blade: If you fit proper shims between the two elements, you get the same thickness of the saw blade or a larger thickness.
- C. Conical scoring blade: For aligning with saw blade of different thickness or for obtaining two chamfers on two panel edges.

If the edge which shall not be is only one, the scoring blade may have any shape and dimension.

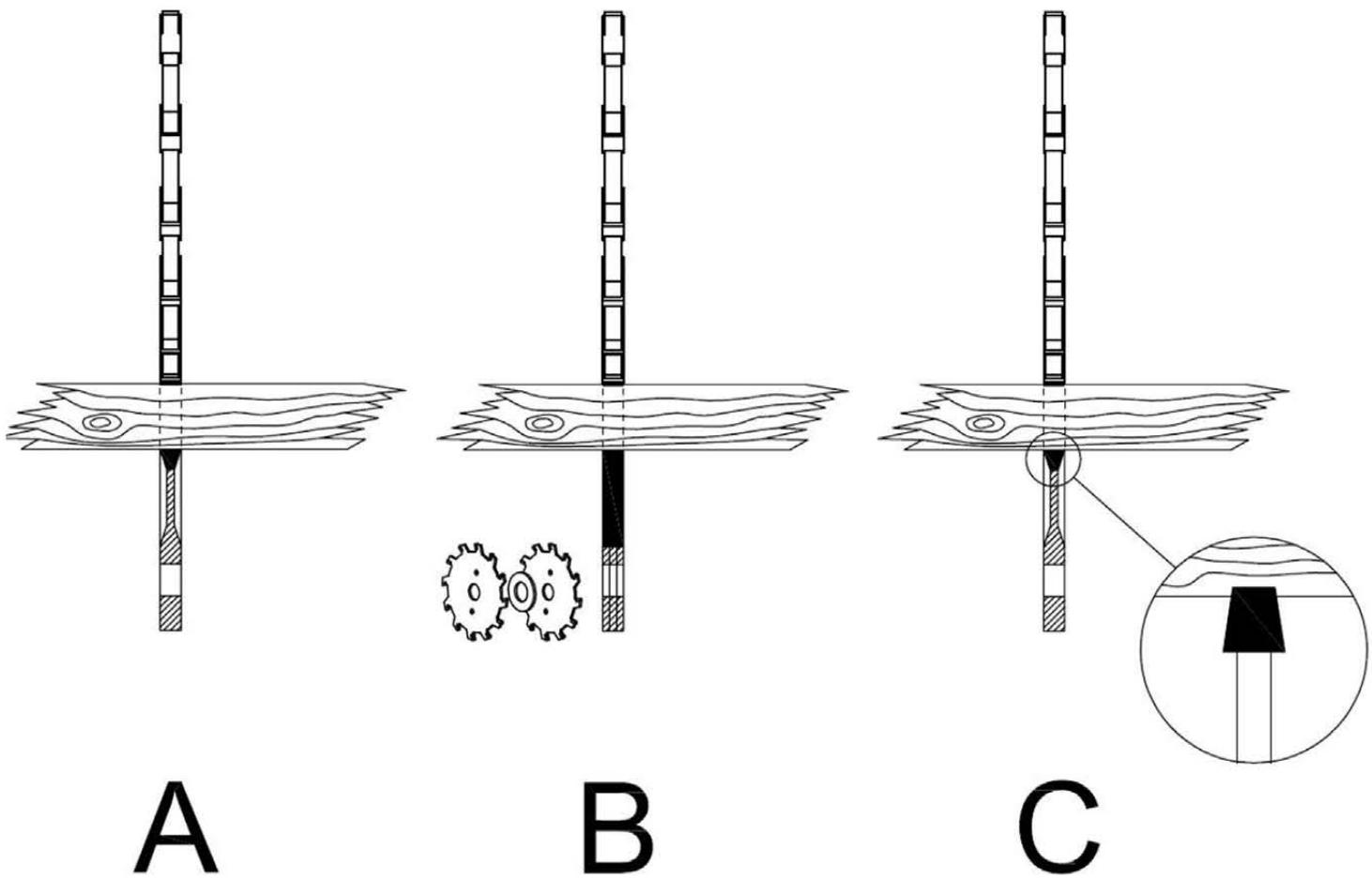
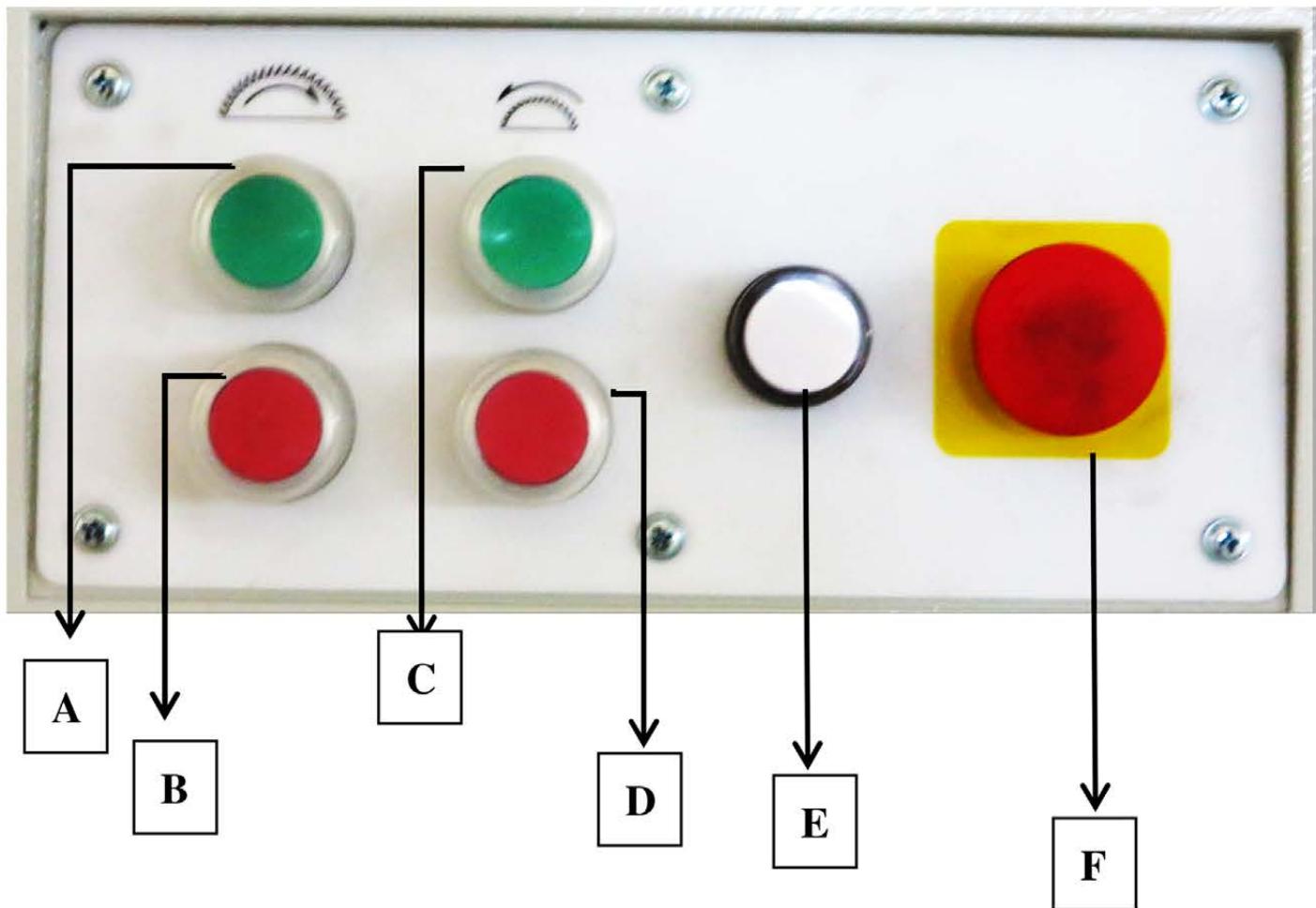


Figure 4-2.3

4-3. CONTROL PANEL OPERATION



Control panel close-up

A. MAIN BLADE ON Button—Start the main saw blade.

B. MAIN BLADE OFF Button—Stop the main blade.

C. SCORING BLADE ON Button—Start the scoring blade.

Note: The main saw blade must be ON for the scoring blade to start.

D. SCORING OFF Button—Stops the scoring blade.

E. POWER LIGHT.

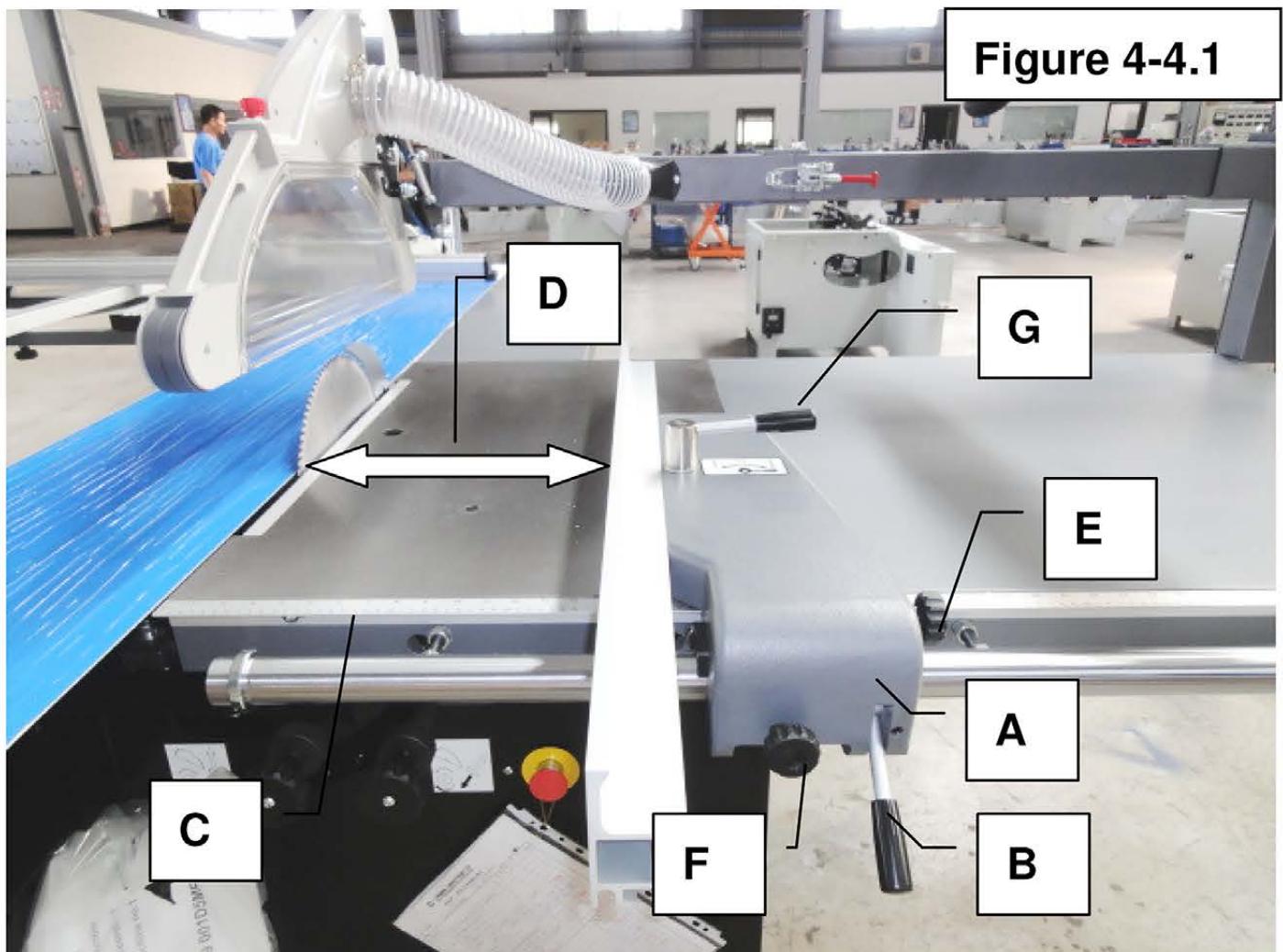
F. EMERGENCY STOP Button—Disconnects power to all motors in the motor cabinet

4-4. SETTING THE RIP FENCE UNIT FOR PARALLEL CUTS

Make sure the distance value before operation

1. Turn off power , and lift the saw guard
2. Unlock the rip fence unit **A**(Fig. 4-4.1) by loosing knob **F** (Fig. 4-4.1) & pull up handle **B**(Fig. 4-4.1) then move it in order to read a value on the blade and millimeter rule of edge **C**(Fig. 4-4.1)
3. Measure the distance **D**(Fig. 4-4.1) between saw blade and fence plate
4. If measured values on step 3& 4 are not the same, loosen ruler screws and washers then move millimeter rule until these values are matched (Fig. 4-4.1).

Note: operator can do micro-adjust by using knob **E** after locking knob **F** (Fig. 4-4.1), then push lever **B** down to fix the rip fence unit.



I. ADJUSTING THE RIP FENCE UNIT FOR PARALLEL CUTS

1. Move sliding table **G**(Fig. 4-4.3) lock knob **H**(Fig. 4-4.3)
2. Lift lever **A** (Fig. 4-4.2) for unlocking the fence unit.
3. Move the fence unit to the desired position (readout the value on millimeter rule **C**(Fig. 4-4.2))

Micro-adjust rip fence:

1. Turn knob **B**(Fig. 4-4.2) to lock rip fence
2. Pull lever **A** up (Fig. 4-4.2) and turn knob **D** (Fig. 4-4.2). Then the fence unit can be **micro-adjusted** to distance of operator's choice.
3. After reaching the measure, lock the fence unit by lowering lever A(Fig. 4-4.2)
 ※ Note: fence **E** (Fig. 4-4.2) can move in longitudinal direction after unlocking handles **F** (Fig. 4-4.2). After every adjustment, tighten handles to ensure the calibration of rip fence.

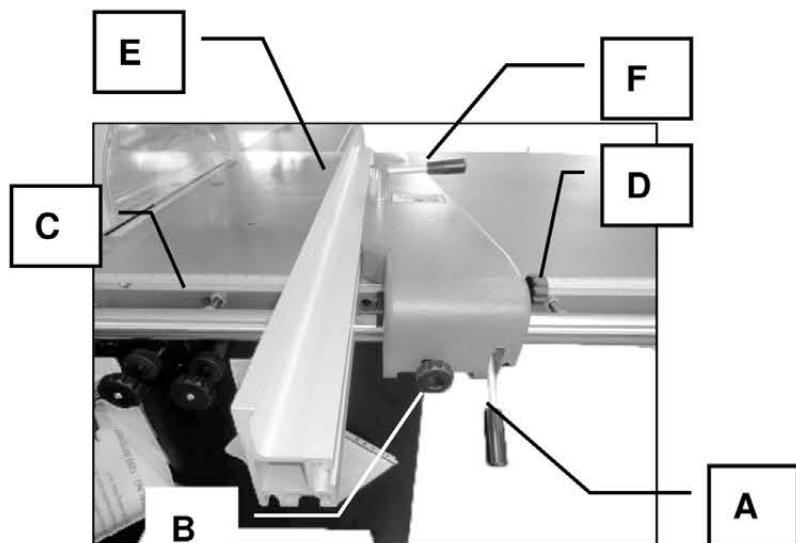


Figure 4-4.2

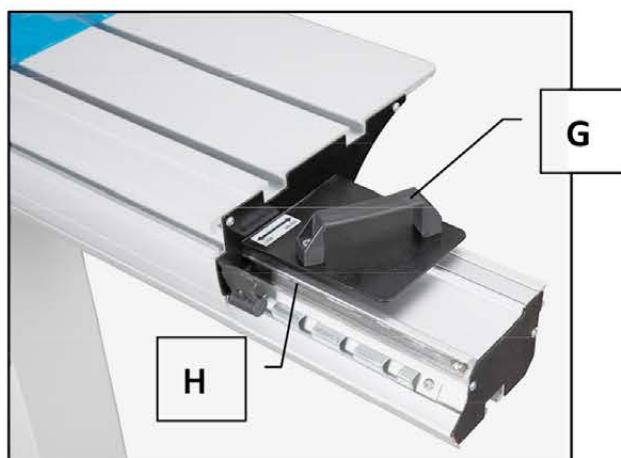


Figure 4-4.2

II. POSITION OF FENCE PLATE

1. Vertical position (Fig. 4-4.4a) turn to the work piece
2. Horizontal position (Fig. 4-4.4b) for cutting thin work piece and for slanting cuts.
It will be safer to move the work piece forwards by using pusher.

⚠ NOTE:

For the execution of special working, the operators are obliged to put his hands near the tools. However, based on safety reasons, they could use a proper pusher to move the work piece forwards, push it against the fence or to move it away after cutting.

3. Tighten the handle F (Fig. 4-4.2).

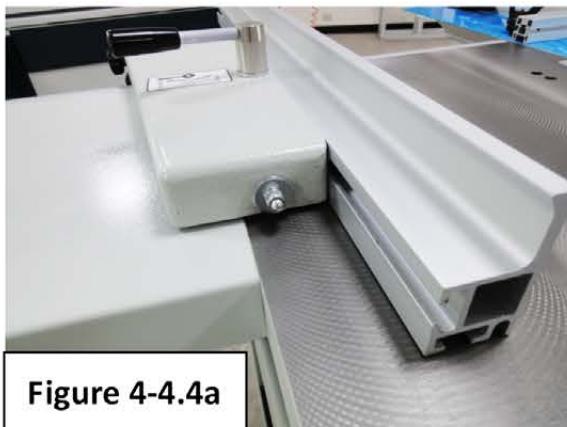


Figure 4-4.4a



Figure 4-4.4b

※ Steps to take the rip fence unit out :

1. Loosen lever A(Fig. 4-4.2)
2. Loosen knob B(Fig. 4-4.2)
3. Lift the whole rip fence unit and turn it **90° counter clockwise**. (Fig. 4-4.5a&b)
4. Lightly move rip fence unit out from the round bar by passing through the metal locker.



Figure 4-4.5a



Figure 4-4.5b

4-5. SLIDING TABLE

⚠ CAUTION:

Lock sliding table before placing heavy work piece for safe location.

The sliding table is moved on high precision sideways which is made of hardened steel for a uniform and smooth motion with less friction and obtain accurate cutting.

The sliding table is locked and unlocked by lever A (Fig. 4-5.1)

- Lever up: sliding table unlocked
- Lever down: sliding table locked

I. USE OF SLIDING TABLE AND FRAME FOR LARGE PANELS

Longitudinal positioning of the frame

Lock/Unlock the sliding table by means of rod A for placing large work piece

1. Move the frame for your desired position with handle B (Fig. 4-5.1)
 2. Lock knob A (Fig. 4-5.1) for fixing.
- ※ To remove the sliding table of the machine over the saw blade center, please move the sliding table a little back for opening the second positioning design

II. USE OF THE HOLD DOWN

1. Loosen handle to adjust the foot height
- ※ To ensure a strong panel clamping, the foot shall be at a **2mm** height from the panel surface before lowering the lever.
2. By means of lever H(Fig. 4-5.2) lower foot F(Fig. 4-5.2) for clamping the work piece

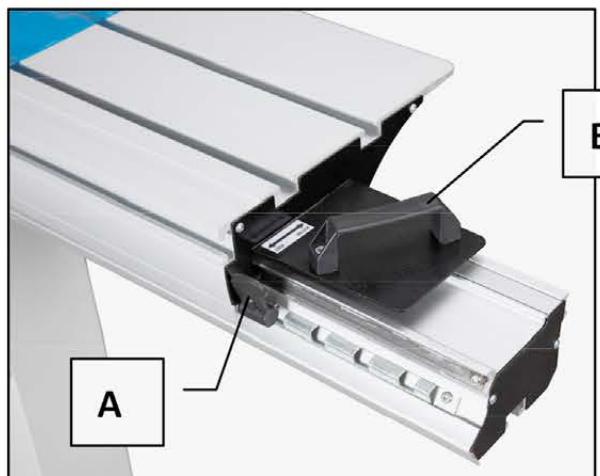


Figure 4-5.1

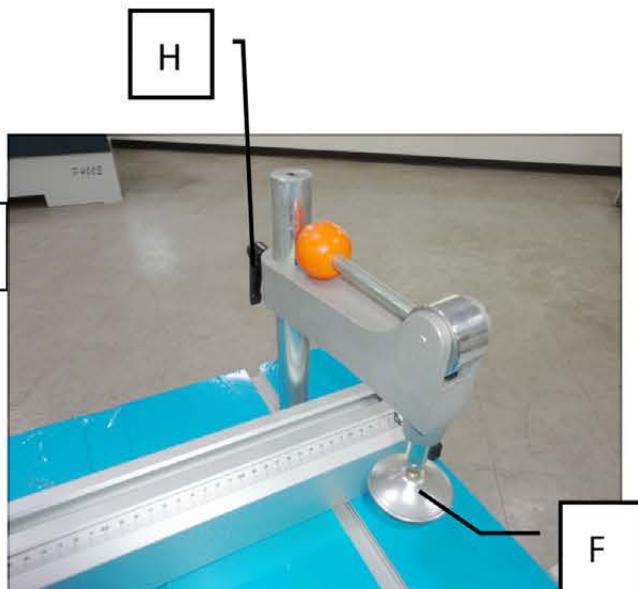


Figure 4-5.2

4-6 SETTING THE CROSSCUT FENCE

1. Turn threaded nut **C** (Fig. 4-6.1a) to make crosscut fence exactly vertical with sliding table. Then lock knob **D** (Fig. 4-6.1a) to fix A (Fig. 4-6.1)
2. Turn on the machine, then trimming the panel with the crosscut fence.

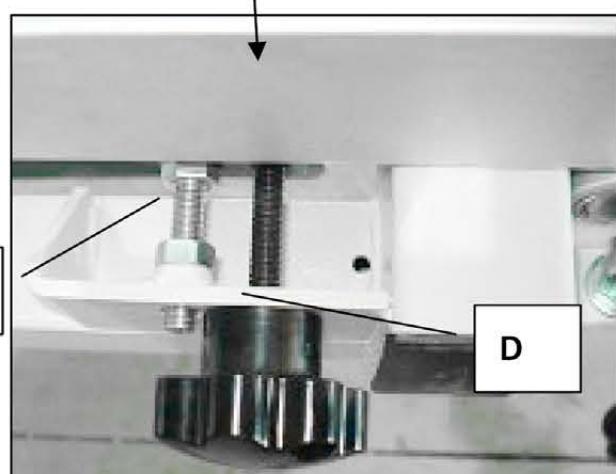
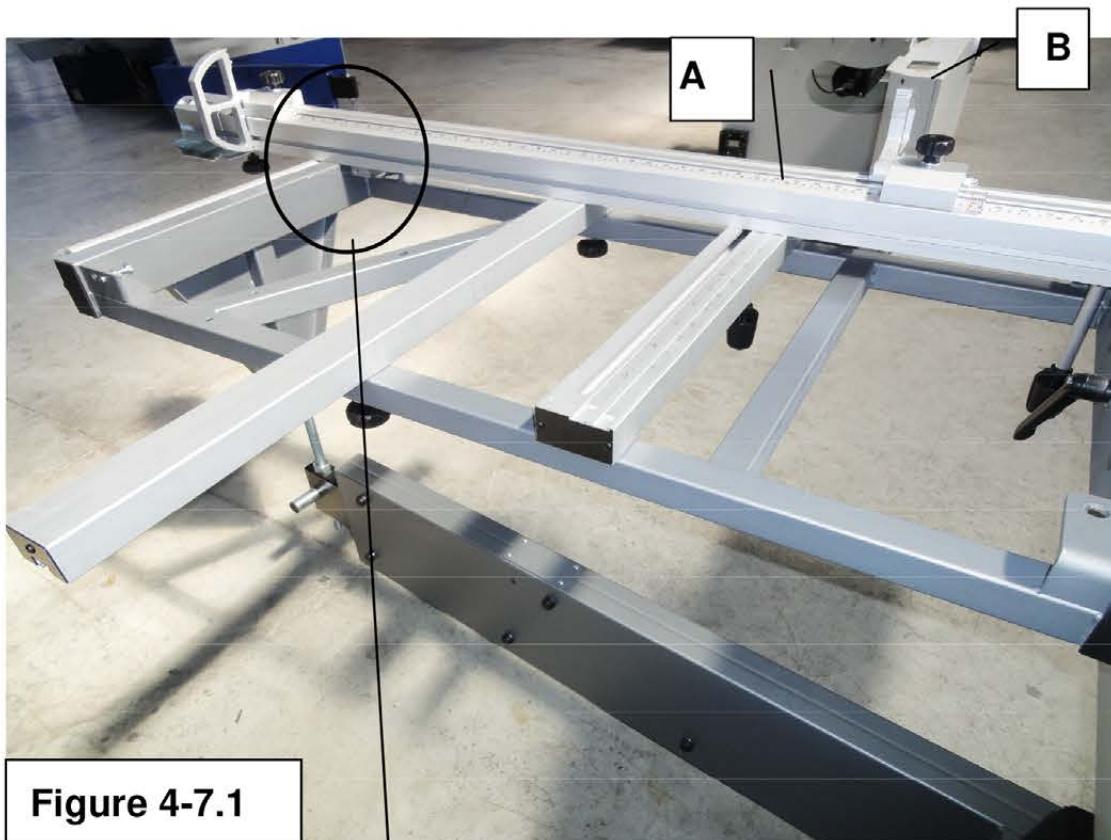


Figure 4-7.1a

I. SQUARE CUTTING TEST

1. Lock all knobs for crosscut fence.
2. Lower the guard, then do test trimming to A, B, C & D (Fig. 4-7.2) of the testing panel.
3. After cutting, measuring the cutting width of E & F (Fig. 4-7.2). As a test for square cutting, the length of them MUST be the same.
 - If they are not the same, operator must:
 1. Make sure the crosscut fence and sliding table are exactly vertical.
 2. Readjust the screw C (Fig. 4-7.1a) and make crosscut fence and sliding table exactly vertical.
 - If they are the same, then the testing procedure finished.

II. EXTEND MILLIMETER RULE

For cutting panels of width exceeding 1860mm, you have to use the extension part A (Fig. 4-7.3) and follow steps below:

1. Loosen knob B(Fig. 4-7.3)
2. Move extension part A (Fig. 4-7.3).

Note: point C (Fig. 4-7.3) indicates the width value.

3. After move the extended millimeter rule to your desired length by read out the value from point F (Fig. 4-7.3), tighten the knob B(Fig. 4-7.3) for fixing.

TESTING PANEL

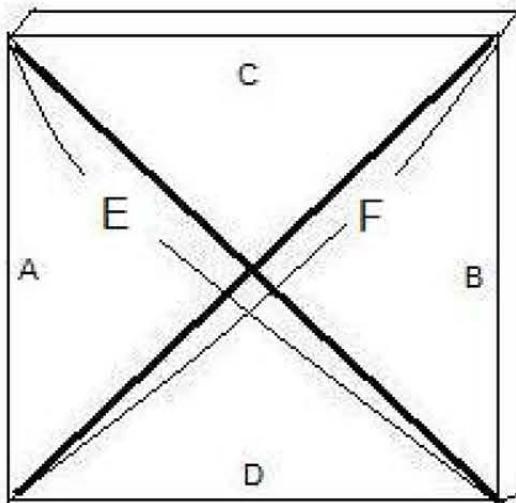


Figure 4-7.2

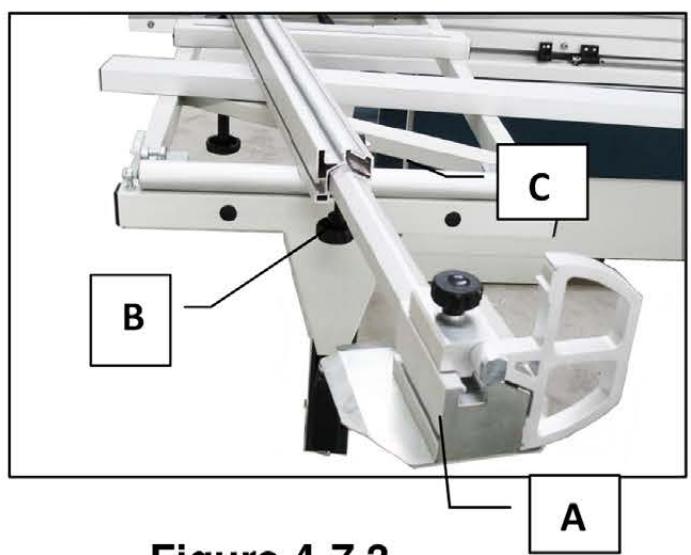


Figure 4-7.3

III. RULE ADJUSTING FOR OBLIQUE CUTS

1. Loosen knob D(Fig. 4-7.4a)& F(Fig. 4-7.4b) to change position of crosscut fence
 2. Adjust the position for making sure the right side of the fence A (Fig. 4-7.4) aligning with the desired angle.
- ※ Note: B (Fig. 4-7.4) part indicates the angle value.
3. After adjust it to your desired angle, tighten the knob F(Fig. 4-7.4b).

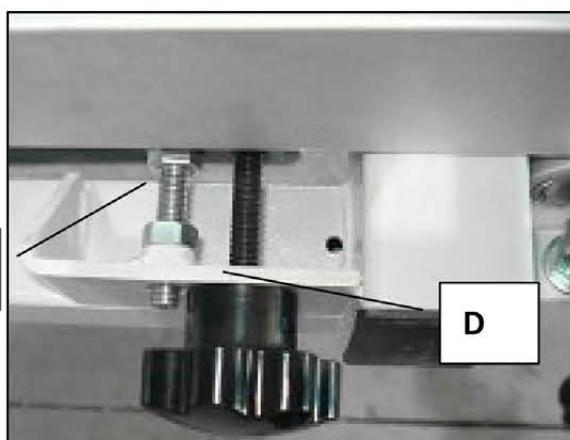
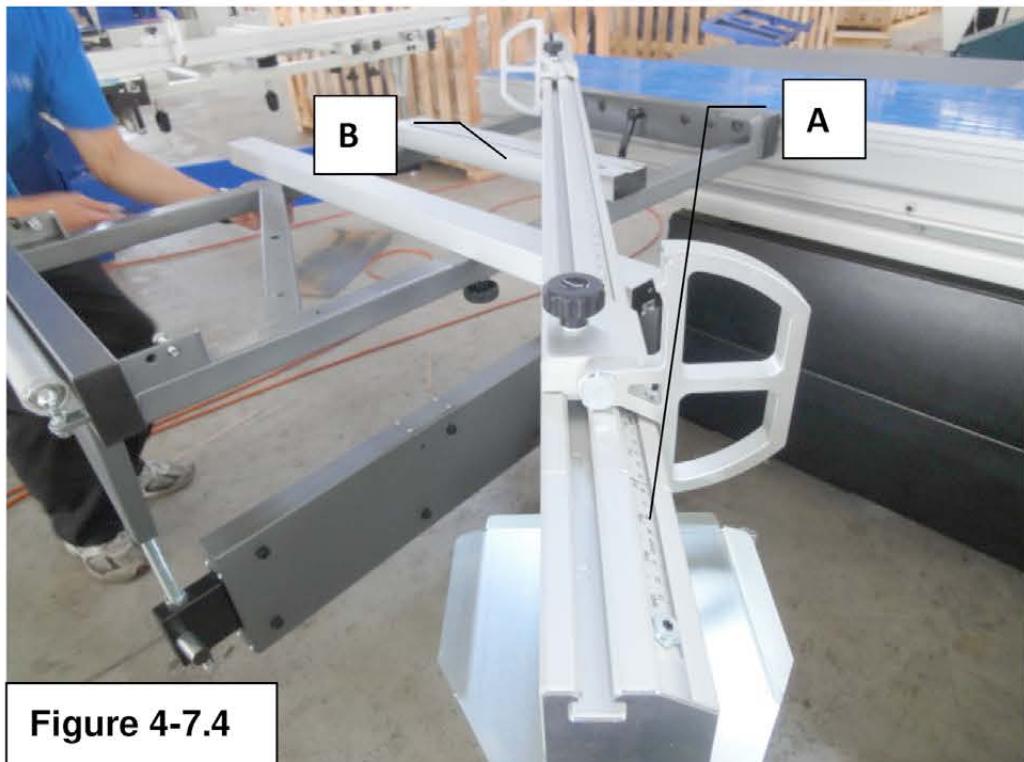


Figure 4-7.4a

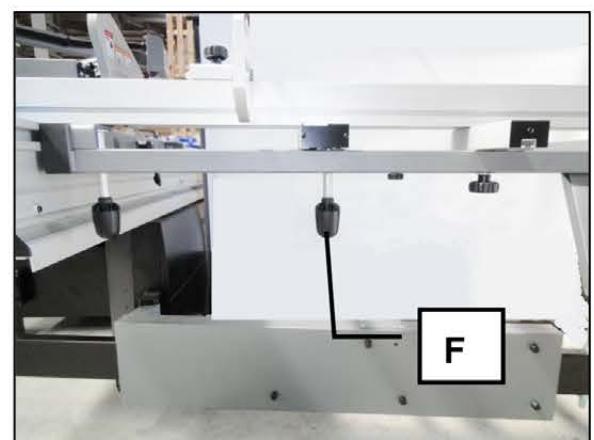


Figure 4-7.4b

5. MAINTENANCE

5-1. Machine cleaning & check

Before carrying out maintenance, adjustments or demounting any machine member, turn the main switch to 0. Then lock it and indicate this with a sign.

The general cleaning can extend life of usage for the machine and it would also affect operation safety.

Using aspirator to clean the machine:

- ✓ Eliminate dust and chips from the table and all cavities
- ✓ Weekly clean all moving parts in particular the elements exposed to the dust and to the resin by using a brush or cloth with safe solvent.
- ✓ Clean carefully: clean guides of crosscut fence, sideways of the sliding table, rod of the fence, and groove by safe solvent.

CHECK OF SAFETY DEVICES

For safe usage of the machine, the safety devices shall be efficient.

Check the controls for emergency stops every 2 weeks with a test. With the machine under normal operating condition, press the emergency button arranged on the machine, the saw blade shall stop.

※ NOTE: If the belts get slack, the braking time may increase. Therefore, make sure that the belts are stretched or in good condition.

⚠ CAUTION

Stop processing and contact the local agent a.s.a.p. while the machine has troubles.

MACHINE REMOVAL - STORING

Disconnect the machine from the electrical and pneumatic system. After totally clean the machine, wipe antirust protection on it, and preventing the machine in environment.

Cleaning & Checking Schedule

Check items	Daily	Weekly	Monthly	3-month	6-month	yearly
Check emergency stop and indicate lamp whether normal or not?	✓				✓	
Check the integrity of noise, pressure and ventilation of the machine.	✓			✓	✓	
Clean the exterior part of the machine	✓		✓			
Check all the screws from the machine whether tight or not?					✓	
Check screws and nuts of limit switch whether tight or not?	✓				✓	✓
Check all wires and electric connections near the power switch to see if there have any			✓		✓	✓
Check belt running normal or not? If any break or failure, replace it.	✓		✓		✓	
Check the load voltage and current of the motor			✓			✓
Check the continuity of all the wires		✓				
Clean the interior part of the electrical box and check the continuity of the wires.			✓			
Tighten the terminal screws of the power supply wires in the control box					✓	
Any worn or damaged parts and unsafe condition.	✓			✓		
Clean & vacuum dust buildup from inside cabinet.			✓			

5-2. PERIODICAL LUBRICATION

An accurate lubrication ensures the long life of usage as well as the best performance of the machine.

Weekly lubricate with grease

Gears & Chain A (Fig. 5-2.1,) & B (Fig. 5-2.2) for height adjusting and tilting of the saw blade

⚠ CAUTION
Disconnect the electrical and pneumatic system before maintenance

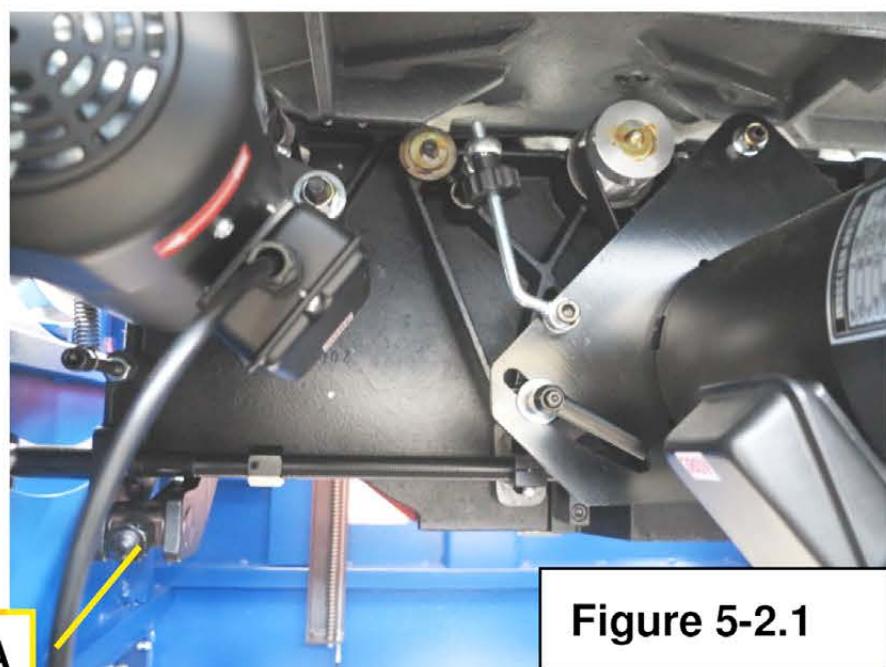


Figure 5-2.1

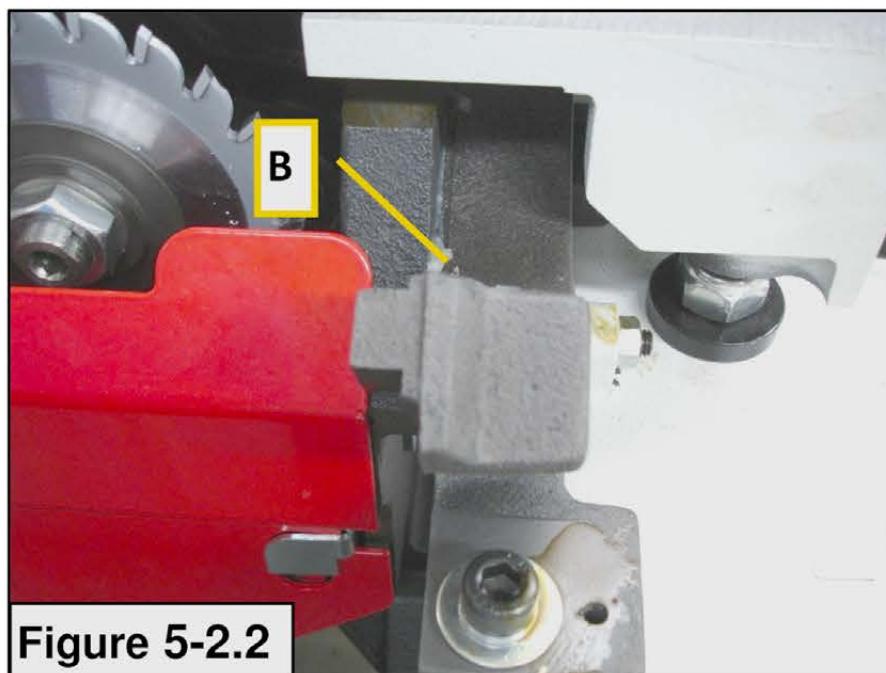


Figure 5-2.2

5-3. REPLACING BELT

Disconnect the machine from the electrical and pneumatic system

I. REPLACING THE BELT OF SCORING MOTOR

1. Disconnect the saw from the power source.

Note: Serious personal injury could occur if you connect your machine to the power.

2. Make the whole motor unit 45° tilted and to the lowest position by turning the adjusting wheels (Fig. 5-3.1&1a)..
3. Lift the small motor to make belt slack.
4. Carefully check the placing position of the belt before take it out.
5. Take the belt out..
6. Replace it with the new flat belt.
7. Move the motor units back to the original position and close rear door to finish.

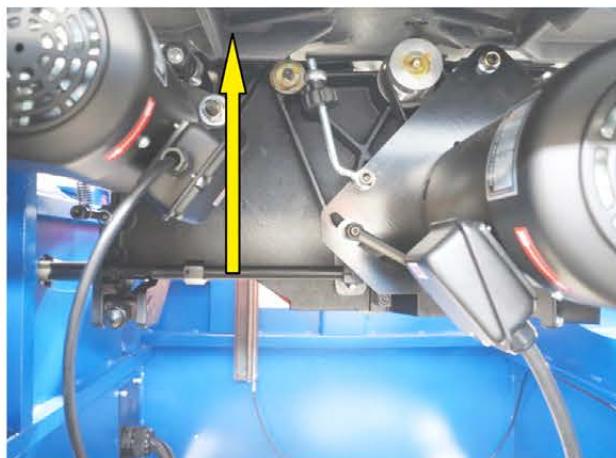


Figure 5-3.1a

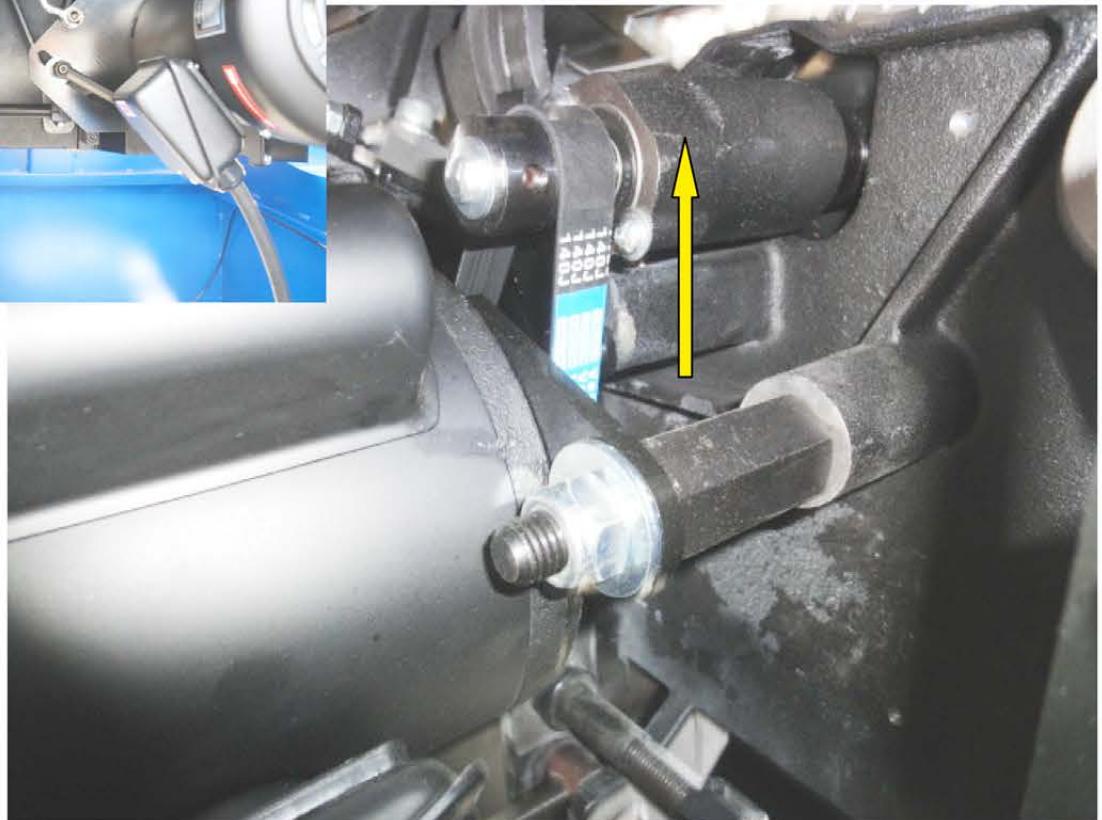


Figure 5-3.1

II. REPLACING THE V-BELTS

1. Disconnect the saw from the power source.

Note: Serious personal injury could occur if you connect your machine to the power.

2. Make the whole motor unit 45° tilted by turning the tilting wheel.
3. Open the rear door of machine.
4. Loosen knob A (Fig. 5-3.2)
5. Turn knob B to lift the motor up slowly till the V-belts slack.
6. Tighten knob B to fix motor. Then replace the belt

Note: make sure the belts on motor pulley and arbor pulley are lined up after replacing. (Fig. 5-3.2 & 5-3.2a)

Note2: 2 belts must be replaced at the same time.

7. Loosen knob A. Then turn knob B to lower the motor slowly. After moving back to its original position, tighten knob B and lever A to fix it.
8. Close the rear door

I. BELT STRETCHING

It is normal that belts get slack after long term operation and working period. When it is slack, the time required to stop the saw blade will be increased. So periodically check this part is necessary.



Figure 5-3.2a

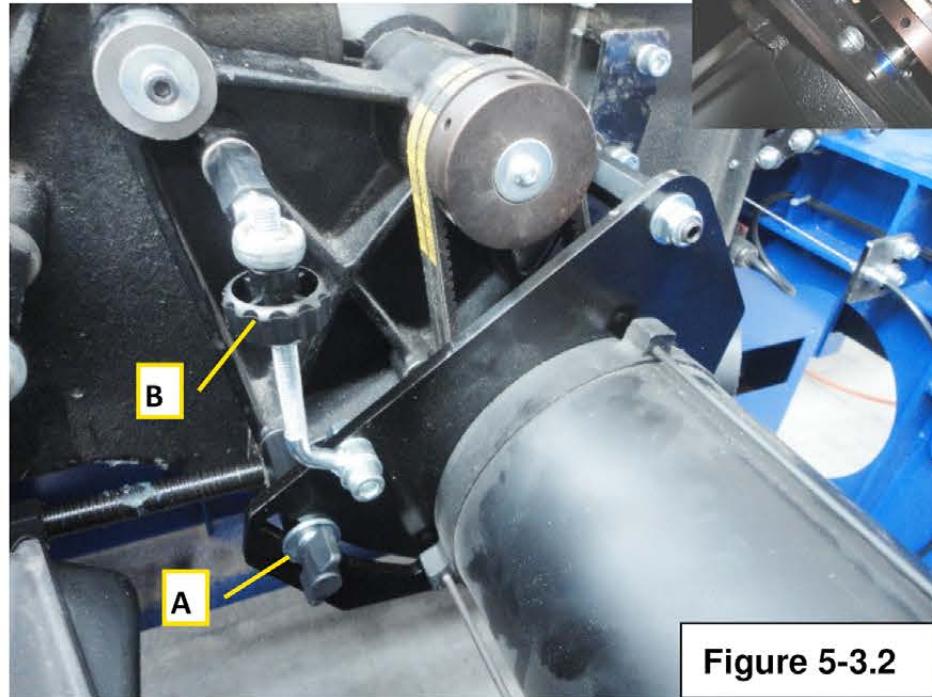


Figure 5-3.2

6. TOOLS LIST

6-1. TOOLS INVENTORY

Tool box

- Push Stick
- Hose Support Plate
- Hexagonal Key 4mm
- Scoring Arbor Wrench
- T-wrench



7. TROUBLESHOOTING

WARNING-Disconnect the machine from the power source before troubleshooting or serious personal injury could occur.

Problem	Possible cause	Troubleshooting
The machine cannot be switched on.	1. Door in machine frame or saw blades cover plate is opened. 2. Control circuit fuses defective.	1. Close the machine door or cover plate. 2. Turn off the main switch, open the switch cabinet and identify which of the fuses is defective and remove it. Replace new fuses, only using fuses of the same rating!
The machine switches off automatically during operation.	1. Power failure in one or several phases due to responding factory fuses. 2. Overload protection has responded due to blunt saw or excessive feed speed. 3. Control circuit fuses defective.	1. Eliminate cause of phase failure. 2. Change saw blade or reduce feed speed. Allow motor to cool down. 3. Turn off the main switch, open the switch cabinet and identify which of the fuses is defective and remove it. Replace new fuses, only using fuses of the same rating!
Motor will not start, or it growls on start up.	1. Emergency stop button is depressed. 2. Power supply fuse or circuit breaker has tripped. 3. Thermal overload has tripped. 4. Toggle switch is broken inside. 5. Start capacitor is at fault. 6. Motor fan cover is dented, stopping the fan from being able to spin. 7. Motor is at fault.	1. Rotate the button clockwise and allow it to pop out. 2. Disconnect power, and inspect circuit for electrical shorts and repair. Replace circuit breaker if it is old or has tripped many times. 3. Reset the thermal overload. 4. Disconnect power, and use an ohmmeter to check switch terminals for continuity, and replace switch if required. 5. Replace start capacitor. 6. Replace motor fan cover (and fan, if damaged). 7. Replace motor.

Instruction manual for 12" panel saw

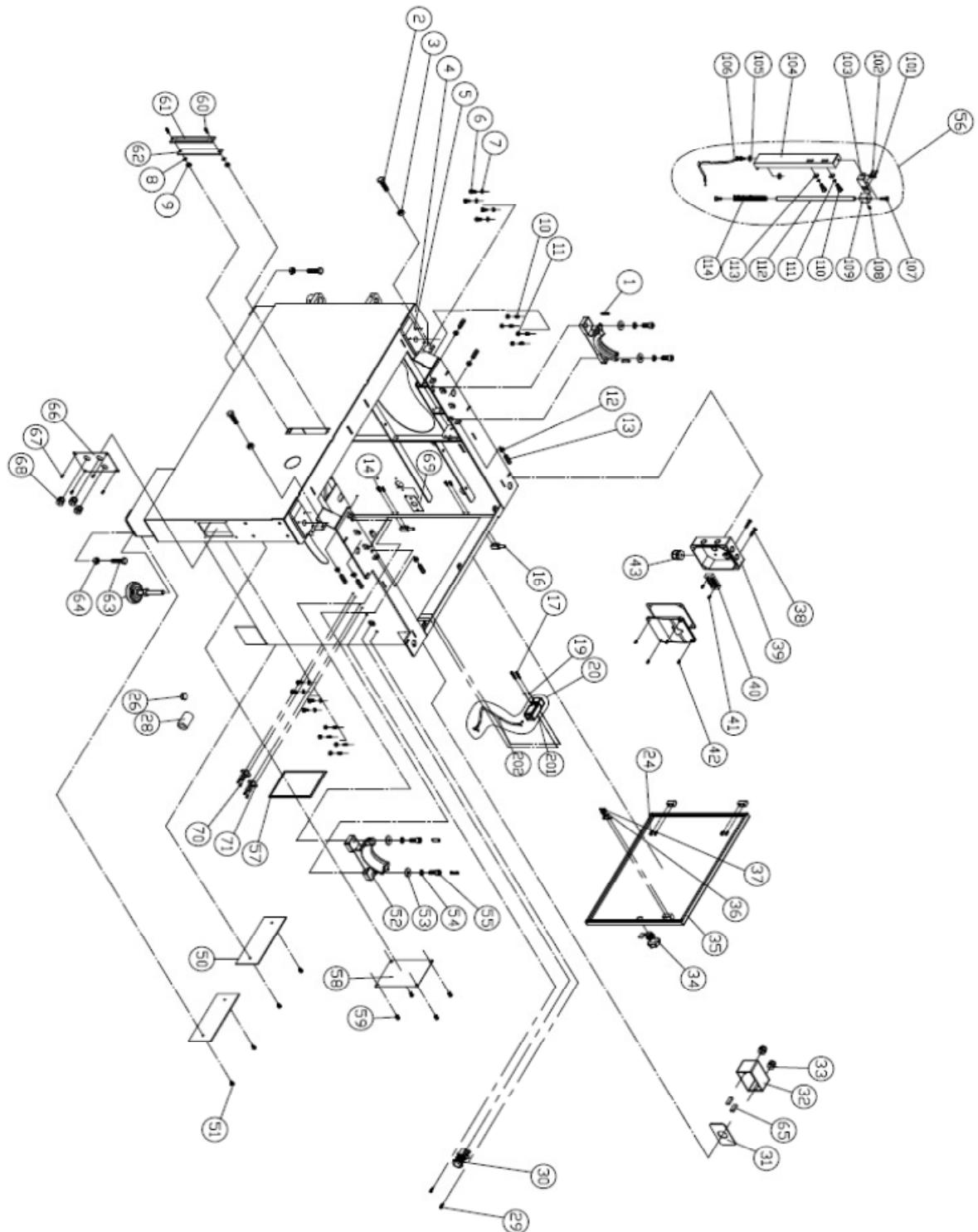
Problem	Possible cause	Troubleshooting
Motor fails to develop full power (output of motor decreases rapidly with decrease in voltage at motor terminals).	1. Power line overloaded with lights, appliances, and other motors. 2. Undersized wires or circuits too long.	1. Reduce load on power line. 2. Increase wire sizes or reduce length of the circuit.
Motor overheats.	1. Motor thermal protector rejected 2. Air circulation through the motor restricted.	1. Wait for the motor temperature cold down; then motor thermal protector will re-set automatically 2. Clean out motor to provide normal air circulation.
Motor stalls (resulting in blown fuses or tripped circuit).	1. Short circuit in motor or loose connections. 2. Low voltage. 3. Incorrect fuses or circuit breakers in power line. 4. Ampere setting too low, conductor overloaded.	1. Repair loose or shorted terminals, or worn insulation on motor. 2. Correct the low voltage conditions. 3. Install correct fuses or circuit breakers. 4. Reset the ampere value correctly by checking the machine information from the name plate.
Main blade runs backwards.	1. Two of the power wires are reversed.	1. Exchange wires L1 & L3 in the terminal box.
Blade makes a squealing noise on start-up.	1. Belt worn out.	1. Replace belt.
Workpiece jammed when feeding forward.	1. Blunt saw blade. 2. Riving knife thickness does not match the saw blade used.	1. Fit a sharp saw blade 2. Fit the correct riving knife; it must thicker than the main saw blade (or at least the same) .
The finished size of the cut workpiece does not match the cutting width set on the rip fence.	1. Dimension scale for cutting widths is misadjusted. 2. Incorrect scale position.	1. Reset the dimension scale to correct size. 2. Reset scale position. Cut a workpiece on the rip fence, precisely measure the cut width and position the scale to match workpiece size.

Instruction manual for 12" panel saw

Problem	Possible cause	Troubleshooting
The finished size of the cut workpiece does not match the cutting width set on the crosscut stop.	1. Dimension scale for cutting widths is misadjusted. 2. Incorrect fence position.	1. Reset the flip stop to correct size. 2. Cut a workpiece on the crosscut fence, precisely measure the cut width and reset crosscut fence position to match workpiece size.
Sliding table saw does not cut square.	1. Sliding table is not parallel to blade. 2. Rip fence is not parallel to blade. 3. Crosscut fence is not perpendicular to the blade.	1. Adjust the sliding table. 2. Adjust the rip fence. 3. Adjust the crosscut fence perpendicular to the blade.
Saw blade burns on the sliding table side.	1. Insufficient free cut on sliding table.	1. Readjust the free cut.
Saw blade burns on the rip fence side.	1. Excessive free cut on the rip fence. 2. Insufficient free cut on rip fence.	1. Readjust the rip fence. 2. Readjust the free cut.
Saw blade burns on both sides.	1. Incorrect free cut setting. 2. Cut material jammed. 3. Operating error.	1. Readjust the free cut 2. Insert a riving knife in the cutting line or use a wider riving knife 3. Either moves the workpiece to the left- or right-hand stop. Do not guide the workpiece on the rip fence when cutting with the sliding table
Workpiece has burn marks.	1. Blunt saw blade. 2. Feed too low. 3. Saw blade has too many teeth. 4. Incorrect free cut.	1. Change the saw blade. 2. Increase the feed rate. 3. Change the saw blade. 4. Readjust the free cut.
Workpiece has burned edges, binds, or kicks back.	1. Sliding table is not parallel to blade. 2. Riving knife is not aligned with the blade. 3. Blade is warped.	1. Make sliding table parallel to the blade. 2. Shim the riving knife to align it with the main blade. 3. Replace the blade.

Instruction manual for 12" panel saw

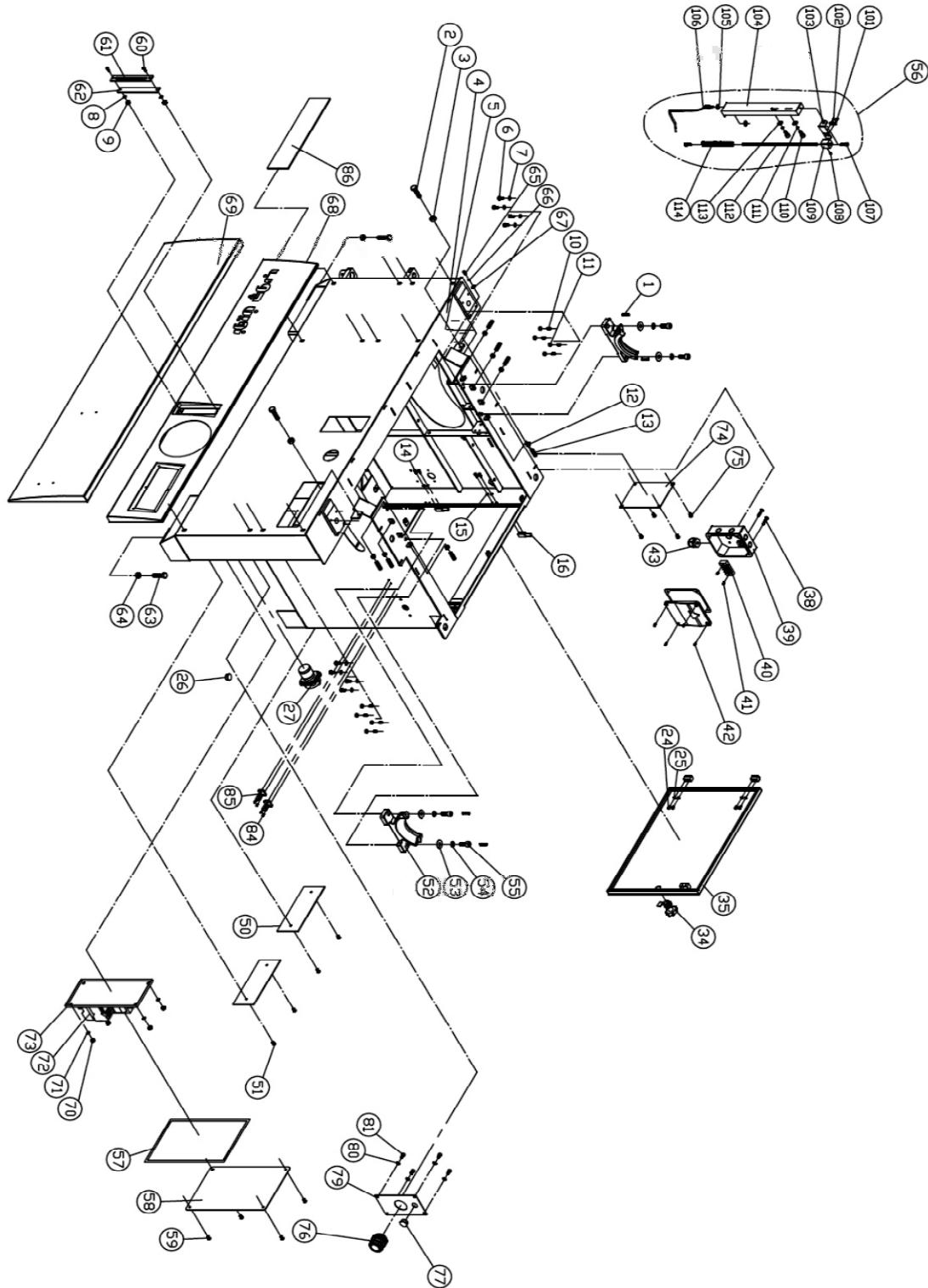
Problem	Possible cause	Troubleshooting
Workpiece has chip out on the bottom edge.	1. Scoring blade height is incorrect. 2. Scoring blade is not aligned with the main blade. 3. Scoring blade kerf does not match the main blade.	1. Adjust the height of the scoring blade. 2. Align the scoring blade. 3. Adjust the scoring blade kerf .
Workpiece chipped after cutting	1. Scoring not aligned with main saw blade. 2. Scoring blade too narrow.	1. Readjust free cuts; the free cut should be almost "0". 2. Adjust saw width.
Workpiece rises when cut with the scoring.	1. Blunt scoring blade. 2. Cutting height too low.	1. Exchange the sawing blade. 2. Set the scoring blade higher.
Loud repetitious noise coming from machine.	1. Pulley setscrews or keys are missing or loose. 2. Motor fan is hitting the cover. 3. Belts are defective or damaged.	1. Inspect keys and setscrews. Replace or tighten if necessary. 2. Adjust fan cover mounting position, tighten fan, or shim fan cover. 3. Replace belts.
Vibration when running or cut-ting.	1. Loose or damaged blade. 2. Worn arbor bearings. 3. Worn or damaged belts.	1. Tighten or replace blade. 2. Check/replace arbor bearings. 3. Replace belts.
Fence hits table top when sliding across table.	1. Front rail is too low. 2. Rip fence roller is too low.	1. Raise the rail. 2. Adjust the roller.
The main blade speed is slow down abnormally	1. Belt of the motor is not tighten 2. Locate Handle of the motor is loosen	1. Adjust the tightness of the Belt 2. Tighten the locate handle



ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	PS062500	Spring Pin	$\psi 6*25$	4	
2	SH100800	Hex Head Bolt	M10*40	2	
3	NH101700	Hex Nut	M10	2	
4	206345	Machine frame		1	R
5	207251-37	Plate		2	R
	207251-37A	Plate		2	R

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
6	SR069300	Cap Screw	M6*12	8	
7	WS060000	Lock Washer	M6	8	
8	WF040810	Washer	M4	2	
9	NL040700	Lock Nut	M4	2	
10	SS060400	Set Screw	M6*20	8	
11	NH061000	Hex Nut	M6	8	
12	NH081300	Hex Nut	M8	6	
13	SS080500	Setscrew	M8x25	6	
14	SG050200	Hex Flange Screw	M5*10	4	
16	203412	Block		2	
17	SP040500	Pan Head Screw(+)/W	M4*25	2	
20	AB136458	Door Safety Switch ASM		1	
201	136457	Door Safety Switch	AZD-S11	1	
202	IC201413	STOP CORD	0.75x2Cx40CMx2Y2.E	1	
24	SG059100	Hex Flange Screw	M5*6	4	
26	201458	Hole Plugs	HP-22	1	
28	201173	Sponge		1	
29	ST050400	Tap Screw	M5*20	2	
30	994808	Emergency Stop Button	R2PNR4-1B-R	1	
	994861	Emergency Stop Button	M22-PVT/K01	1	S/ASG
	994858C	Switch	M22-K01	1	S/ASG
	994857B	Bracket	M22-A	1	S/ASG
31	150956	Pad		1	
32	605408	Switch Box		1	
33	998621	Strain Relief		2	
34	203430	Lock		1	
35	205259	Door		1	R
37	SP049200	Pan Head Screw	M4*8	2	
38	SP060200	Pan Head Screw(+)/W	M6x10	4	
39	201105	Power Box		1	CE
	201105A	Power Box		1	CSA
40	994805	Terminal	PB2504 4P	0	CE
	994805	Terminal	PB2504 4P	1	CSA
41	ST040204	Tap Screw	M4*10	2	
42	SP050400	Pan Head Screw	M5*20	4	
43	709421	Strain Relief	PG20	2	
50	206345-32	Plate		2	R
51	SP060200	Pan Head Screw(+)/W	M6*10	4	
52	207540	Base		2	X2
53	WF102030	Washer	M10*ψ20	4	
54	WS100000	Lock Washer	M10	4	
55	SR100700	Cap Screw	M10*35	4	

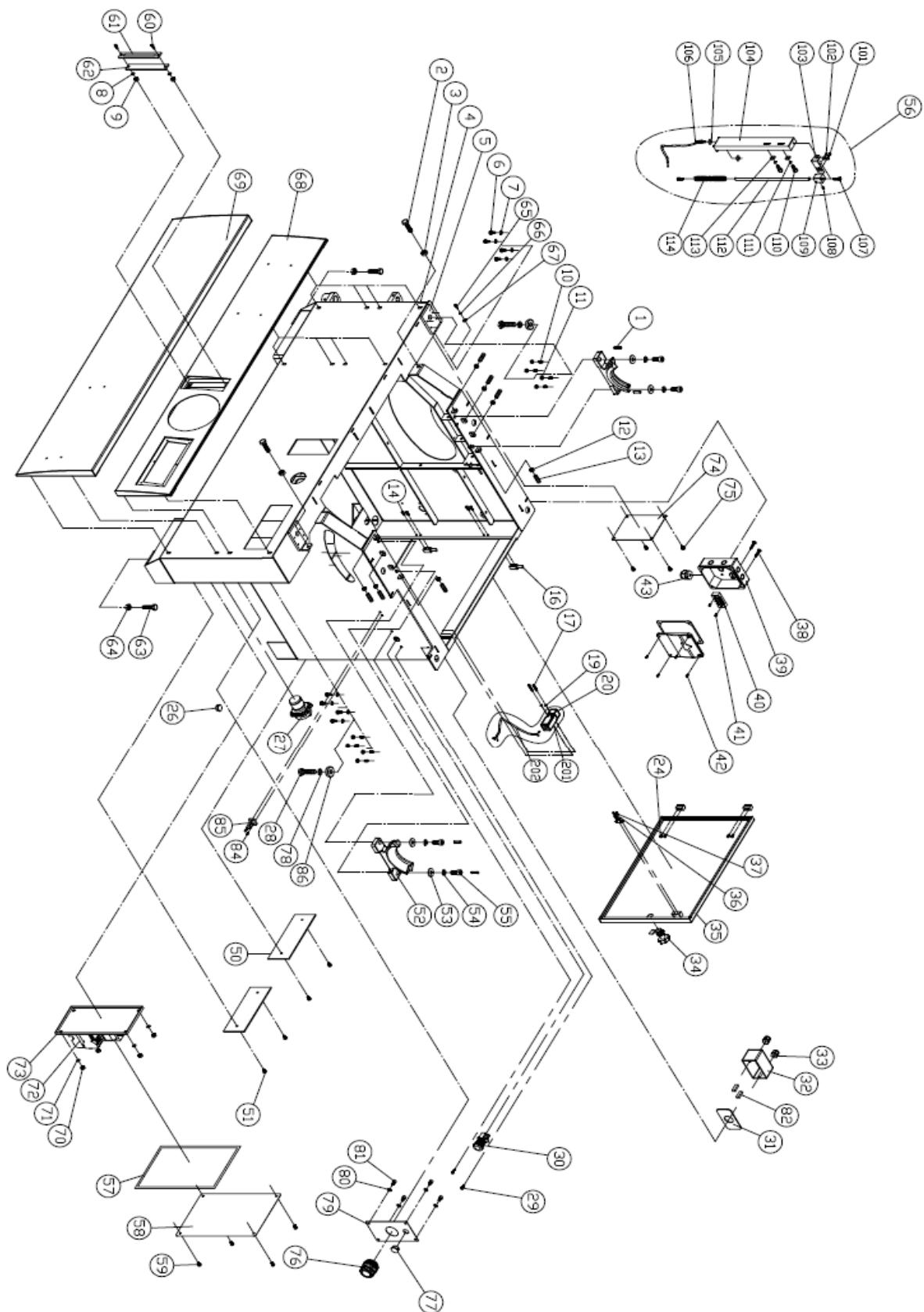
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
56	AB207399	Steel Wire ASM		1	
101	WF051210	Washer	M5x12	2	
102	SP050200	Pan Head Screw	M5x10	2	
103	200840	Pointer		1	
104	200841	Fix Plate		1	
105	WF061310	Washer	M6x13	2	
106	207399	Steel Wire		1	
107	SR050200	Cap Screw	M5x10	2	
108	SS050200	Setscrew	M5x10	1	
109	200843	Indicator Block		1	
110	SR069300	Cap Screw	M6x12	2	
111	WS060000	Lock Washer	M6	2	
112	200842	Shaft		1	
113	WF061310	Washer	M6x13	2	
114	200993	Spring		1	
57	150527	Pad	2x300x7.5(M/M)	2	
58	207128	Plate		1	R
59	SP060200	Pan Head Screw(+)/W	M6x10	4	
60	SF049400	Hex Head Bolt(+)/W	M4x16	2	
61	201785	Plate		1	
62	LM001076	Tilt Scale		1	
63	SH161000	Hex Head Bolt	M16*50	4	
	201150	Adjust Foot	M16x100	4	S
64	NH162400	Hex Nut	M16	4	
65	136019	Cord Connetor	224-201	2	
66	206358	Plate		1	
67	SJ069300	Button Head Screw	M6*12	4	
68	709421	Strain Relief	PG20	3	
69	206597R	Plate		1	
70	ST049300	Tap Screw		4	
71	170736	Hanger		2	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	PS062500	Spring Pin	$\psi 6*25$	4	
2	SH100800	Hex Head Bolt	M10*40	2	
3	NH101700	Hex Nut	M10	2	
4	206414	Machine frame		1	VE
5	207251-37A	Plate		2	VE
6	SR069300	Cap Screw	M6*12	8	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
7	WS060000	Lock Washer	M6	8	
8	WF040810	Washer	M4	2	
9	NL040700	Lock Nut	M4	2	
10	SS060400	Set Screw	M6*20	8	
11	NH061000	Hex Nut	M6	8	
12	NH081300	Hex Nut	M8	8	
13	SS080500	Setscrew	M8x25	8	
14	SG050200	Hex Flange Screw	M5*10	4	
16	203412	Block		2	
24	SG059100	Hex Flange Screw	M5*6	4	
26	201458	Hole Plugs	HP-22	1	
27	994809	Power Switch	ZH-HD-2	1	
34	203430	Lock		1	
35	205259	Door		1	R
38	SP060200	Pan Head Screw(+)/W	M6x10	4	
39	201105	Power Box		1	CE
	201105A	Power Box		1	CSA
40	994805	Terminal	PB2504 4P	0	CE
	994805	Terminal	PB2504 4P	1	CSA
41	ST040204	Tap Screw	M4*10	2	
42	SP050400	Pan Head Screw	M5*20	4	
43	709421	Strain Relief	PG20	2	
50	206345-32	Plate		2	VE
51	SF060200	Pan Head Screw(+)/W	M6*10	4	
52	207540	Base		2	X2
53	WF102030	Washer	M10*ψ20	4	
54	WS100000	Lock Washer	M10	4	
55	SR100700	Cap Screw	M10*35	4	
56	AB207399	Steel Wire ASM		1	
101	WF051210	Washer	M5x12	2	
102	SP050200	Pan Head Screw	M5x10	2	
103	200840	Pointer		1	
104	200841	Fix Plate		1	
105	WF061310	Washer	M6x13	2	
106	207399	Steel Wire		1	
107	SR050200	Cap Screw	M5x10	2	
108	SS050200	Setscrew	M5x10	1	
109	200843	Indicator Block		1	
110	SR069300	Cap Screw	M6x12	2	
111	WS060000	Lock Washer	M6	2	
112	200842	Shaft		1	
113	WF061310	Washer	M6x13	2	
114	200993	Spring		1	

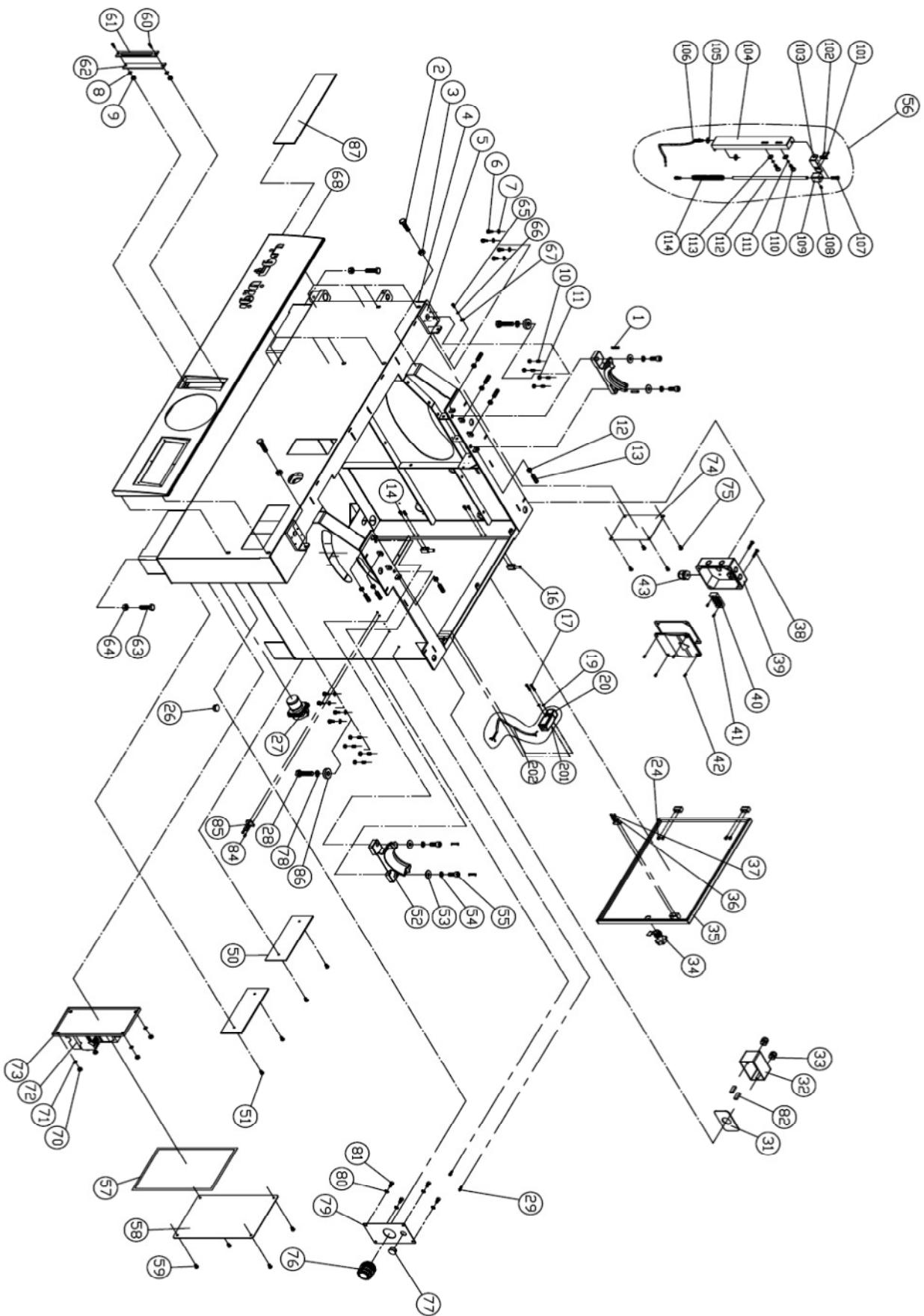
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
57	150527	Pad	2x300x7.5(M/M)	4	
58	201893	Plate		1	VE
59	SJ060200	Button Head Screw	M6x10	4	
60	SF049400	Hex Head Bolt(+)/W	M4x16	2	
61	LM001076	Tilt Scale		1	
62	201785	Plate		1	
63	SH161000	Hex Head Bolt	M16*50	4	
64	NH162400	Hex Nut	M16	4	
65	SR069300	Cap Screw	M6*12	12	
66	WS060000	Lock Washer	M6	12	
67	WF061310	Washer	M6*ψ13	12	
68	206517	Front Cover		1	R
69	206418	Front Cover		1	VE
70	NF061000	Hex Flange Nut	M6	4	
71	WF061310	Washer	M6x13	4	
72	200867	Electric.Panel	400V 3~	1	
73	200867A-1	Plate		1	
74	207128	Plate		1	VE
75	SJ069300	Button Head Screw	M6*12	4	
76	207318	Strain Relief	MGB40-25B	1	
77	201458	Hole Plugs	HP-22	1	
79	207080	Plate		1	
	207917	Plate		1	
80	WS060000	Lock Washer	M6	4	
81	SR069300	Cap Screw	M6*12	4	
84	ST049300	Tap Screw		4	
85	170736	Hanger		2	
86	721334T	Plate		1	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	PS062500	Spring Pin	ψ6*25	4	
2	SH100800	Hex Head Bolt	M10*40	2	
3	NH101700	Hex Nut	M10	2	
4	206445	Machine frame		1	VE
5	206405-37	Plate		2	VE
6	SR069300	Cap Screw	M6*12	8	
7	WS060000	Lock Washer	M6	8	
8	WF040810	Washer	M4	2	
9	NL040700	Lock Nut	M4	2	
10	SS060400	Set Screw	M6*20	8	
11	NH061000	Hex Nut	M6	8	
12	NH081300	Hex Nut	M8	8	
13	SS080500	Setscrew	M8x25	8	
14	SG050200	Hex Flange Screw	M5*10	4	
16	203412	Block		2	
17	SP040500	Pan Head Screw(+)/W	M4*25	2	
20	AB136458	Door Safety Switch ASM		1	
201	136457	Door Safety Switch	AZD-S11	1	
202	IC201413	STOP CORD	0.75x2Cx40CMx2Y2.E	1	
24	SG059100	Hex Flange Screw	M5*6	4	
26	206442	Hole Plugs	HP-38	1	
27	994809	Power Switch	ZH-HD-2	1	
28	SH121000	Hex Head Bolt	M12*50	2	
29	ST050400	Tap Screw	M5*20	2	
31	150956	Pad		1	
32	605408	Switch Box		1	
33	998621	Strain Relief		2	
34	203430	Lock		1	
35	205259	Door		1	R
37	SP049200	Pan Head Screw	M4*8	2	
38	SP060200	Pan Head Screw(+)/W	M6x10	4	
39	201105	Power Box		1	CE
	201105A	Power Box		1	CSA
40	994805	Terminal	PB2504 4P	0	CE
	994805	Terminal	PB2504 4P	1	CSA
41	ST040204	Tap Screw	M4*10	2	
42	SP050400	Pan Head Screw	M5*20	4	
43	709421	Strain Relief	PG20	2	
50	206345-32	Plate		2	VE
51	SP060200	Pan Head Screw(+)/W	M6*10	4	
52	207540	Base		2	X2
53	WF102030	Washer	M10*ψ20	4	
54	WS100000	Lock Washer	M10	4	

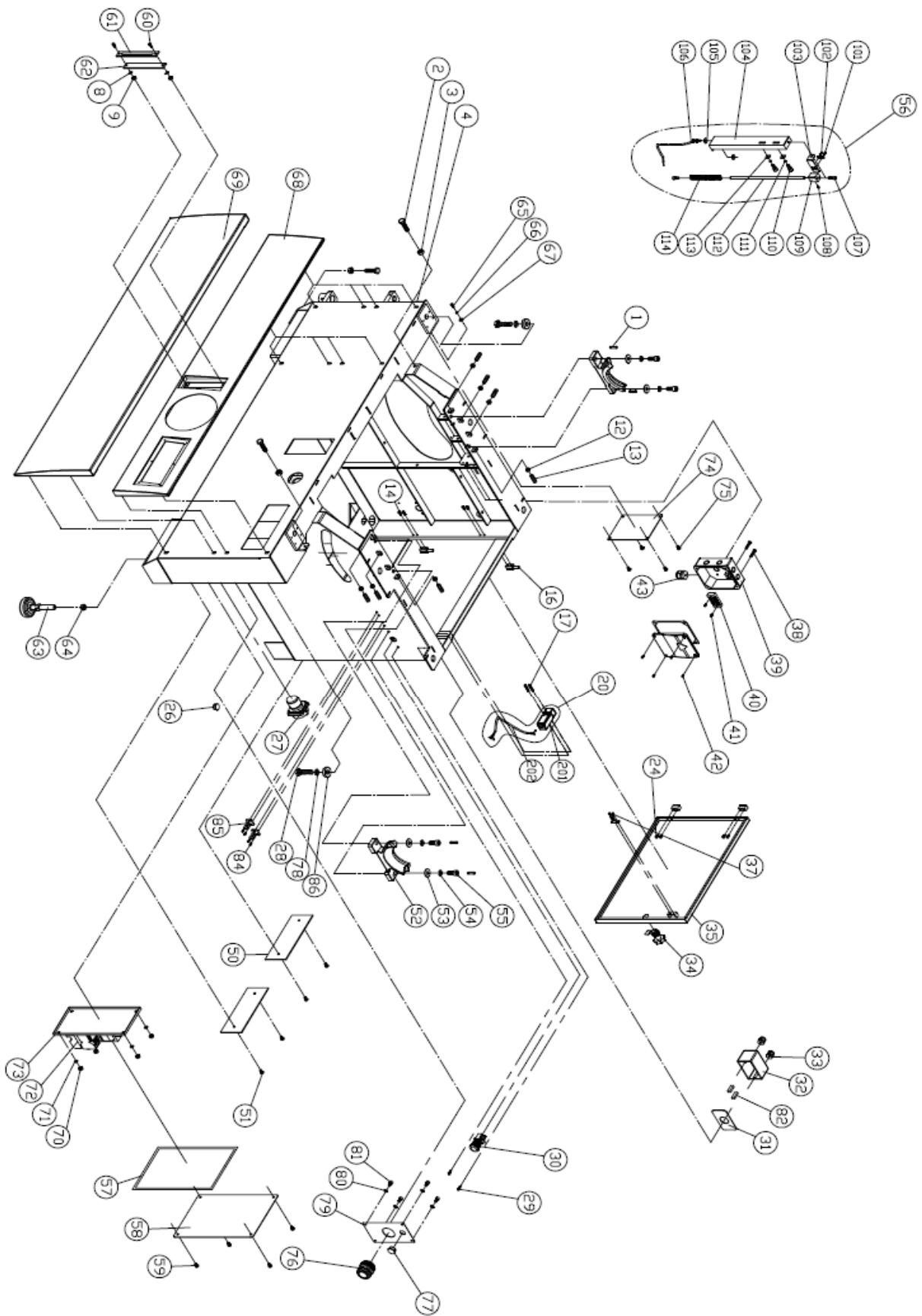
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
55	SR100700	Cap Screw	M10*35	4	
56	AB207399	Steel Wire ASM		1	
101	WF051210	Washer	M5x12	2	
102	SP050200	Pan Head Screw	M5x10	2	
103	200840	Pointer		1	
104	200841	Fix Plate		1	
105	WF061310	Washer	M6x13	2	
106	207399	Steel Wire		1	
107	SR050200	Cap Screw	M5x10	2	
108	SS050200	Setscrew	M5x10	1	
109	200843	Indicator Block		1	
110	SR069300	Cap Screw	M6x12	2	
111	WS060000	Lock Washer	M6	2	
112	200842	Shaft		1	
113	WF061310	Washer	M6x13	2	
114	200993	Spring		1	
57	150527	Pad	2x300x7.5(M/M)	4	
58	201893	Plate		1	VE
59	SP060200	Pan Head Screw(+)/W	M6x10	4	
60	SF049400	Hex Head Bolt(+)/W	M4x16	2	
61	LM001076	Tilt Scale		1	
62	201785	Plate		1	
63	SH161000	Hex Head Bolt	M16*50	4	
64	NH162400	Hex Nut	M16	4	
65	SR069300	Cap Screw	M6*12	12	
66	WS060000	Lock Washer	M6	12	
67	WF061310	Washer	M6*ψ13	12	
68	206417	Front Cover		1	R
69	206443	Front Cover		1	VE
70	NF061000	Hex Flange Nut	M6	4	
71	WF061310	Washer	M6x13	4	
72	200867	Electric.Panel		1	
73	200867A-1	Plate		1	
74	207128	Plate		1	VE
75	SJ069300	Button Head Screw	M6*12	4	
76	207318	Strain Relief	MGB40-25B	1	
77	201458	Hole Plugs	HP-22	1	
78	WS120000	Lock Washer	M12	2	
79	207080	Plate		1	
	207917	Plate		1	
80	WS060000	Lock Washer	M6	4	
81	SR069300	Cap Screw	M6*12	4	
82	136019	Cord Conneter	224-201	2	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
84	ST049300	Tap Screw		2	
85	170736	Hanger		1	
86	203410	Ring		2	



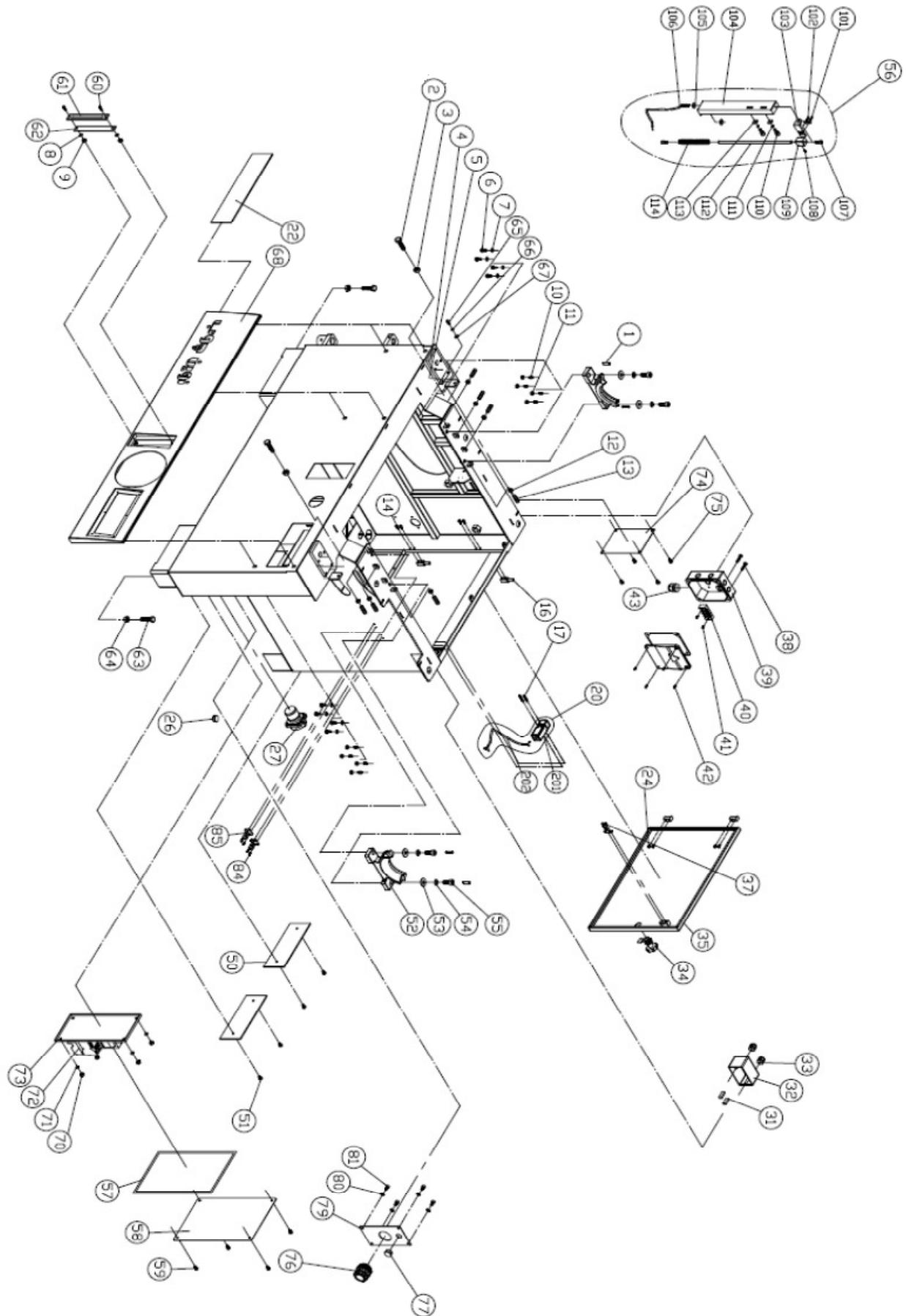
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	PS062500	Spring Pin	ψ6*25	4	
2	SH100800	Hex Head Bolt	M10*40	2	
3	NH101700	Hex Nut	M10	2	
4	206445	Machine frame		1	VE
5	206405-37	Plate		2	VE
6	SR069300	Cap Screw	M6*12	8	
7	WS060000	Lock Washer	M6	8	
8	WF040810	Washer	M4	2	
9	NL040700	Lock Nut	M4	2	
10	SS060400	Set Screw	M6*20	8	
11	NH061000	Hex Nut	M6	8	
12	NH081300	Hex Nut	M8	8	
13	SS080500	Setscrew	M8x25	8	
14	SG050200	Hex Flange Screw	M5*10	4	
16	203412	Block		2	
17	SP040500	Pan Head Screw(+)/W	M4*25	2	
20	AB136458	Door Safety Switch ASM		1	
201	136457	Door Safety Switch	AZD-S11	1	
202	IC201413	STOP CORD	0.75x2Cx40CMx2Y2.E	1	
24	SG059100	Hex Flange Screw	M5*6	4	
26	206442	Hole Plugs	HP-38	1	
27	994809	Power Switch	ZH-HD-2	1	
28	SH121000	Hex Head Bolt	M12*50	2	
29	ST050400	Tap Screw	M5*20	2	
31	150956	Pad		1	
32	605408	Switch Box		1	
33	998621	Strain Relief		2	
34	203430	Lock		1	
35	205259	Door		1	R
37	SP049200	Pan Head Screw	M4*8	2	
38	SP060200	Pan Head Screw(+)/W	M6x10	4	
39	201105	Power Box		1	CE
	201105A	Power Box		1	CSA
40	994805	Terminal	PB2504 4P	0	CE
	994805	Terminal	PB2504 4P	1	CSA
41	ST040204	Tap Screw	M4*10	2	
42	SP050400	Pan Head Screw	M5*20	4	
43	709421	Strain Relief	PG20	2	
50	206345-32	Plate		2	VE
51	SP060200	Pan Head Screw(+)/W	M6*10	4	
52	207540	Base		2	X2
53	WF102030	Washer	M10*ψ20	4	
54	WS100000	Lock Washer	M10	4	
55	SR100700	Cap Screw	M10*35	4	

56	AB207399	Steel Wire ASM		1	
101	WF051210	Washer	M5x12	2	
102	SP050200	Pan Head Screw	M5x10	2	
103	200840	Pointer		1	
104	200841	Fix Plate		1	
105	WF061310	Washer	M6x13	2	
106	207399	Steel Wire		1	
107	SR050200	Cap Screw	M5x10	2	
108	SS050200	Setscrew	M5x10	1	
109	200843	Indicator Block		1	
110	SR069300	Cap Screw	M6x12	2	
111	WS060000	Lock Washer	M6	2	
112	200842	Shaft		1	
113	WF061310	Washer	M6x13	2	
114	200993	Spring		1	
57	150527	Pad	2x300x7.5(M/M)	4	
58	201893	Plate		1	VE
59	SP060200	Pan Head Screw(+)/W	M6x10	4	
60	SF049400	Hex Head Bolt(+)/W	M4x16	2	
61	LM001076	Tilt Scale		1	
62	201785	Plate		1	
63	SH161000	Hex Head Bolt	M16*50	4	
64	NH162400	Hex Nut	M16	4	
65	SR069300	Cap Screw	M6*12	6	
66	WS060000	Lock Washer	M6	6	
67	WF061310	Washer	M6*ψ13	6	
68	206517	Front Cover		1	R
70	NF061000	Hex Flange Nut	M6	4	
71	WF061310	Washer	M6x13	4	
72	200867	Electric.Panel	400V 3~	1	
73	200867A-1	Plate		1	
74	207128	Plate		1	VE
75	SJ069300	Button Head Screw	M6*12	4	
76	207318	Strain Relief	MGB40-25B	1	
77	201458	Hole Plugs	HP-22	1	
78	WS120000	Lock Washer	M12	2	
79	207080	Plate		1	
	207917	Plate		1	
80	WS060000	Lock Washer	M6	4	
81	SR069300	Cap Screw	M6*12	4	
82	136019	Cord Conneter	224-201	2	
84	ST049300	Tap Screw		2	
85	170736	Hanger		1	
86	203410	Ring		2	
87	721334T	Plate		1	



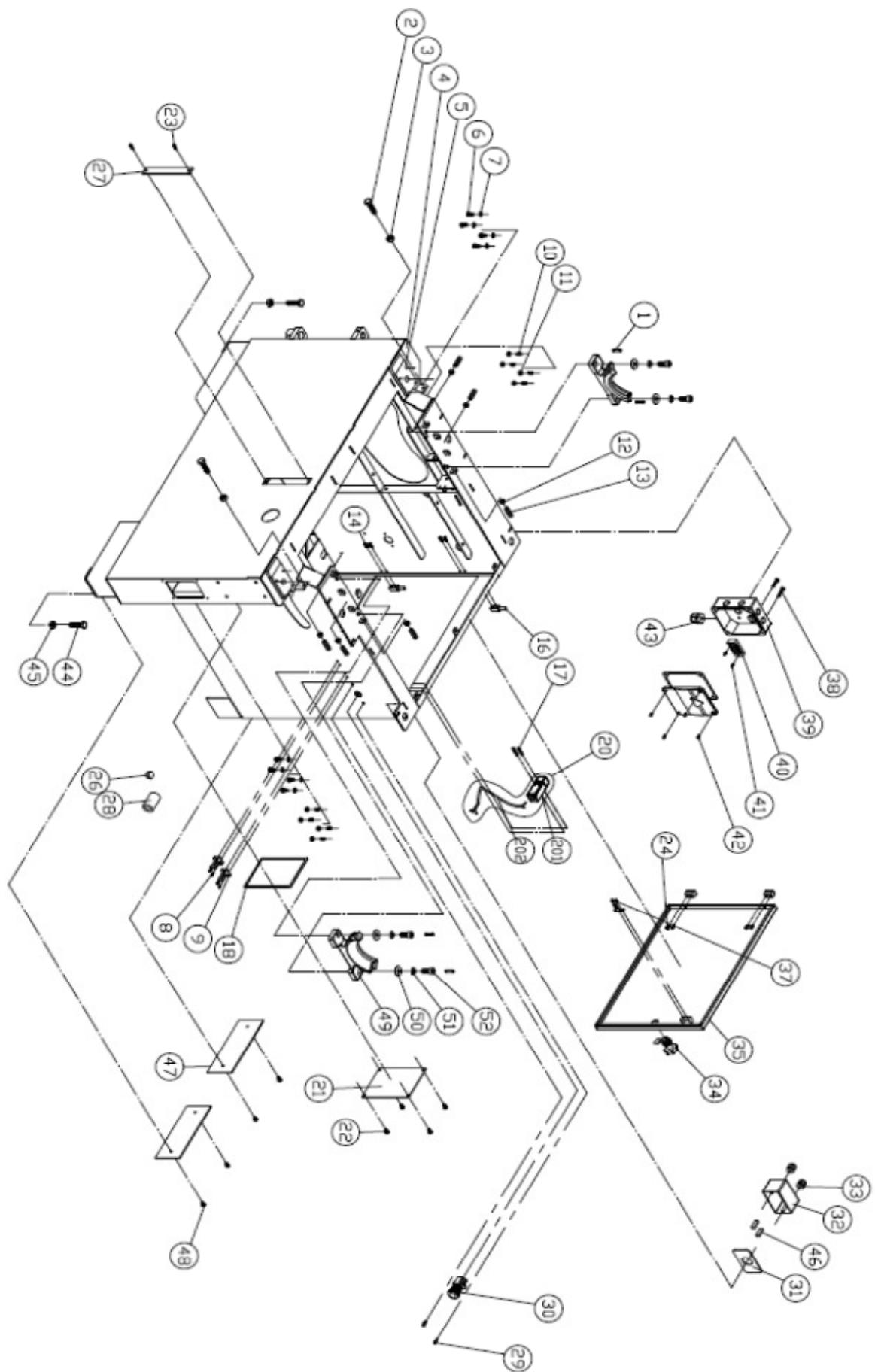
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	PS062500	Spring Pin	ψ6*25	4	
2	SH100800	Hex Head Bolt	M10*40	2	
3	NH101700	Hex Nut	M10	2	
4	206605	Machine frame		1	T9
8	WF040810	Washer	M4	2	
9	NL040700	Lock Nut	M4	2	
12	NH081300	Hex Nut	M8	8	
13	SS080500	Setscrew	M8x25	8	
14	SG050200	Hex Flange Screw	M5*10	4	
16	203412	Block		2	
17	SP040500	Pan Head Screw(+)/W	M4*25	2	
20	AB136458	Door Safety Switch ASM		1	
201	136457	Door Safety Switch	AZD-S11	1	
202	IC201413	STOP CORD	0.75x2Cx40CMx2Y2脫.E套	1	
24	SG059100	Hex Flange Screw	M5*6	4	
26	206442	Hole Plugs	HP-38	1	
27	994809	Power Switch	ZH-HD-2	1	
28	SH121000	Hex Head Bolt	M12*50	2	
29	ST050400	Tap Screw	M5*20	2	
30	994808	Emergency Stop Button	R2PNR4-1B-R	1	
31	150956	Pad		1	
32	605408	Switch Box		1	
33	998621	Strain Relief		2	
34	203430	Lock		1	
35	205259	Door		1	R
37	SP049200	Pan Head Screw	M4*8	2	
38	SP060200	Pan Head Screw(+)/W	M6x10	4	
39	201105	Power Box		1	CE
	201105A	Power Box		1	CSA
40	994805	Terminal	PB2504 4P	0	CE
	994805	Terminal	PB2504 4P	1	CSA
41	ST040204	Tap Screw	M4*10	2	
42	SP050400	Pan Head Screw	M5*20	4	
43	709421	Strain Relief	PG20	2	
50	206345-32	Plate		2	T9
51	SP060200	Pan Head Screw(+)/W	M6*10	4	
52	207540	Base		2	X2
53	WF102030	Washer	M10*ψ20	4	
54	WS100000	Lock Washer	M10	4	
55	SR100700	Cap Screw	M10*35	4	
56	AB207399	Steel Wire ASM		1	
101	WF051210	Washer	M5x12	2	
102	SP050200	Pan Head Screw	M5x10	2	

ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
103	200840	Pointer		1	
104	200841	Fix Plate		1	
105	WF061310	Washer	M6x13	2	
106	207399	Steel Wire		1	
107	SR050200	Cap Screw	M5x10	2	
108	SS050200	Setscrew	M5x10	1	
109	200843	Indicator Block		1	
110	SR069300	Cap Screw	M6x12	2	
111	WS060000	Lock Washer	M6	2	
112	200842	Shaft		1	
113	WF061310	Washer	M6x13	2	
114	200993	Spring		1	
57	150527	Pad	2x300x7.5(M/M)	4	
58	201893	Plate		1	T9
59	SP060200	Pan Head Screw(+)/W	M6x10	4	
60	SF049400	Hex Head Bolt(+)/W	M4x16	2	
61	LM001076	Tilt Scale		1	
62	201785	Plate		1	
63	201150	Adjust Foot	M16x100	4	
64	NH162400	Hex Nut	M16	4	
65	SR069300	Cap Screw	M6*12	12	
66	WS060000	Lock Washer	M6	12	
67	WF061310	Washer	M6*ψ13	12	
68	206616	Front Cover		1	R
69	206617	Front Cover		1	T9
70	NF061000	Hex Flange Nut	M6	4	
71	WF061310	Washer	M6x13	4	
72	200867	Electric.Panel	400V 3~	1	
73	200867A-1	Plate		1	
74	207128	Plate		1	T9
75	SJ069300	Button Head Screw	M6*12	4	
76	207318	Strain Relief	MGB40-25B	1	
77	201458	Hole Plugs	HP-22	1	
78	WS120000	Lock Washer	M12	2	
79	207080	Plate		1	
	207917	Plate		1	S/5HP 1PH
80	WS060000	Lock Washer	M6	4	
81	SR069300	Cap Screw	M6*12	4	
82	136019	Cord Conneter	224-201	2	
84	ST049300	Tap Screw		4	
85	170736	Hanger		2	
86	203410	Ring		2	



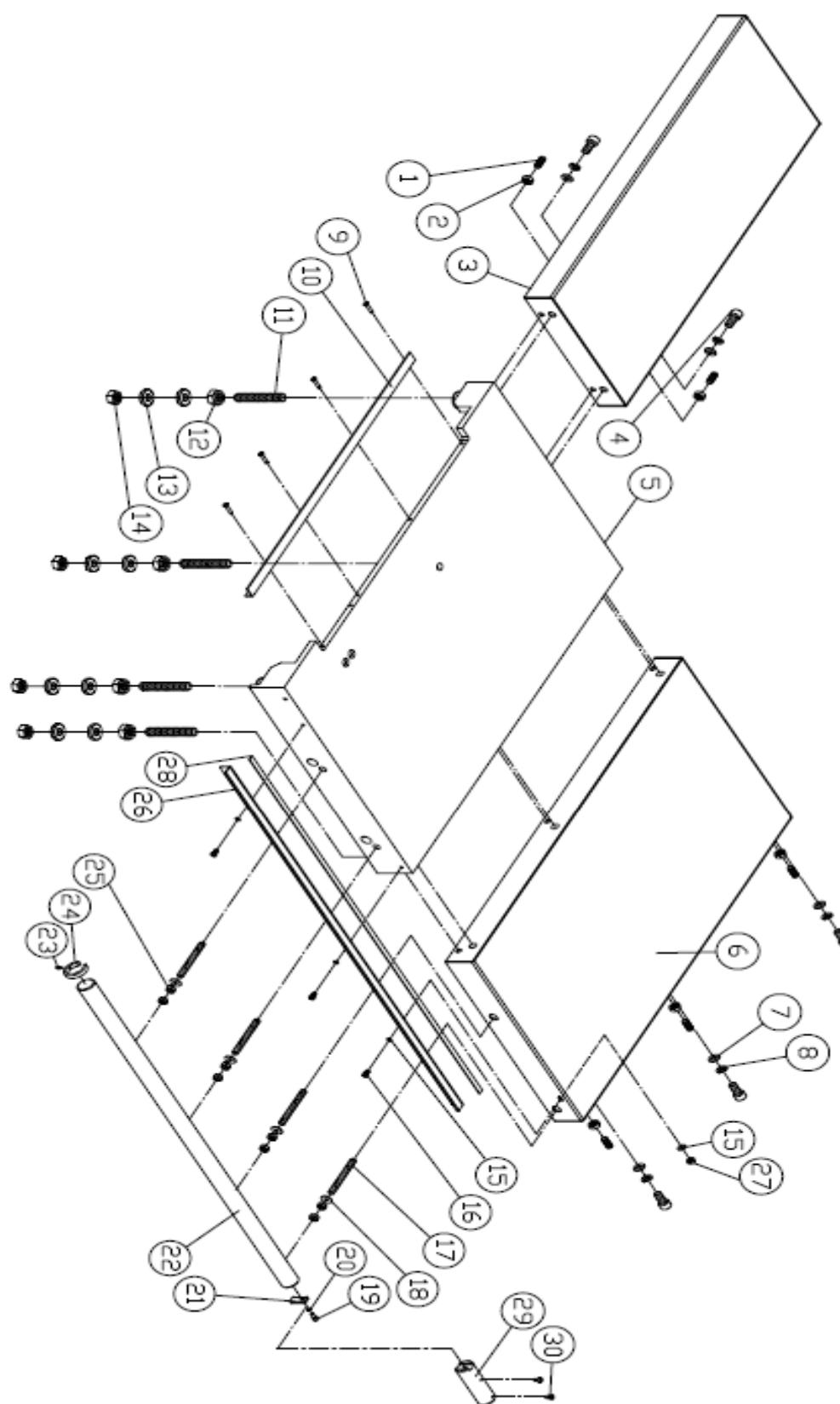
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	PS062500	Spring Pin	ψ6*25	4	
2	SH100800	Hex Head Bolt	M10*40	2	
3	NH101700	Hex Nut	M10	2	
4	206524	Machine frame		1	VE
5	207251-37A	Plate		2	VE
6	SR069300	Cap Screw	M6*12	8	
7	WS060000	Lock Washer	M6	8	
8	WF040810	Washer	M4	2	
9	NL040700	Lock Nut	M4	2	
10	SS060400	Set Screw	M6*20	8	
11	NH061000	Hex Nut	M6	8	
12	NH081300	Hex Nut	M8	8	
13	SS080500	Setscrew	M8x25	8	
14	SG050200	Hex Flange Screw	M5*10	4	
16	203412	Block		2	
17	SP040500	Pan Head Screw(+)/W	M4*25	2	
20	AB136458	Door Safety Switch ASM		1	
201	136457	Door Safety Switch	AZD-S11	1	
202	IC201413	STOP CORD	0.75x2Cx40CMx2Y2脫.E套	1	
22	721334T	Plate		1	
24	SG059100	Hex Flange Screw	M5*6	4	
26	201458	Hole Plugs	HP-22	1	
27	994809	Power Switch	ZH-HD-2	1	
	994867	Power Switch	ZH-28-2-80-BY	1	
31	136019	Cord Conneter	224-201	2	
32	605408	Switch Box		1	
33	998621	Strain Relief		2	
34	203430	Lock		1	
35	205259	Door		1	R
37	SP049200	Pan Head Screw	M4*8	2	
38	SP060200	Pan Head Screw(+)/W	M6x10	4	
39	201105	Power Box		1	CE
	201105A	Power Box		1	CSA
40	994805	Terminal	PB2504 4P	0	CE
	994805	Terminal	PB2504 4P	1	CSA
41	ST040204	Tap Screw	M4*10	2	
42	SP050400	Pan Head Screw	M5*20	4	
43	709421	Strain Relief	PG20	2	
50	206345-32	Plate		2	VE
51	SP060200	Pan Head Screw(+)/W	M6*10	4	
52	207540	Base		2	X2
53	WF102030	Washer	M10*ψ20	4	
54	WS100000	Lock Washer	M10	4	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
55	SR100700	Cap Screw	M10*35	4	
56	AB207399	Steel Wire ASM		1	
101	WF051210	Washer	M5x12	2	
102	SP050200	Pan Head Screw	M5x10	2	
103	200840	Pointer		1	
104	200841	Fix Plate		1	
105	WF061310	Washer	M6x13	2	
106	207399	Steel Wire		1	
107	SR050200	Cap Screw	M5x10	2	
108	SS050200	Setscrew	M5x10	1	
109	200843	Indicator Block		1	
110	SR069300	Cap Screw	M6x12	2	
111	WS060000	Lock Washer	M6	2	
112	200842	Shaft		1	
113	WF061310	Washer	M6x13	2	
114	200993	Spring		1	
57	150527	Pad	2x300x7.5(M/M)	4	
58	201893	Plate		1	VE
59	SP060200	Pan Head Screw(+)/W	M6x10	4	
60	SF049400	Hex Head Bolt(+)/W	M4x16	2	
61	LM001076	Tilt Scale		1	
62	201785	Plate		1	
63	SH161000	Hex Head Bolt	M16*50	4	
64	NH162400	Hex Nut	M16	4	
65	SR069300	Cap Screw	M6*12	12	
66	WS060000	Lock Washer	M6	12	
67	WF061310	Washer	M6*ψ13	12	
68	206526	Front Cover		1	R
70	NF061000	Hex Flange Nut	M6	4	
71	WF061310	Washer	M6x13	4	
72	200867	Electric.Panel	400V 3~	1	
73	200867A-1	Plate		1	
74	207128	Plate		1	VE
75	SJ069300	Button Head Screw	M6*12	4	
76	207318	Strain Relief	MGB40-25B	1	
77	201458	Hole Plugs	HP-22	1	
79	207080	Plate		1	
	207917	Plate		1	
80	WS060000	Lock Washer	M6	4	
81	SR069300	Cap Screw	M6*12	4	
84	ST049300	Tap Screw		4	
85	170736	Hanger		2	

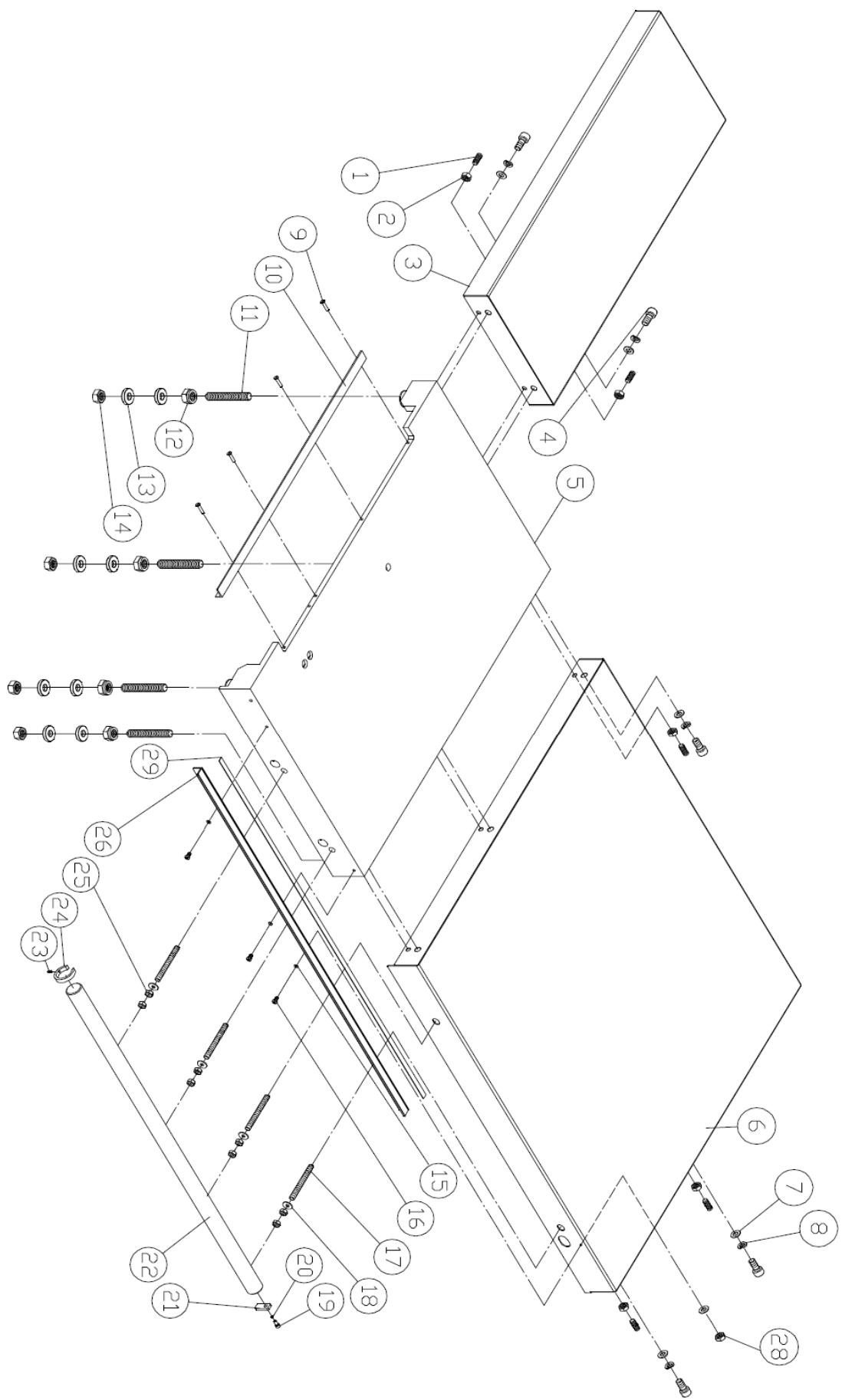


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	PS062500	Spring Pin	ψ6*25	4	
2	SH100800	Hex Head Bolt	M10*40	2	
3	NH101700	Hex Nut	M10	2	
4	206345	Machine frame		1	R
5	207251-37	Plate	160	2	R
	207251-37A	Plate	220	2	R
6	SR069300	Cap Screw	M6*12	8	
7	WS060000	Lock Washer	M6	8	
8	ST049300	Tap Screw		4	
9	170736	Hanger		2	
10	SS060400	Set Screw	M6*20	8	
11	NH061000	Hex Nut	M6	8	
12	NH081300	Hex Nut	M8	6	
13	SS080500	Setscrew	M8x25	6	
14	SG050200	Hex Flange Screw	M5*10	4	
16	203412	Block		2	
17	SP040500	Pan Head Screw(+)/W	M4*25	2	
18	150527	Pad	2x300x7.5(M/M)	2	
20	AB136458	Door Safety Switch ASM		1	
201	136457	Door Safety Switch	AZD-S11	1	
202	IC201413	STOP CORD	0.75x2Cx40CMx2Y2脱.E套	1	
21	207128	Plate		1	R
22	SP060200	Pan Head Screw(+)/W	M6x10	4	
23	SF049400	Hex Head Bolt(+)/W	M4x16	2	
24	SG059100	Hex Flange Screw	M5*6	4	
26	201458	Hole Plugs	HP-22	1	
27	206645	Plate		1	R
28	201173	Sponge		1	
29	ST050400	Tap Screw	M5*20	2	
30	994808	Emergency Stop Button	R2PNR4-1B-R	1	
31	150956	Pad		1	
32	605408	Switch Box		1	
33	998621	Strain Relief		2	
34	203430	Lock		1	
35	205259	Door		1	R
37	SP049200	Pan Head Screw	M4*8	2	
38	SP060200	Pan Head Screw(+)/W	M6x10	4	
39	201105	Power Box		1	CE
	201105A	Power Box		1	CSA
40	994805	Terminal	PB2504 4P	0	CE
	994805	Terminal	PB2504 4P	1	CSA
41	ST040204	Tap Screw	M4*10	2	
42	SP050400	Pan Head Screw	M5*20	4	

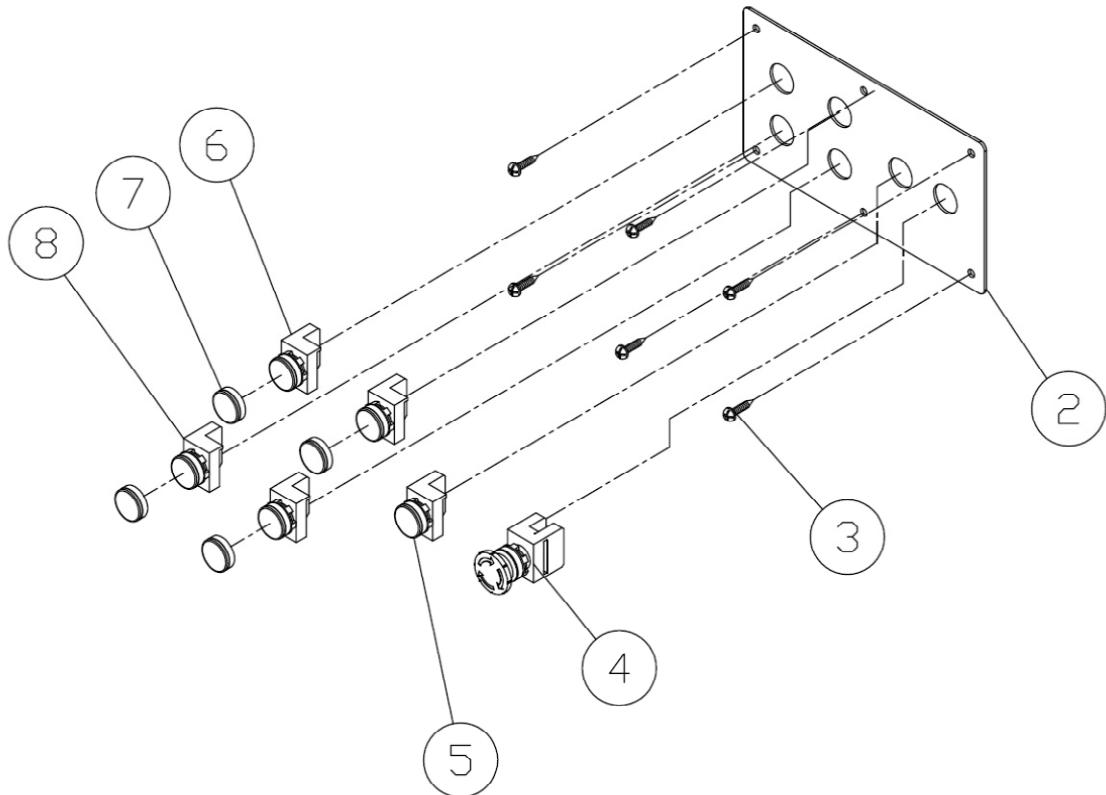
ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
43	709421	Strain Relief	PG20	2	
44	SH161000	Hex Head Bolt	M16*50	4	
45	NH162400	Hex Nut	M16	4	
46	136019	Cord Connector	224-201	2	
47	206345-32	Plate		2	R
48	SP060200	Pan Head Screw(+)/W	M6*10	4	
49	207540	Base		2	
50	WF102030	Washer	M10*ψ20	4	
51	WS100000	Lock Washer	M10	4	
52	SR100700	Cap Screw	M10*35	4	



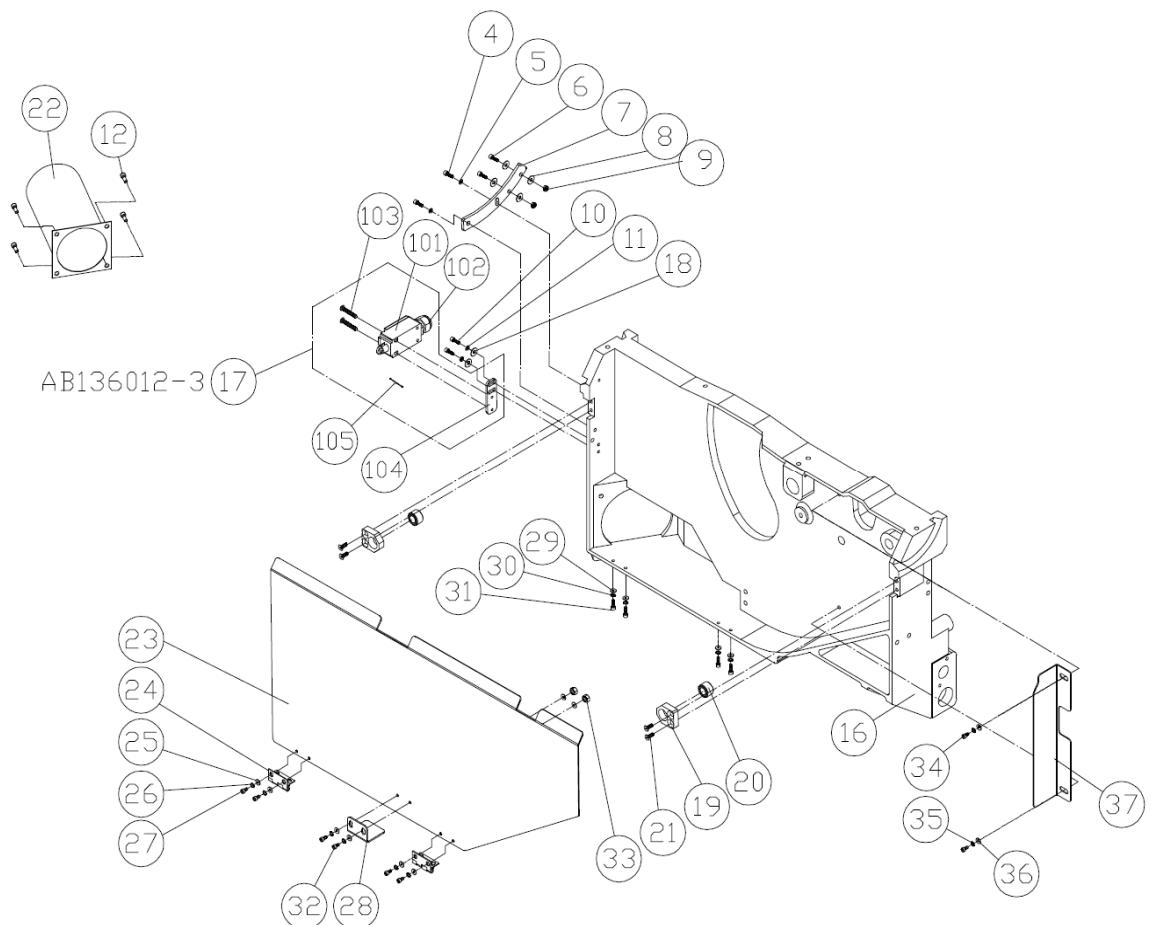
ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	SS100400	Set Screw	M10*20	5	H
2	NH101700	Hex Nut	M10	5	H
3	207077	Left Ext. Plate		1	R
	207151	Left Ext. Plate		1	R / S
4	SR100500	Cap Screw	M10*25	5	
5	206362	Table		1	R
6	207352A	Ext. Plate		1	R
7	WF102030	Washer	M10*ψ20	5	
8	WS100000	Lock Washer	M10	5	
9	SJ069300	Button Head Screw	M6*12	4	
10	206354	Table Insert		1	
11	208436	Set Screw	M16*100	4	
12	NL162400	Lock Nut	M16	4	
13	205016	Washer		8	
14	NH162400	Hex Nut	M16	4	
15	WF061620	Washer	M6*φ16	4	H
16	SJ069300	Button Head Screw	M6*12	3	H
17	200881	Screw	M12×1.75p×115L	4	
18	WF132225	Washer	M13×22	4	
19	SR089400	Cap Screw	M8x16	1	
	SR080500	Cap Screw	M8x25	1	S use 205940
20	WS080000	Lock Washer	M8	1	
21	206437	End Washer		1	
	206437	End Washer		0	S use 205940
22	206372	Round Rail		1	
23	SS060200	Setscrew	M6×10	1	
24	200957	Ring Stop		1	
25	NH121900	Hex Nut	M12	8	
26	206458	Measuring Rule Rail		1	X7 , S
27	NH061000	Hex Nut		1	H
28	LM206305	Ruler		1	
	LM206307	Ruler		1	S
29	205940	Round Rail	ψ40	1	S
30	SR060200	Cap Screw	M6*10	2	S



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	SS100400	Set Screw	M10*20	5	H
2	NH101700	Hex Nut	M10	5	H
3	207077	Left Ext. Plate	Standard	1	R
	207151	Left Ext. Plate	optional	1	R / S
4	SR100500	Cap Screw	M10*25	5	
5	206362	Table		1	R
6	207078	Ext. Plate	big	1	R
7	WF102030	Washer	M10*ψ20	5	
8	WS100000	Lock Washer	M10	5	
9	SJ069300	Button Head Screw	M6*12	4	
10	206354	Table Insert		1	
11	208436	Set Screw	M16*100	4	
12	NL162400	Lock Nut	M16	4	
13	205016	Washer		8	
14	NH162400	Hex Nut	M16	4	
15	WF061620	Washer	M6*16	4	H
16	SJ069300	Button Head Screw	M6*16	3	H
17	200881	Screw	M12×1.75p×115L	4	
18	WF132225	Washer	M13×22	4	
19	SR089400	Cap Screw	M8x16	1	
	SR080500	Cap Screw	M8x25	1	
20	WS080000	Lock Washer	M8	1	
21	206437	End Washer		1	
22	201004	Round Rail		1	
23	SS060200	Setscrew	M6×10	1	
24	200957	Ring Stop		1	
25	NH121900	Hex Nut	M12	8	
26	207984	Measuring Rule Rail		1	
27					
28	NH061000	Hex Nut	M6	1	H
29	LM206306	Ruler	INCH	1	S
	LM001042	Ruler	INCH/MM	1	S
30	205940	Round Rail	ψ40	1	S
31	SR060200	Cap Screw	M6*10	1	S

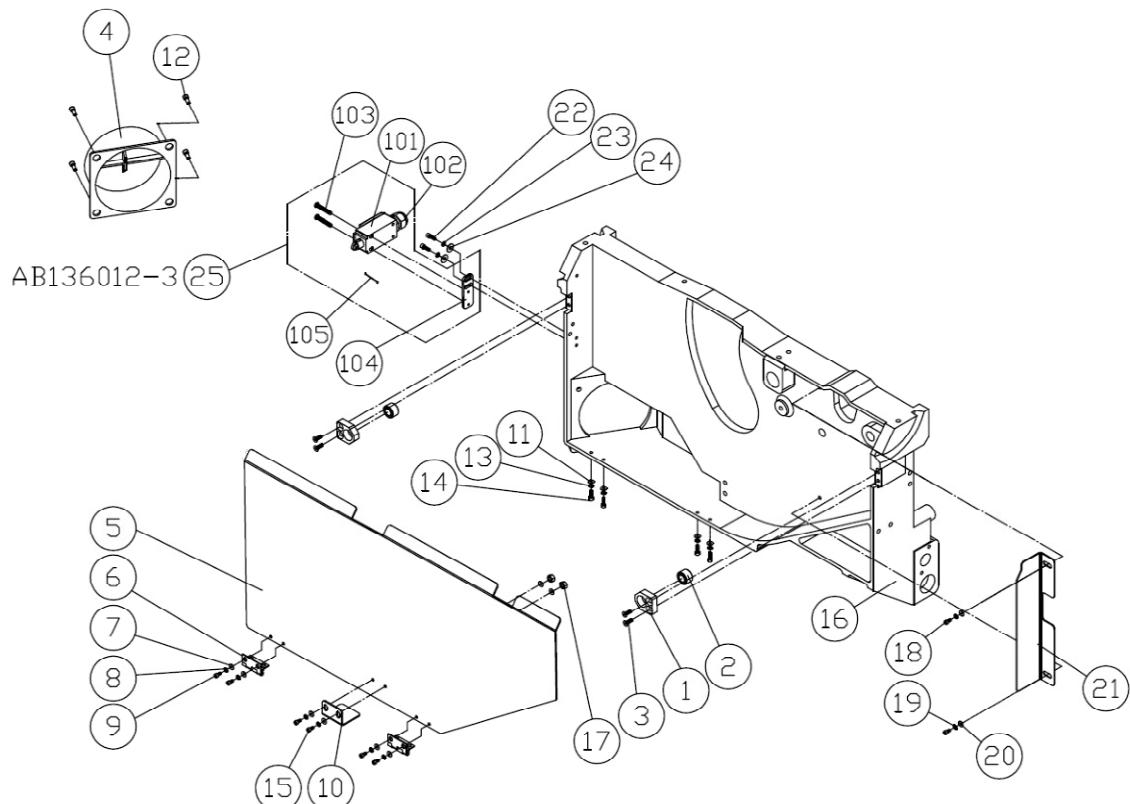


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
2	206407	Panel		1	
3	SJ050200	Button Head Screw	M5*10	6	
4	994808	Emergency Stop Button		1	
5	996002	Pilot Lamp	YK.24V φ22 (W)	1	Standard
	996005	Pilot Lamp	KE-22DS	1	S/110~230V
	205504	Pilot Lamp		1	S/380V
6	994855	Switch Button-ON	R2 PNF-1A-G	2	
7	994855A	Dust Cove	R2 PRCF	4	
8	994856	Switch Button-OFF	R2 PNF-1B-R	2	



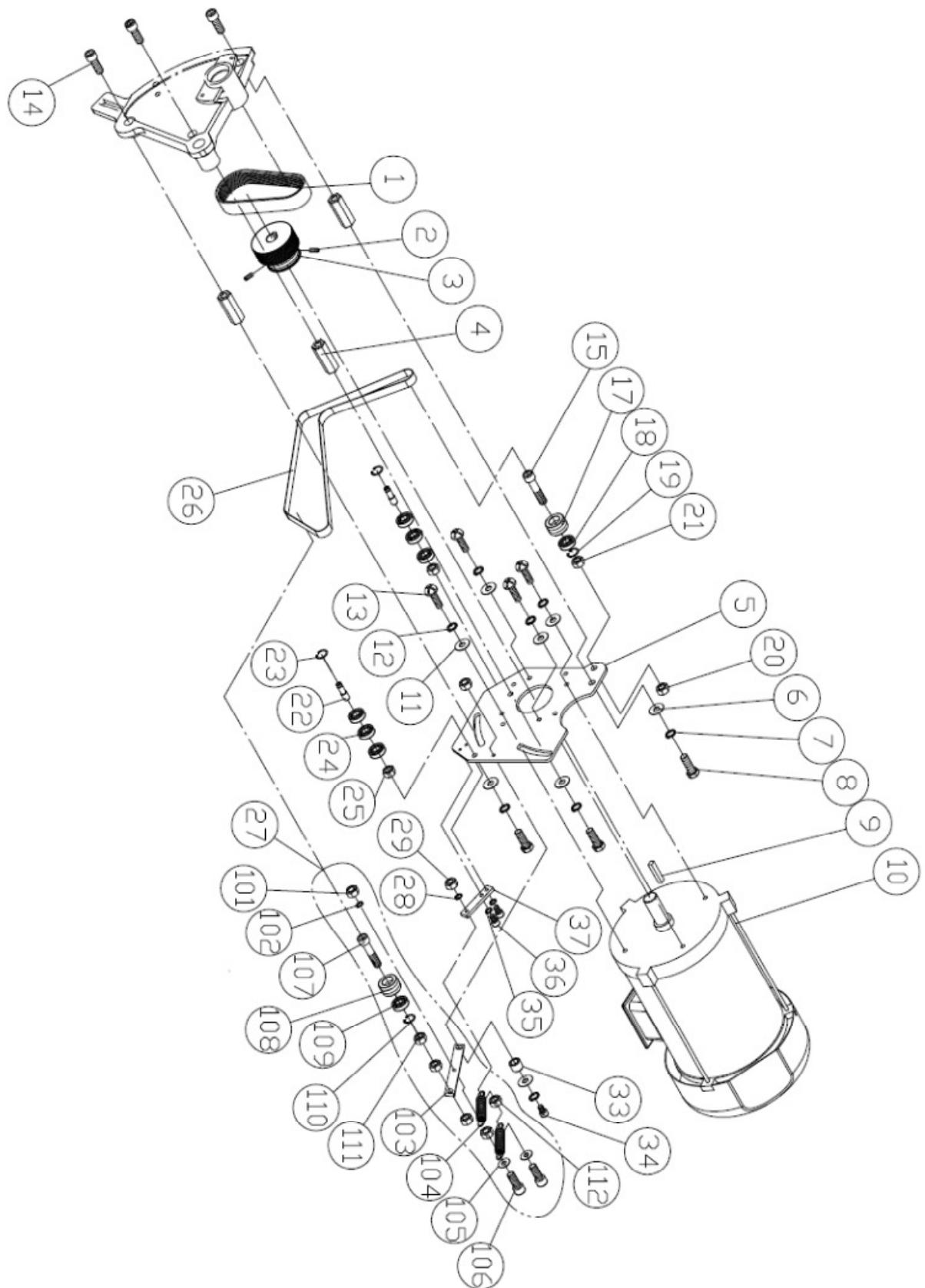
ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
4	SR069300	Cap Screw	M6*12	2	
5	WS060000	Lock Washer	M6	2	
6	SR059400	Cap Screw	M5*16	2	
7	206337	Fix Plate		1	
8	WF051010	Washer	M5*10	4	
9	NL050800	Lock Nut	M5	2	
10	SR059300	Cap Screw	M5*12	2	
11	WS050000	Lock Washer	M5	2	
12	SF089300	Hex Head Bolt(+)/W	M8x12	4	
16	206301	Channel Base		1	YF206301
17	AB136012-3	Door Safety Switch Assem		1	A
101	136012	Door Safety Switch		1	
102	709411	Strain Relief	PG11	1	
103	SP040700	Pan Head Plate	M4*35	2	
104	206341	Fix Plate		1	
105	IC206301	STOP CORD		1	
	IC207085	STOP CORD		1	
105	IC207086	STOP CORD		1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
18	WF051010	Washer	M5*10	2	
19	206359	Plate		2	
20	203249	Magnetic Iron(assembly)		2	A
	203249-1	Magnetic Iron		1	
	203249-3	Screw		1	
21	SM060400	Sunkhead Socket Screw	M6x20	4	
22	206118	Dust Port		1	
23	206324	Cover		1	F1L
24	207940	Hinge		2	
25	WF051010	Washer	M5*10	8	
26	WS050000	Lock Washer	M5	6	
27	SR059200	Cap Screw	M5*8	4	
28	207152	Plate		1	
29	WF051010	Washer	M5*10	4	
30	WS050000	Lock Washer	M5	4	
31	SR050200	Cap Screw	M5*10	4	
32	SR059400	Cap Screw	M5*16	2	
33	NH050800	Hex Nut	M5	2	
34	SR060200	Cap Screw	M6*10	2	
35	WS060000	Lock Washer	M6	2	
36	WF061620	Washer	M6*ψ16	2	
37	206479	Plate		1	



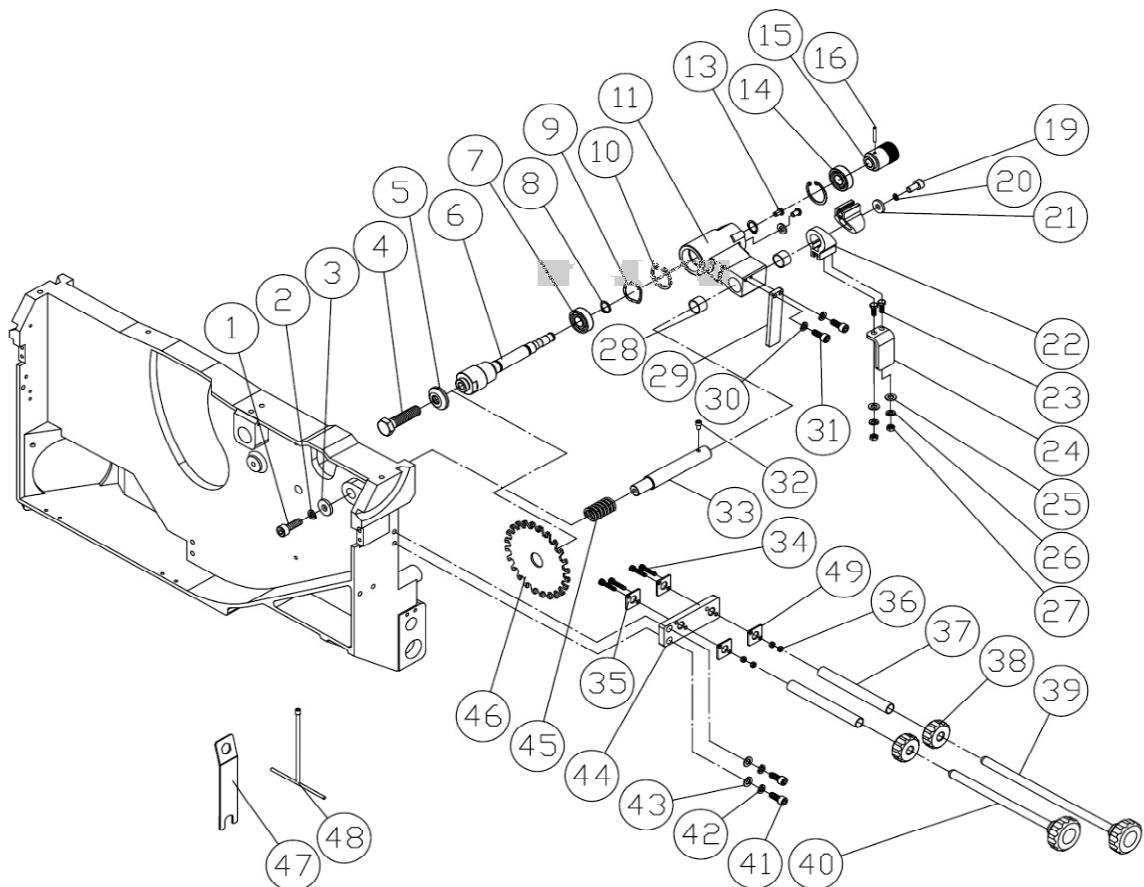
ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	206359	Plate		2	
	203249	Magnetic Iron(assembly)		2	A
2	203249-1	Magnetic Iron		1	
	203249-3	Screw		1	
3	SM060400	Sunkhead Socket Screw	M6x20	4	
4	206118	Dust Port		1	
5	206324	Cover		1	F1L
6	207940	Hinge		2	
7	WF051010	Washer	M5*10	8	
8	WS050000	Lock Washer	M5	6	
9	SR059200	Cap Screw	M5*8	4	
10	207152	Plate		1	
11	WF051010	Washer	M5*10	4	
12	SF089300	Hex Head Bolt(+)/W	M8x12	4	
13	WS050000	Lock Washer	M5	4	
14	SR050200	Cap Screw	M5*10	4	
15	SR059400	Cap Screw	M5*16	2	
16	206301	Channel Base		1	YF206301
17	NH050800	Hex Nut	M5	2	
18	SR060200	Cap Screw	M6*10	2	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
19	WS060000	Lock Washer	M6	2	
20	WF061620	Washer	M6*ψ16	2	
21	206479	Plate		1	
22	SR059300	Cap Screw	M5*12	2	
23	WS050000	Lock Washer	M5	2	
24	WF051010	Washer	M5*10	2	
25	AB136012-3	Door Safety Switch Assem		1	A
101	136012	Door Safety Switch		1	
102	709411	Strain Relief	PG11	1	
103	SP040700	Pan Head Plate	M4*35	2	
104	206341	Fix Plate		1	
105	IC206301	STOP CORD		1	
	IC207085	STOP CORD		1	



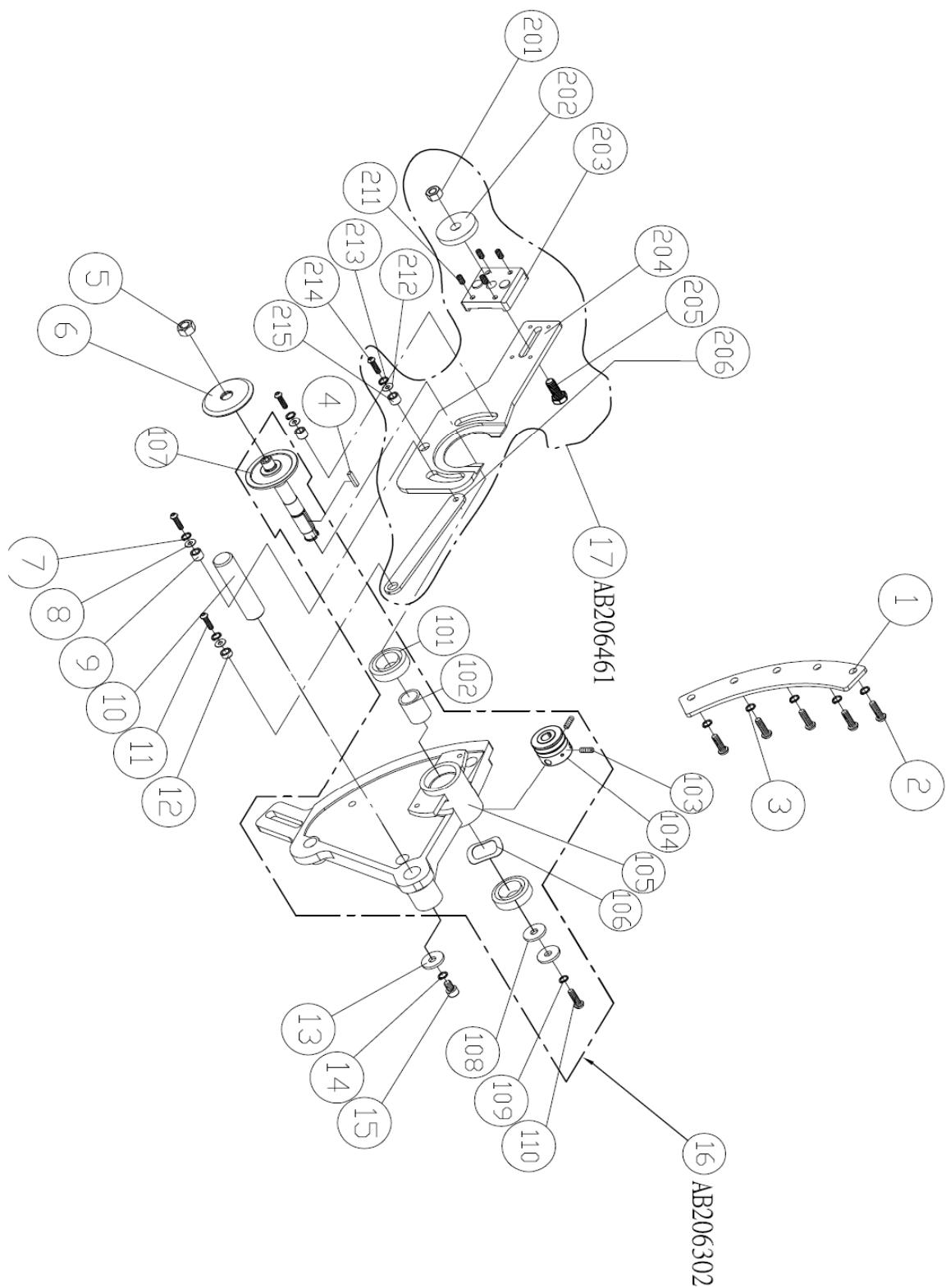
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	LJ019130	Belt	PJ190 x 13	1	S , 50Hz
	LJ018130	Belt	PJ180 x 13	1	S , 60Hz
2	SS069200	Set screw	M6×8	6	
3	206168	Pulley	PJ x 13	1	S , 50Hz
	206169	Pulley	PJ x 13	1	S , 60Hz
4	201333	Shaft		3	
5	206164	Main Motor Plate		1	
6	WF132225	Washer	M13×ψ22	3	
7	WS120000	Lock Washer	M12	3	
8	SH120700	Hex Head Bolt	M12×35	3	
9	KD080740	Key	8x7x40	1	
10	MA206302	Main Motor	3HP	1	
	MH204006	Main Motor	5HP(220V/440V)	1	
11	WF081818	Washer	M8×ψ18	4	
12	WS080000	Lock Washer	M8	4	
13	SJ080400	Hex Head Bolt	M8×20	4	
14	SR120600	Cap Screw	M12×30	3	
15	SR121100	Cap Screw	M12×50(全牙)	1	
17	201322	Idler		1	
18	BB600103	Bearing	6001LLU	1	
19	RR280010	Check ring	ψ28	1	
20	NL121900	Lock Nut	M12	1	
21	NH121904	Hex Nut	M12×P1.75X6t	1	
22	206394	Shaft		2	
23	RS100000	Check ring	ψ10	2	
24	BB620003	Bearing	6200LLU	6	
25	NH121904	Hex Nut	M12×P1.75X6t	2	
26	LF460010	Belt	15×1185	1	S,50Hz
	LF450002	Belt	15×1160	1	S,60Hz
27	AB206306	Rotate Plate (ASM.)		1	
101	NH081304	Hex Nut	M8*1.25P*t4	1	
102	WS080000	Lock Washer	M8	1	
103	206306	Rotate Plate		1	
104	201275	Expansion Spring		2	
105	WF081818	Washer	M8×ψ18	2	
106	SH080800	Hex Head Bolt	M8×40	2	
107	SR121100	Cap Screw	M12×50(全牙)	1	
108	201322	Idler		1	
109	BB600103	Bearing	6001LLU	1	
110	RR280010	Check ring	ψ28	1	
111	NH121904	Hex Nut	M12×P1.75X6t	3	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
112	NH081300	Hex Nut	M8	2	
28	WS080000	Lock Washer	M8	2	
29	NH081300	Hex Nut	M8	1	
33	200964	Bushing		1	
34	SR080500	Cap Screw	M8×25	1	
35	WS060000	Lock Washer	M6	2	
36	SR069400	Cap Screw	M6×16	2	
37	206307	Plate		1	

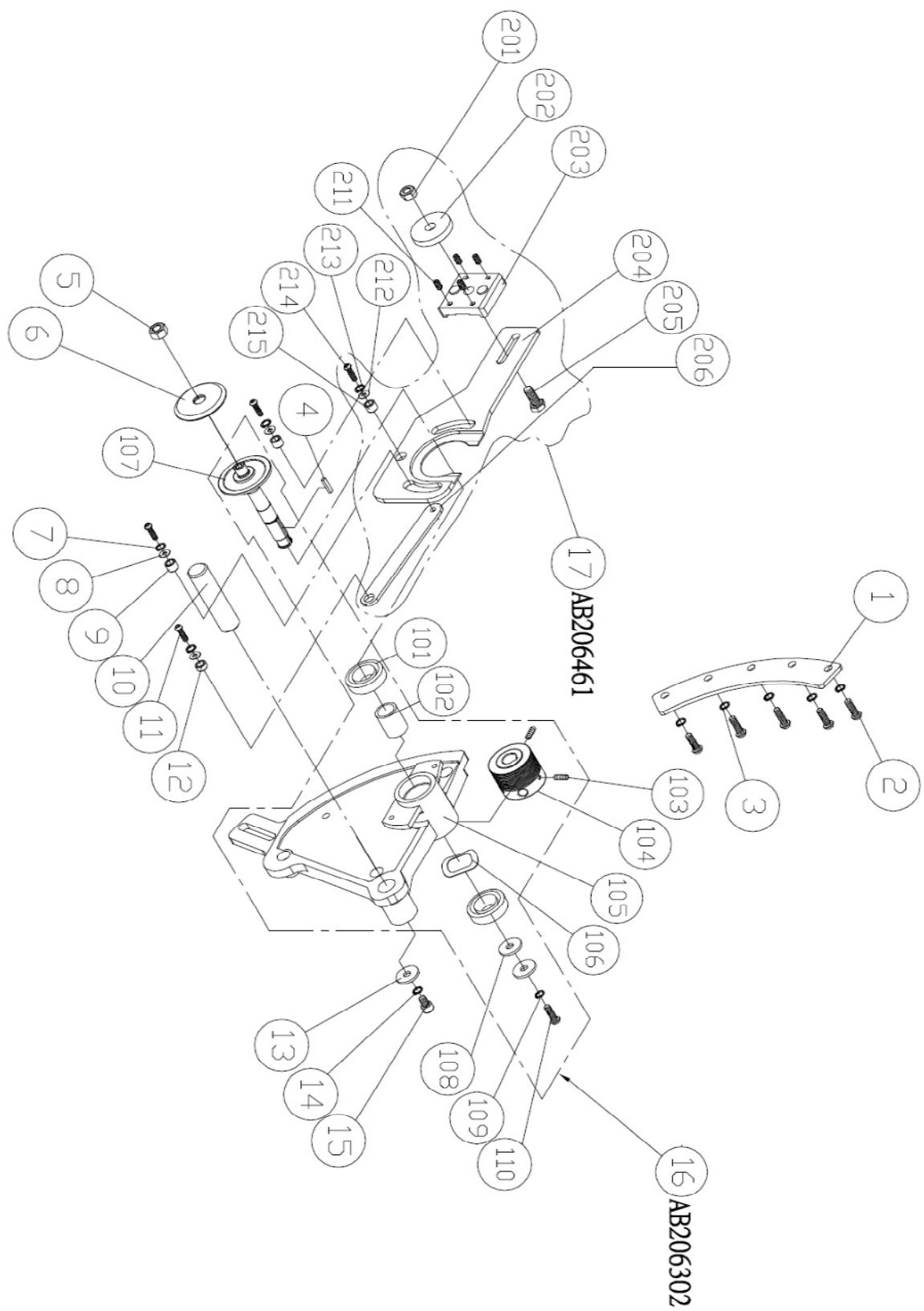


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	SR120600	Cap Screw	M12×30	1	
2	206531	Belt Pulley	50Hz	1	CE/S
	206169	Belt Pulley	60Hz	1	CSA/S
3	206600	Shaft		1	
4	NH101700	Hex Nut	M10	1	
5	201333	Shaft		1	
6	SJ080400	Hex Head Bolt	M8×20	4	
7	WS080000	Lock Washer	M8	4	
8	WF081818	Washer	M8×ψ18	4	
9	206396A	Main Motor Plate		1	
10	SS121000	Setscrew	M12×50	1	
11	WF132225	Washer	M13×ψ22	1	
12	NL121900	Lock Nut	M12	1	
13	KD080745	Key	8x7x45	1	
14	MH206302	Main Motor		1	
15	207134	Lock Knob		1	
16	WS080000	Lock Washer	M8	1	
17	WF083030	Washer	M8*ψ30	1	
18	NH101700	Hex Nut	M10	1	
19	203167	Eye Bolt	M10*60	1	

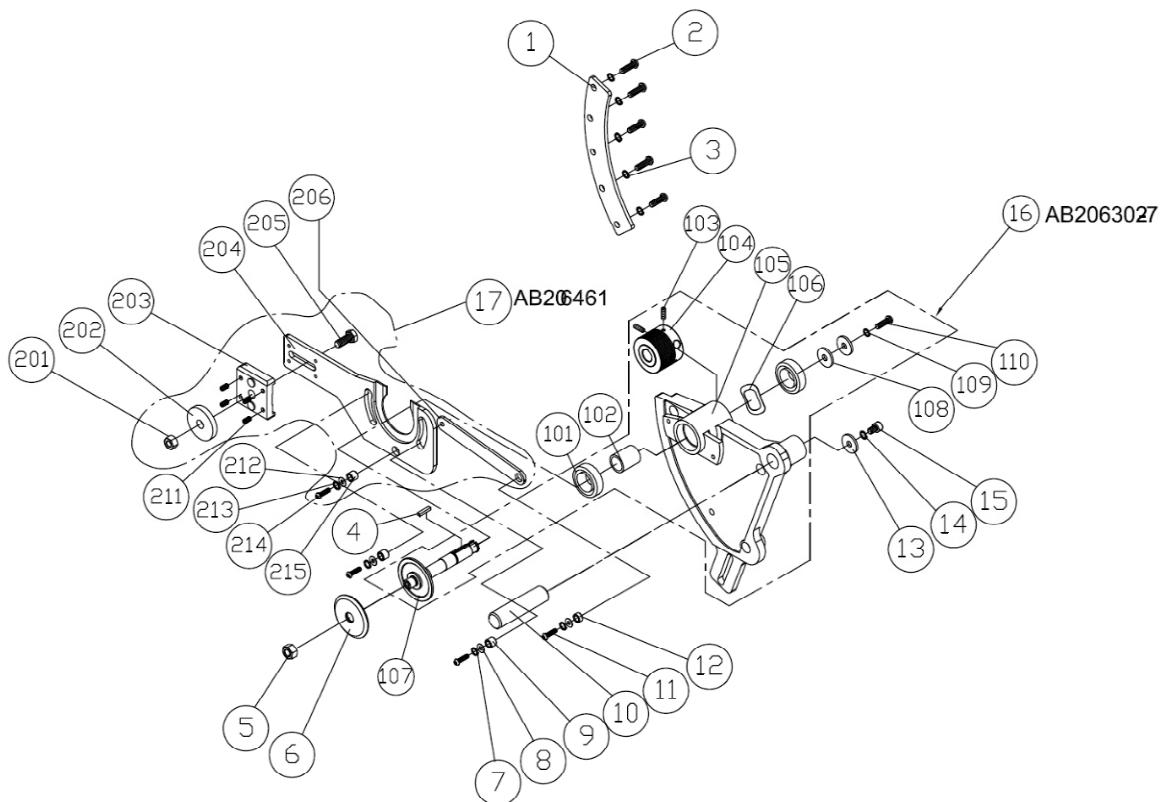
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
20	206598	Hex Nut	M10	1	
21	SR100700	Cap Screw	M10*35	1	
22	WF102025	Washer	M10*ψ20	2	
23	203044	Bolt		1	
24	206599	Shaft		1	
25	LJ024130	Belt	PJ240 x 13	1	S , 50Hz
	LJ023130	Belt	PJ230 x 13溝	1	S , 60Hz
26	NL101700	Lock Nut	M10	1	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	206304	Gip Plate		1	
2	SJ100500	Button Head Screw	M10×25	5	
3	WS100000	Spring Washer	M10	5	
4	KD050520	Key	5x5x20	1	
5	201822	Nut	M16x2.0(左牙)	1	
6	206350	Arbor Flange	ψ25.4	1	S
	206380	Arbor Flange	ψ30	1	
7	WS080000	Lock Washer	M8	3	
8	WF083030	Washer	M8×ψ30	3	
9	200964	Bushing		3	
10	201205	Shaft		1	
11	SJ080400	Button Head Screw	M8×20	3	
12	201346	Bushing		1	
13	WF083030	Washer	M8×ψ30	1	
14	WS080000	Lock Washer	M8	1	
15	SR080400	Cap Screw	M8×20	1	
16	AB206302-3		SS-D30P2 D305P2	1	A
	AB206302-4		SS-D30P2 D305P2	1	A
	AB206302-5		SS-D30P2 D305P2	1	A
101	BB620604	Bearing	6206LLB(黑色)	2	
102	206311	Spacer		1	
103	SS050200	Setscrew	M5×10	3	
104	208041	Pulley		1	
105	206302	Rotate Plate		1	YF206302
106	WW476004	Wave Washer	ψ47×ψ60	3	
107	206357	Main Arbor	ψ30	1	
	206310	Main Arbor	ψ25.4	1	S
108	WF083030	Washer	M8×ψ30	2	
109	WS080000	Lock Washer	M8	1	
110	SJ080400	Button Head Screw	M8×20	1	
17	AB206461	Fix Block ASM		1	
201	NH101704	Hex Nut	M10 薄型	1	
202	WF104040	Washer	M10×ψ40	1	
203	206461	Fix Block		1	
204	206309	Locate Plate		1	
205	SC100700	Bolt	M10×35	1	
206	206360	Link Plate		1	

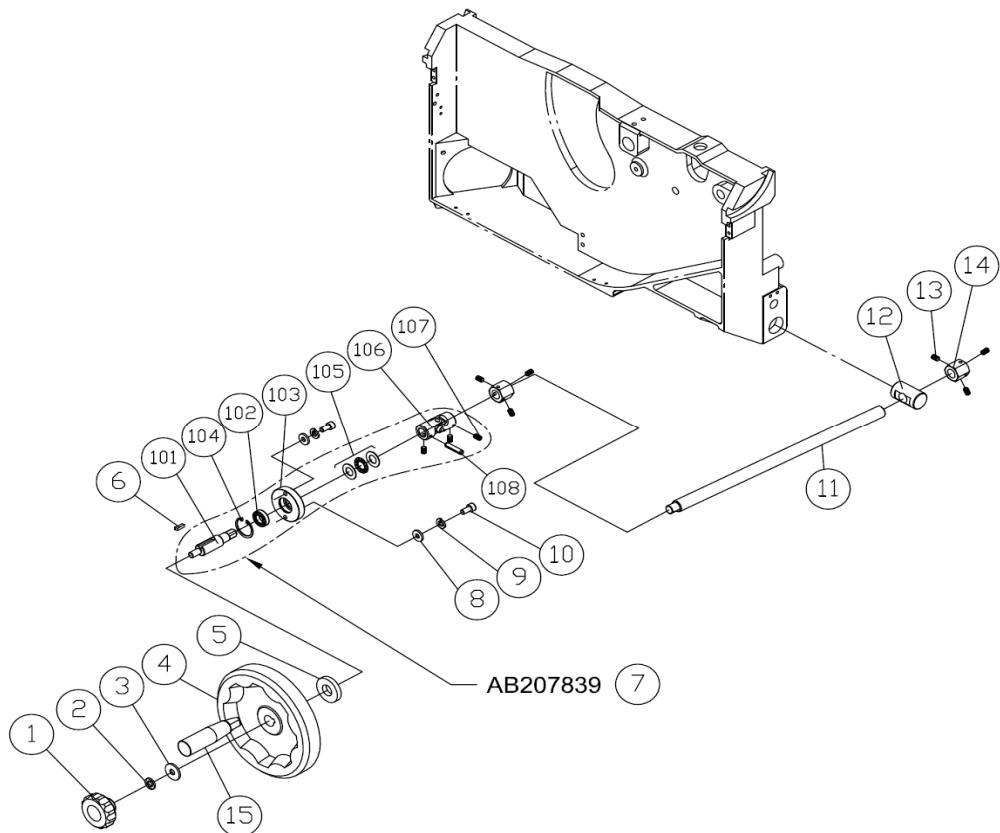


ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	206304	Gip Plate		1	
2	SJ100500	Button Head Screw	M10×25	5	
3	WS100000	Spring Washer	M10	5	
4	KD050520	Key	5x5x20	1	
5	201822	Nut	M16x2.0(左牙)	1	
6	206350	Arbor Flange	ψ25.4	1	S
	206380	Arbor Flange	ψ30	1	
7	WS080000	Lock Washer	M8	3	
8	WF083030	Washer	M8×ψ30	3	
9	200964	Bushing		2	
10	201205	Shaft		1	
11	SJ080400	Button Head Screw	M8×20	3	
12	201346	Bushing		1	
13	WF083030	Washer	M8×ψ30	1	
14	WS080000	Lock Washer	M8	1	
15	SR080400	Cap Screw	M8×20	1	
16	AB206302~		From 101~107	1	A (CSA)
101	BB620604	Bearing	6206LLB(black)	2	
102	206311	Spacer		1	
103	SS069200	Setscrew	M6×8	3	
104	206167	Belt Pulley	50Hz & 60Hz	1	
105	206302	Rotate Plate		1	YF206302
106	WW476004	Wave Washer	ψ47×ψ60	3	
107	206357	Main Arbor	ψ30	1	
	206310	Main Arbor	ψ25.4	1	S
108	WF083030	Washer	M8×ψ30	2	
109	WS080000	Lock Washer	M8	1	
110	SJ080400	Button Head Screw	M8×20	1	
17	AB206461	Fix Block ASM		1	
201	NH101704	Hex Nut	M10	1	
202	WF104040	Washer	M10×ψ40	1	
203	206461	Fix Block		1	
204	206309	Locate Plate		1	
205	SC100700	Bolt	M10×35	1	
206	206360	Link Plate		1	
211	SS050200	Setscrew	M5x10	4	
212	WF083030	Washer	M8×ψ30	1	
213	WS080000	Lock Washer	M8	1	
214	SJ080400	Button Head Screw	M8×20	1	
215	200964	Bushing		1	

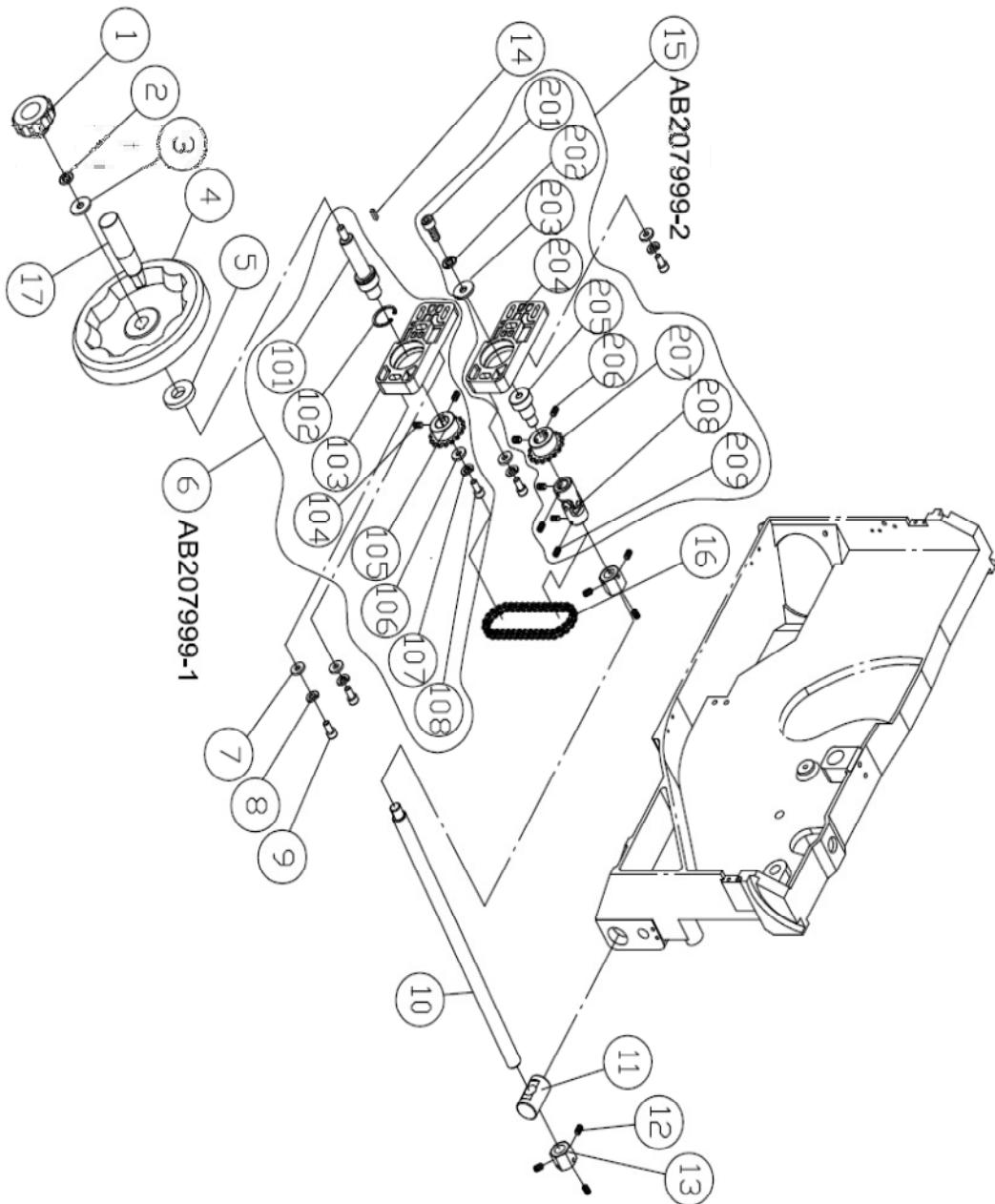


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	206304	Gip Plate		1	
2	SJ100500	Button Head Screw	M10×25	5	
3	WS100000	Spring Washer	M10	5	
4	KD050520	Key	5x5x20	1	
5	201822	Nut	M16x2.0	1	
6	206350	Arbor Flange	ψ25.4	1	Optional
	206380	Arbor Flange	ψ30	1	
7	WS080000	Lock Washer	M8	3	
8	WF083030	Washer	M8×ψ30	3	
9	200964	Bushing		3	
10	201205	Shaft		1	
11	SJ080400	Button Head Screw	M8×20	3	
12	201346	Bushing		1	
13	WF083030	Washer	M8×ψ30	1	
14	WS080000	Lock Washer	M8	1	
15	SR080400	Cap Screw	M8×20	1	
16	AB206302-3		SS-D30P2 D305P2	1	A
	AB206302-4		SS-D30P2 D305P2	1	A
	AB206302-5		SS-D30P2 D305P2	1	A
101	BB620604	Bearing	6206LLB(black)	2	
102	206311	Spacer		1	
103	SS050200	Setscrew	M5×10	3	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
104	206167	Belt Pulley	50Hz & 60Hz	1	
105	206302	Rotate Plate		1	YF206302
106	WW476004	Wave Washer	ψ47×ψ60	2	
107	206357	Main Arbor	ψ30	1	
108	WF083030	Washer	M8×ψ30	2	
109	WS080000	Lock Washer	M8	1	
110	SJ080400	Button Head Screw	M8×20	1	
17	AB206461	Fix Block ASM		1	
201	NH101704	Hex Nut	M10	1	
202	WF104040	Washer	M10×ψ40	1	
203	206461	Fix Block		1	
204	206309	Locate Plate		1	
205	SC100600	Bolt	M10×30	1	
206	206360	Link Plate		1	
211	SS050200	Setscrew	M5x10	4	
212	WF083030	Washer	M8×ψ30	1	
213	WS080000	Lock Washer	M8	1	
214	SJ080400	Button Head Screw	M8×20	1	
215	200964	Bushing		1	

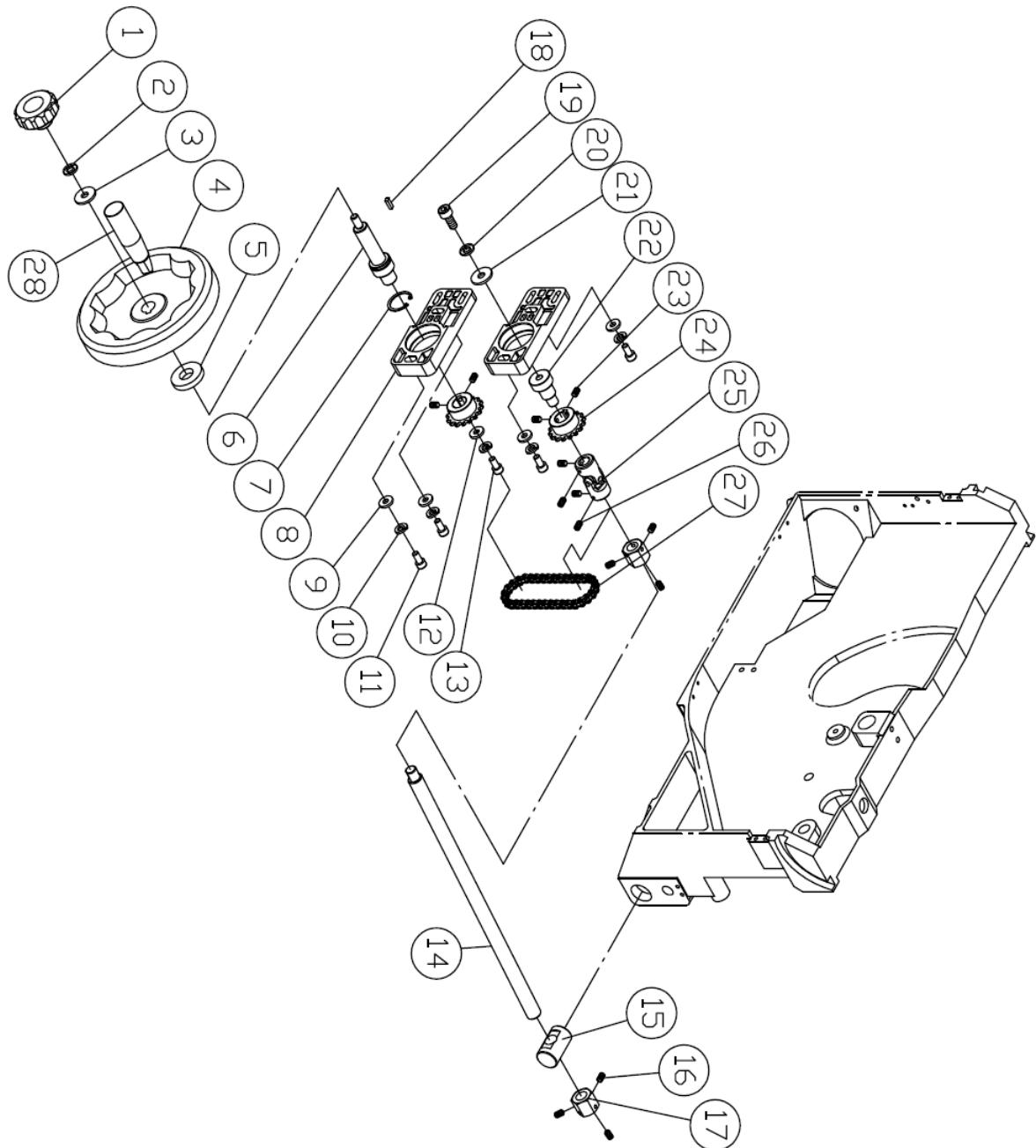


ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	100203	Lock Knob	M10	1	
2	204263	Washer	$\varnothing 10 \times \varnothing 20$	1	
3	WF102730	Washer	$M10 \times \varnothing 27$	1	
4	206434A	hand wheel	8"(plastic)	1	
5	207167	Washer		1	
6	KS070720	Key	7x7x20	1	
7	AB207839	Hand Wheel Shaft Assembly		1	
101	207839	Hand Wheel Shaft		1	
102	BB690202	Bearing	6902ZZ	1	
103	207252	Locate Ring		1	
104	RR280010	Ext. Retaining Ring	R28	1	
105	994204	Thrust Bearing	NTB1528+AS	1	
106	207461	Free Joint	$\varnothing 14$	1	
107	SS069100	Set Screw	M6×6	3	
108	PS062600	Spring Pin	$\varnothing 6 \times \varnothing 26$	1	
8	WF081818	Lock Washer	M8x $\varnothing 18$	2	
9	WS080000	Lock Washer	M8	2	
10	SR080400	Cap Screw	M8×20	2	
11	206651	Screw	L=385	1	
12	206328	Shaft		1	
13	SS069100	Set Screw	M6×6	6	
14	206379	Set Nut		2	
15	200866-1			1	



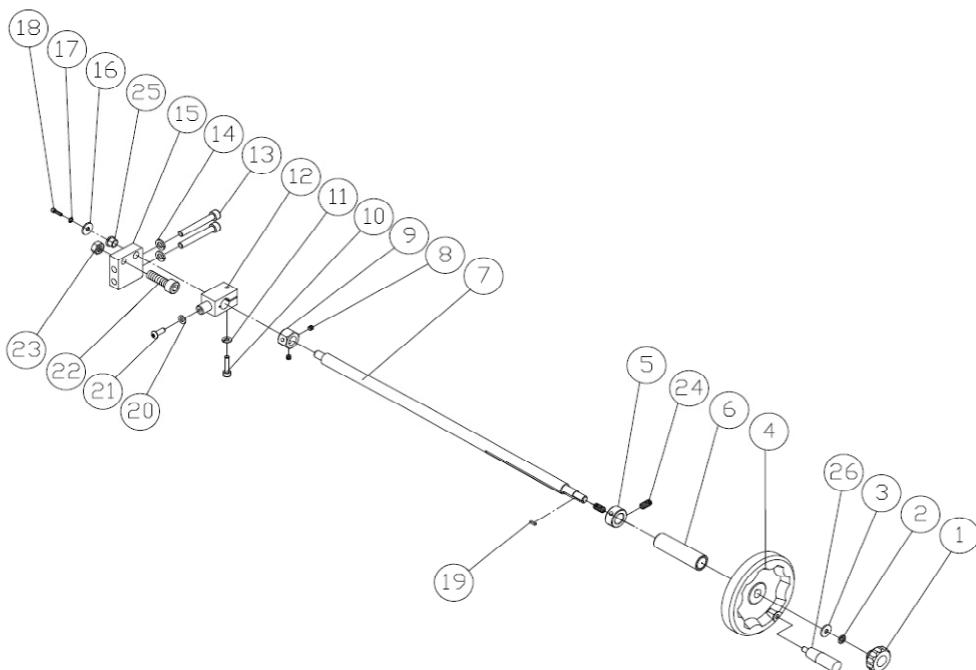
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	100203	Lock Knob	M10	1	
2	204263	Washer	$\psi 10 \times \psi 20$	1	
3	WF102730	Washer	M10×27	1	
4	206434A	hand wheel	8"(plastic) without ha	1	S
	200866	hand wheel	8"(cast iron) with har	1	S
5	207167	Washer		1	S
	201567	Washer			S

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
6	AB207999-1	Locate Plate ASM		1	
101	206444	Shaft		1	
102	RS300010	Int. Retaining Ring	IS30	1	
103	207999	Locate Plate		1	
104	SS060200	Set Screw	M6×10	2	
105	207115	Sprocket		1	
106	WF083030	Lock Washer	M8xψ30	1	
107	WS080000	Lock Washer	M8	1	
108	SR080400	Cap Screw	M8×20	1	
7	WF082320	Lock Washer	M8xψ20x2t	4	
8	WS080000	Lock Washer	M8	4	
9	SR080700	Cap Screw	M8×35	4	
10	207176	Screw		1	
11	206328	Shaft		1	
12	SS069100	Set Screw	M6×6	6	
13	206379	Set Nut		2	
14	KS070720	Key	7x7x20	1	
15	AB207999-2	Locate Plate ASM		1	
201	SR100400	Cap Screw	M10*20	1	
202	WS100000	Lock Washer	M10	1	
203	WF104030	Washer	M10xψ40	1	
204	207999	Locate Plate		1	
205	206410	Shaft		1	
206	SS060200	Set Screw	M6×10	2	
207	207115	Sprocket		1	
208	207461	Free Joint	ψ14	1	
209	SS069100	Set Screw	M6×6	4	
16	206441	Chain		1	
17	200866-1	Handle	handle	1	s

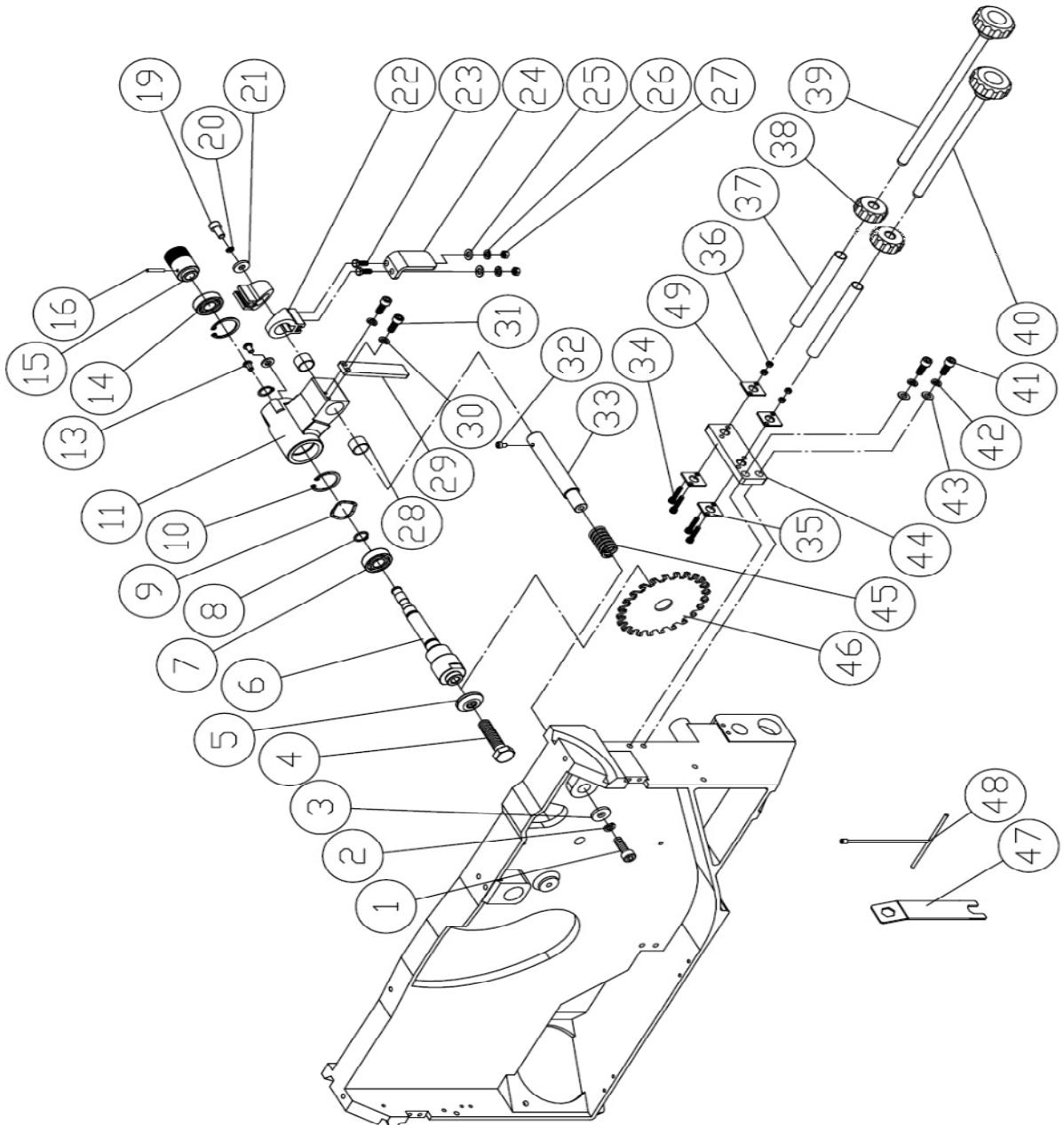


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	100203	Lock Knob	M10	1	
2	204263	Washer	$\varnothing 10 \times \varnothing 20$	1	
3	WF102730	Washer	M10×27	1	
4	206434A	hand wheel	8"(plastic)	1	
5	201567	Washer		1	
6	206444	Shaft		1	
7	RS300010	Int. Retaining Ring	IS30	1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
8	207999	Locate Plate		2	
9	WF082320	Lock Washer	M8xψ20x2t	4	
10	WS080000	Lock Washer	M8	5	
11	SR080700	Cap Screw	M8×35	4	
12	WF083030	Lock Washer	M8xψ30	1	
13	SR080400	Cap Screw	M8×20	1	
14	206651	Screw	L=385	1	
15	206328	Shaft		1	
16	SS069100	Set Screw	M6×6	6	
17	206379	Set Nut		2	
18	KS070720	Key	7x7x20	1	
19	SR100400	Cap Screw	M10*20	1	
20	WS100000	Lock Washer	M10	1	
21	WF104030	Washer	M10×ψ40	1	
22	206410	Shaft		1	
23	SS060200	Set Screw	M6×10	4	
24	207115	Sprocket		2	
25	207461	Free Joint	ψ14	1	
26	SS069100	Set Screw	M6×6	4	
27	206441	Chain		1	
28	200866-1			1	

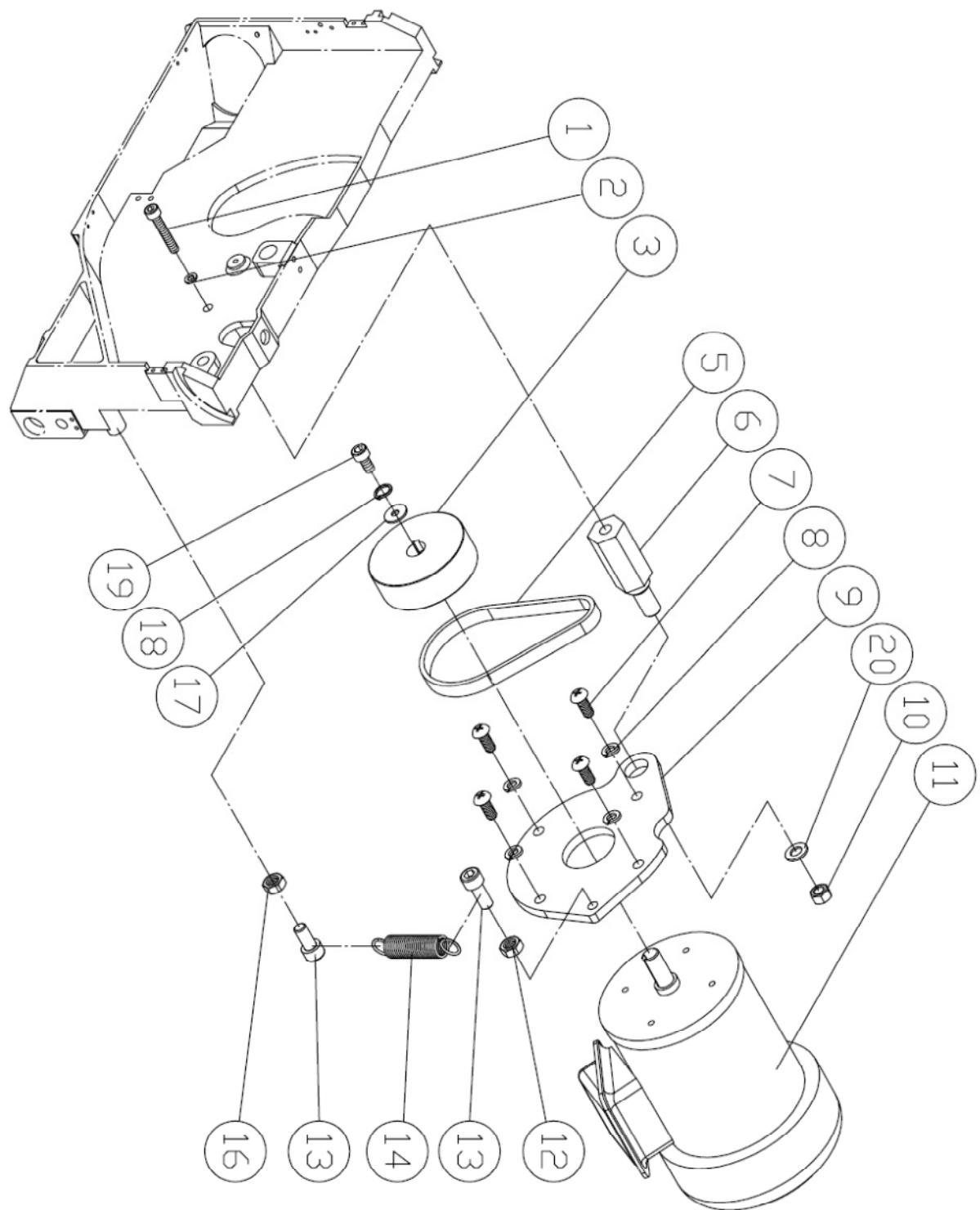


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	100203	Lock Knob	M10	1	
2	204263	Washer	$\psi 10 \times \psi 20$	1	
3	WF103030	Washer	$M10 \times \psi 30$	1	
4	204289B	Hand Wheel		1	
	204176A	Hand Wheel		1	S
5	200855	Bushing		1	
6	206385	Sleeve		1	
7	206327	Screw		1	
8	SS069100	Setscrew	M6×6	3	
9	206379	Set Nut		1	
10	SR060600	Cap Screw	M6×30	1	
11	WS060000	Lock Washer	M6	2	
12	206326	Hex Nut		1	
13	SR081000	Cap Screw	M8×50	2	
15	206325	Locate Block		1	
16	WF061620	Washer	M6×16	1	
17	WS060000	Lock Washer	M6	1	
18	SR069300	Cap Screw	M6×12	1	
19	KS050520	Key	5*5*20	1	
20	WF061620	Washer	$M6 \times \psi 16$	1	
21	SJ060200	Cap Screw	M6×10	1	
22	SS100700	Setscrew	M10×35	1	
23	NH101700	Hex Nut	M10	1	
24	SS069200	Setscrew	M6×8	2	
25	017177			1	
26	206460	Handle		1	
				0	S

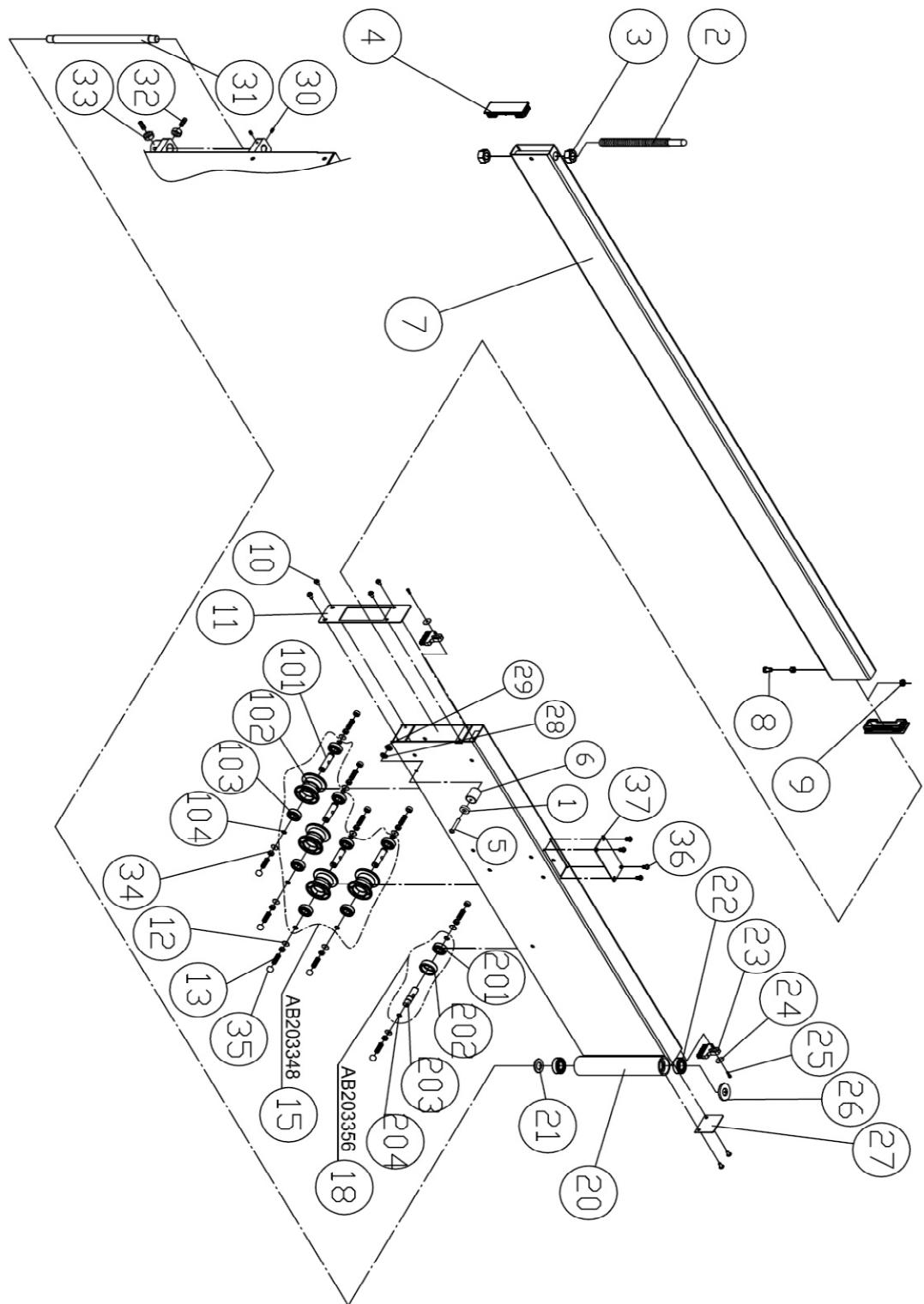


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	SR080400	Cap Screw	M8*20	1	
2	WS080000	Lock Washer	M8	1	
3	WF083030	Washer	M8*ψ30	1	
4	SH120440	Hex Head Bolt	M12×20	1	
5	206320	Flange		1	
6	206321	Shaft		1	
7	BB600304	Ball Bearing	6003LLB(黑色)	1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
8	RS150000	Int. Retaining Ring	S15	2	
9	WW263403	Wave Washer	$\varphi 26 * \psi 34 t=0.3$ (6202)	2	
10	RR350000	Int. Retaining Ring	R35	2	
11	206497	Shaft		1	
13	SH069300	Hex Head Bolt	M6*12	2	
14	BB620204	Ball Bearing	6202LLB(黑色)	1	
15	206484	Pulley		1	
16	PS052500	Pin	$\varphi 5 * 25L$	1	
19	SR080400	Cap Screw	M8*20	1	
20	WS080000	Lock Washer	M8	1	
21	WF083030	Washer	M8* ψ 30	1	
22	207033	Ring		2	
23	SH069400	Hex Head Bolt	M6*16	2	
24	206496	Block		1	
25	WF061310	Washer	M6* ψ 13	2	
26	WS060000	Lock Washer	M6	2	
27	NH061000	Hex Nut	M6	2	
28	994352	Bushing Bearing	DU2015	2	
29	206486	Fix Plate		1	
30	WS050000	Lock Washer	M5	2	
31	SR059400	Cap Screw	M5*16	2	
32	SR060200	Cap Screw	M6*10	1	
33	206495	Shaft		1	
34	SR050500	Cap Screw	M5*25	4	
35	206595	Fix Plate		2	
36	NL050800	Hex Nut		4	
37	206488	Bushing		2	
38	206593	adjust Knob	M12內牙	2	
39	206594	Screw Threads	M12*250L	1	
40	206592	Screw Threads	M12*195L	1	
41	SR080500	Cap Screw	M8*25	2	
42	WS080000	Lock Washer	M8	2	
43	WF081818	Washer	M8* ψ 18	2	
44	206487	Block		1	
45	206590	Spring		1	
46	200973	Scoring Saw Blade	$\varphi 20$	1	
47	206366	Wrench		1	
48	206369	Wrench	8mm	1	
49	206595A	Fix Plate		2	

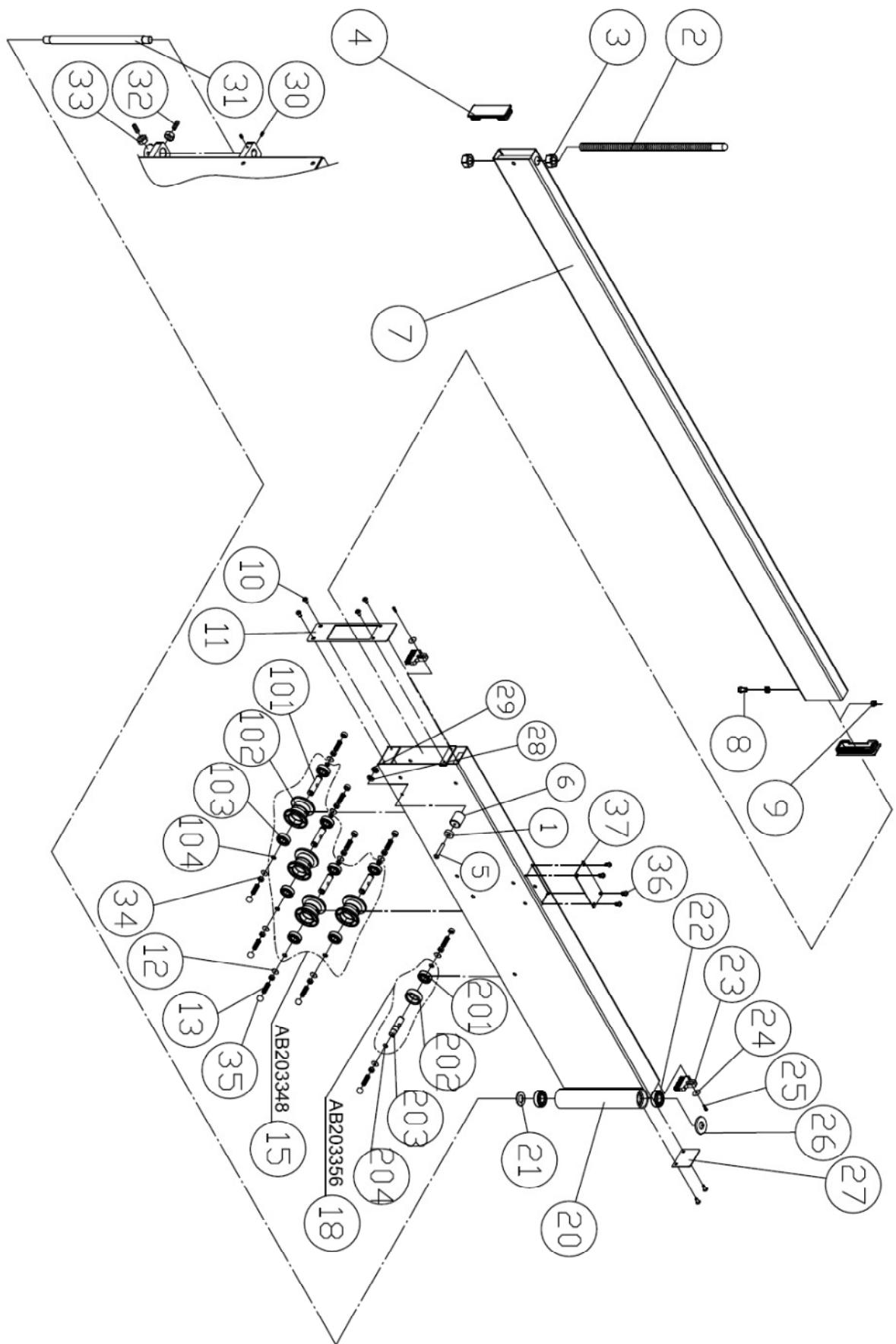


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	SR122000	Cap Screw	M12*100	1	
2	WS120000	Lock Washer	M12	1	
3	206627	Pully		1	50Hz
	206336	Pully		1	60Hz
5	LF140020	Belt	18WX355L	1	60Hz
	LF150020	Belt	18WX380L	1	50Hz
6	206313	Shaft		1	
	206601	Shaft		1	S/QCD305P6.2.1
7	SJ080400	Button Head Screw	M8*20	4	
8	WS080000	Lock Washer	M8	4	
9	206331	Plate		1	
10	NL142200	Lock Nut	M14	1	
11	MH206301	Scoring Motor	0.75P (M20P)	1	Feature
12	NH101700	Hex Nut	M10	1	
13	SR100500	Cap Screw	M10*25	1	
14	201275	Expansion Spring		1	
16	NH101700	Hex Nut	M10	1	
17	WF062325	Washer	M6*ψ23	1	
18	WS060000	Lock Washer	M6	1	
19	SR069400	Cap Screw	M6*16	1	
20	WF143530	Washer	M14*ψ35	1	
21	SR101700	Cap Screw	M10*85	1	

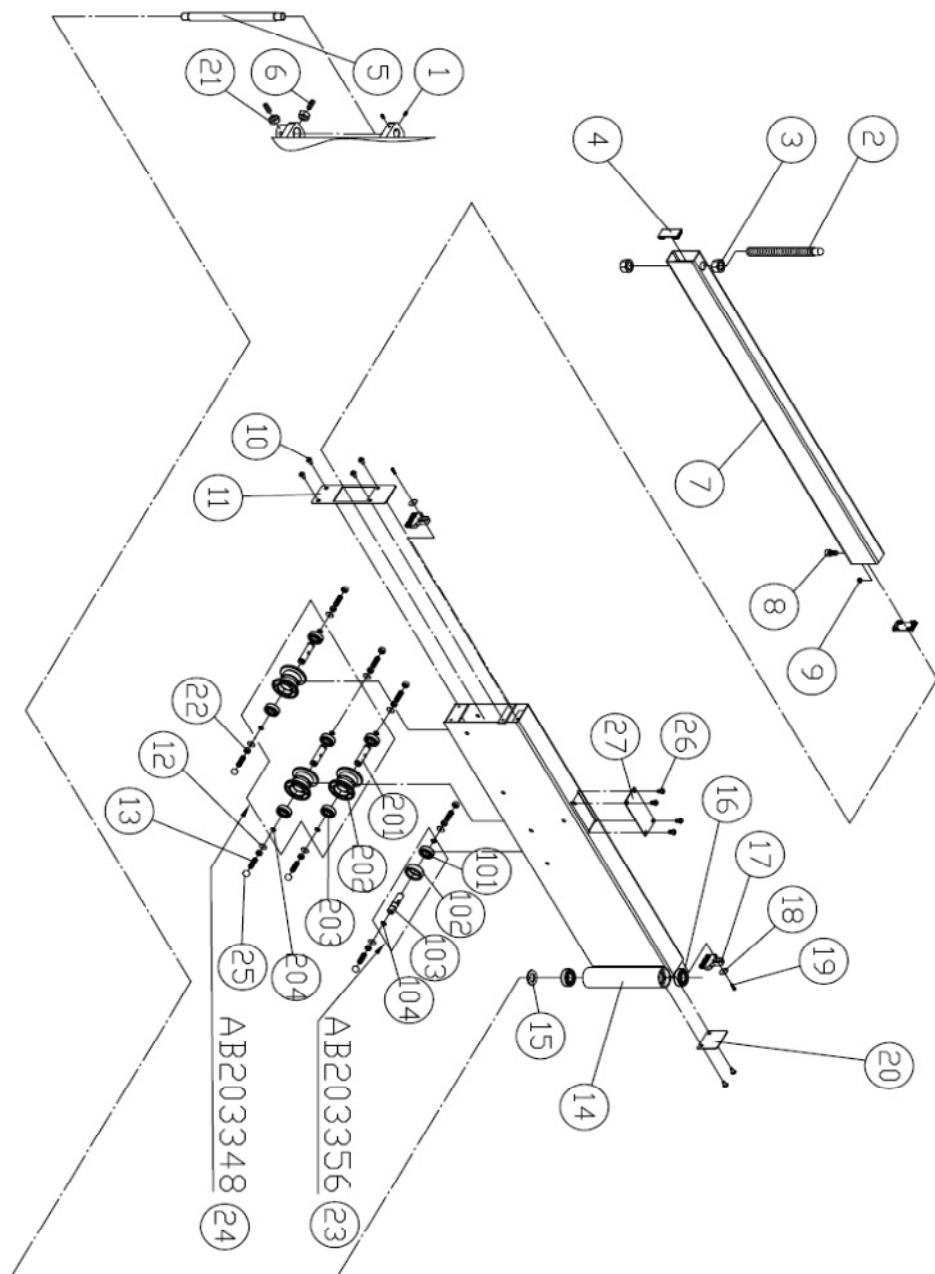


ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	206647	Magnet		1	
2	203416	Screw Threads		1	
3	NH203000	Hex Nut	M20x2.5p	2	
4	203470	Plug	40*120	2	
5	SI051100	Counter Sunk Screw	M5*55	1	
6	206646A	Magnetic Bracket	22MM(短)	1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
7	207856	Sliding Tube		1	T
	205208	Sliding Tube	2米6滑台用	1	T
8	SH080400	Hex Head Screw	M8*20	1	
9	NH081300	Hex Nut	M8	2	
10	SJ060200	Button Head Screw	M6*10	6	
11	207085	Cover		1	GK
12	WF081818	Washer	M8*ψ18	10	
13	SS080500	Setscrew	M8*25	10	
15	AB203348	Roller Assembly		4	
101	203349	Shaft		1	
102	203348	Roller		1	
103	BB620202	Bearing	6202ZZ	2	
104	RS150000	Ext. Retaining Ring	S15	2	
18	AB203356	Ring Assembly		1	
201	BB620202	Bearing	6202ZZ	1	
202	203356	Ring		1	
203	203357	Shaft		1	
204	RS150000	Ext. Retaining Ring	S15	2	
20	207074	Swing Arm		1	GK
21	WF203730	Washer	M20*ψ37	1	
22	BB600403A	Bearing	6004LLU	2	
23	135051-A	Brush		2	
24	WF061310	Washer	M6*13	2	
25	SR060400	Cap Screw	M6*20	2	
26	WF203730	Washer	M20*ψ37	1	
27	207084	Plate		1	GK
28	WS050000	Spring Washer	M5	1	
29	NH050800	Hex Nut	M5	1	
30	SS100200	Setscrew	M10*10	3	
31	207081	Shaft		1	
32	SS100400	Setscrew	M10*20	4	
33	NH101700	Hex Nut	M10	4	
34	NH081300	Hex Nut	M8	10	
35	207582	Cover	13mm	10	
36	SJ059200	Button Head Screw	M5*8	4	
37	207528	Plate		1	GK
38	204257	Pad		1	

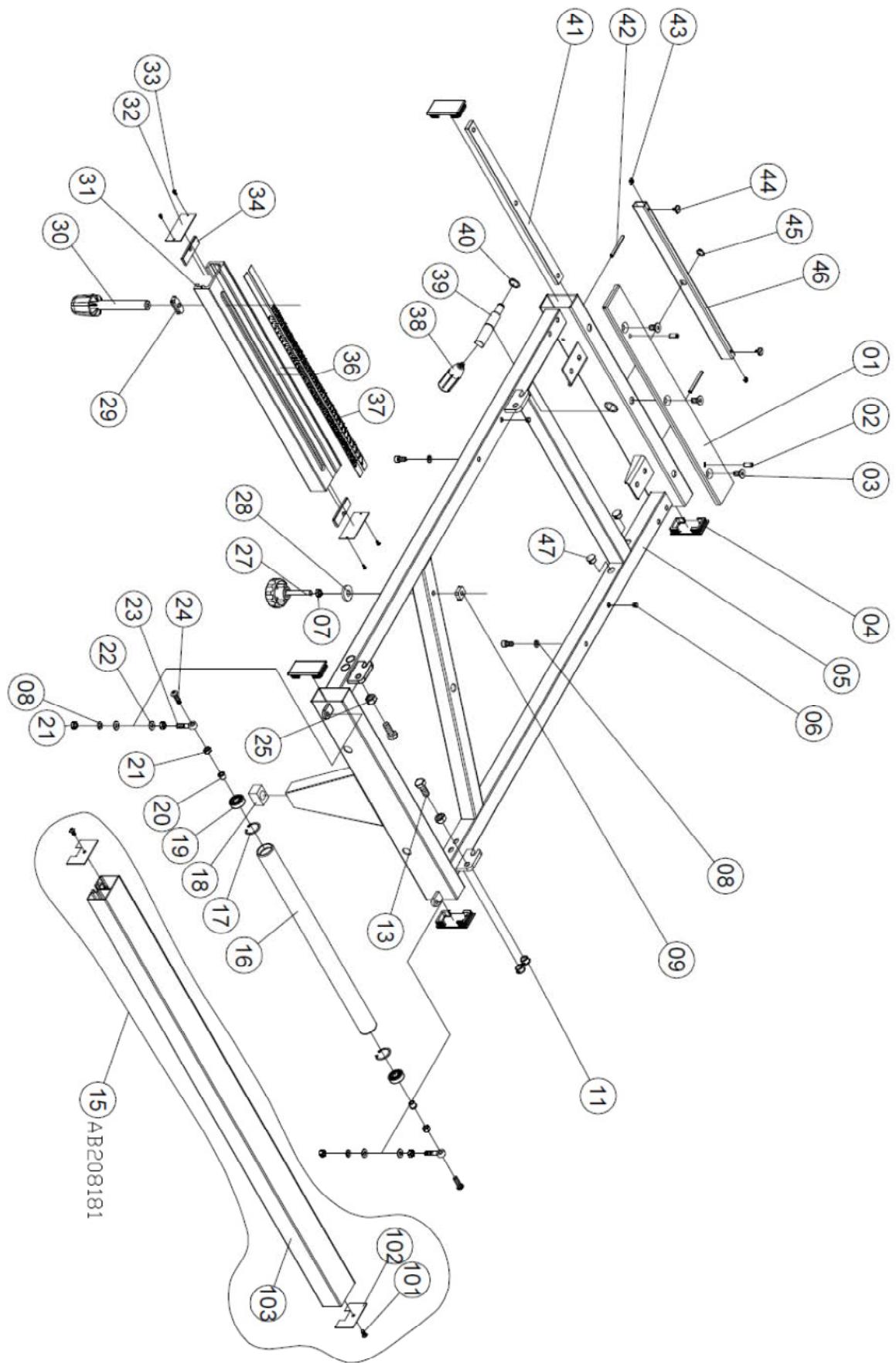


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	206647	Magnet		1	
2	205505C	Screw Threads		1	
3	NH203000	Hex Nut	M20x2.5p	2	
4	203470	Plug	40*120	2	
5	SI051100	Counter Sunk Screw	M5*55	1	
6	206646A	Magnetic Bracket	22MM(短)	1	
7	207856	Sliding Tube		1	T
8	SH080400	Hex Head Screw	M8*20	1	
9	NH081300	Hex Nut	M8	2	
10	SJ060200	Button Head Screw	M6*10	6	
11	207085	Cover		1	GK
12	WF081818	Washer	M8*ψ18	10	
13	SS080500	Setscrew	M8*25	10	
15	AB203348	Roller Assembly		4	
101	203349	Shaft		1	
102	203348	Roller		1	
103	BB620202	Bearing	6202ZZ	2	
104	RS150000	Ext. Retaining Ring	S15	2	
18	AB203356	Ring Assembly		1	
201	BB620202	Bearing	6202ZZ	1	
202	203356	Ring		1	
203	203357	Shaft		1	
204	RS150000	Ext. Retaining Ring	S15	2	
20	207074	Swing Arm		1	GK
21	WF203730	Washer	M20*ψ37	1	
22	BB600402A	Bearing	6004ZZ	2	
23	135051-A	Brush		2	
24	WF061310	Washer	M6*13	2	
25	SR060400	Cap Screw	M6*20	2	
26	WF203730	Washer	M20*ψ37	1	
27	207084	Plate		1	GK
28	WS050000	Spring Washer	M5	1	
29	NH050800	Hex Nut	M5	1	
30	SS100200	Setscrew	M10*10	3	
31	207081	Shaft		1	
32	SS100400	Setscrew	M10*20	4	
33	NH101700	Hex Nut	M10	4	
34	NH081300	Hex Nut	M8	10	
35	207582	Cover	13mm	10	
36	SJ059200	Button Head Screw	M5*8	4	
37	207528	Plate		1	GK



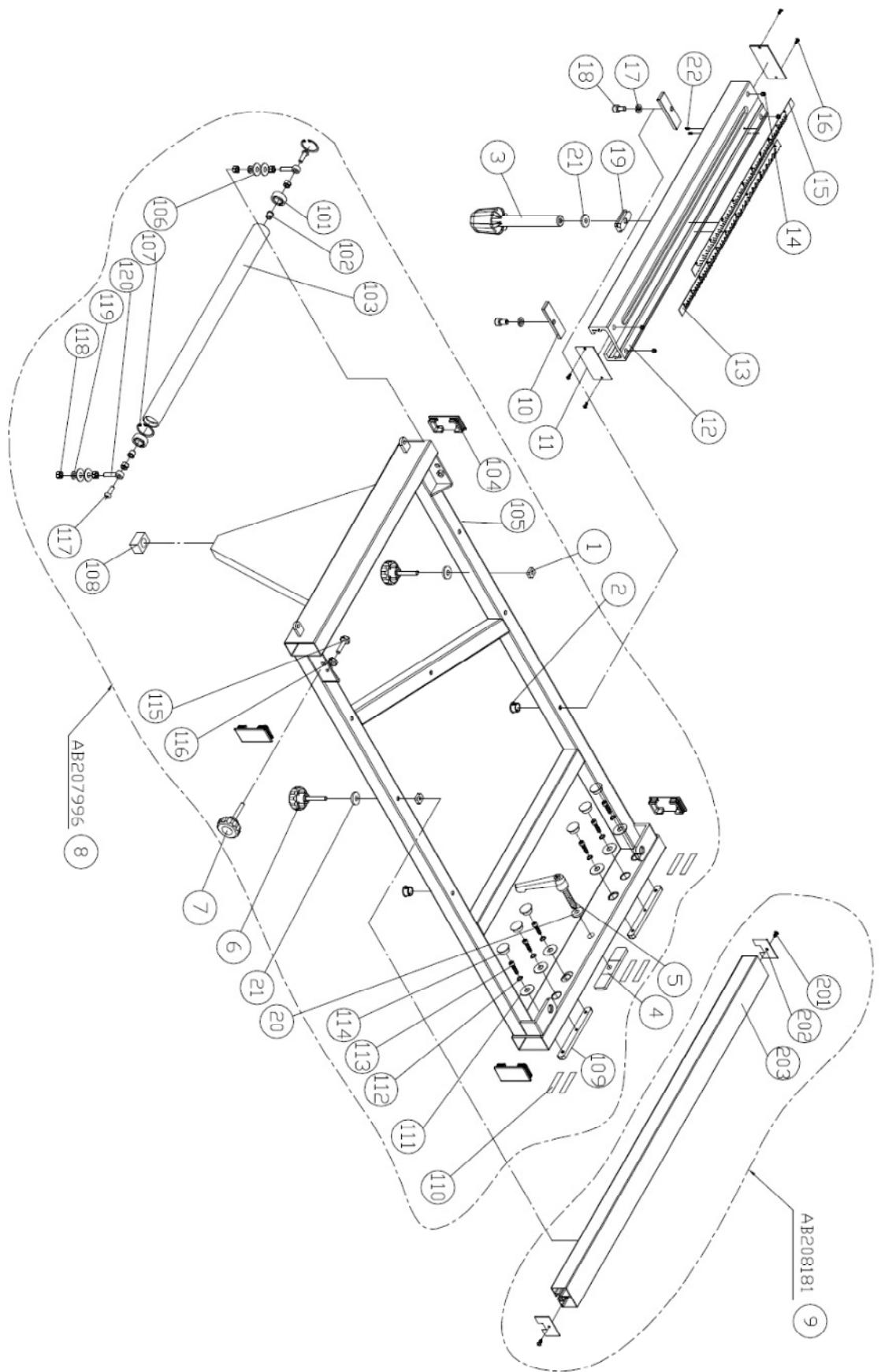
ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	SS100200	Setscrew	M10*10	3	
2	205505	Screw Threads		1	
3	NH203000	Hex Nut	M20x2.5p	2	
4	200910	Plug	40*80	2	
5	207240	Shaft		1	
6	SS100400	Setscrew	M10*20	4	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
7	208455	Sliding Tube	160	1	T
	207241	Sliding Tube	220/260	1	T
8	SR080400	Cap Screw	M8*20	1	
9	NH081300	Hex Nut	M8	1	
10	SJ060200	Button Head Screw	M6*10	6	
11	207239	Cover		1	GK
12	WF081818	Washer	M8*ψ18	8	
13	SS080500	Setscrew	M8*25	8	
14	207238	Swing Arm		1	GK
15	WF203730	Washer	M20*ψ37	1	
16	BB600403A	Bearing	6004LLU	2	
17	135051	Brush		2	
18	WF061310	Washer	M6*13	2	
19	SR060400	Cap Screw	M6*20	2	
20	207084	Plate		1	GK
21	NH101700	Hex Nut	M10	4	
22	NH081300	Hex Nut	M8	4	
23	AB203356		101~104	1SET	A
101	BB620202	Bearing	6202ZZ	1	
102	203356	Ring		1	
103	203357	Shaft		1	
104	RS150000	Ext. Retaining Ring	S15	2	
24	AB203348		201~204	3SET	A
201	203349	Shaft		1	
202	203348	Roller		1	
203	BB620202	Bearing	6202ZZ	2	
204	RS150000	Ext. Retaining Ring	S15	2	
25	207582	Cover	13mm	8	
26	SJ059200	Button Head Screw	M5*8	4	
27	207528	Plate		1	GK



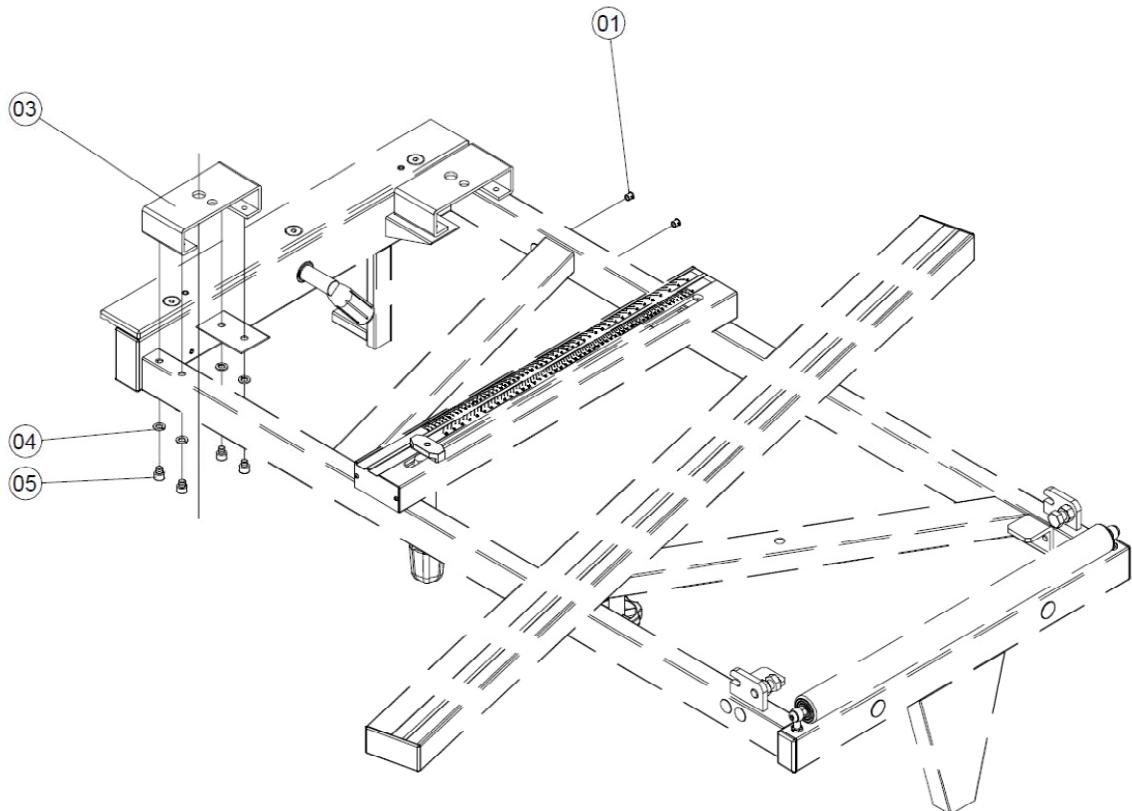
ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	203116	Fixed Plate		1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
2	PS082000	Spring Pin	ψ8×20	2	
3	SI100400	Counter Sunk Screw	M10×20	3	
4	200910	Plug	40×80	4	
5	203979	Frame		1	R
6	201576	Hole Plugs	HP-09	2	
7	NH081300	Hex Nut	M8	1	
8	WS080000	Lock Washer	M8	4	
9	201103	T-Nut	M8x1.25p	1	
11	203284	Hole Plugs	HP-19	4	
13	SH120801	Screw	M12×1.25×40	2	
15	AB208181	Square Brace		1	
101	ST040200	Tap Screw	#8x3/8"	2	
102	208196	Cover		2	
103	208181	Square Brace		1	
16	203302	Roller		1	
17	RR320000	Retaining Ring	R32	2	
18	203094	Plug		1	
19	BB620102A	Ball Bearing	6201ZZ	2	
20	017058	Bearing		2	
21	NH081300	Hex Nut	M8	6	
22	WF081818	Washer	M8x18	4	
23	201542	Eye Bolt	M8×40	2	
24	SJ080500	Button Head Screw	M8×25	2	
25	NH121900	Nut	M12	2	
27	200954	Knob	M8x1.25px50L	1	
28	WF083020	Washer	M8	1	
29	203122	Block		1	
30	203128	Handle		1	
31	203855	Pipe		1	X7
32	203856	Plate		2	
33	SJ039200	Button Head Screw	M3×8	4	
34	203121	Fixed Block		2	
36	207924-2	Ruler		1	
37	207924-1	Ruler		1	
38	203719	Knob		1	
39	203114	Eccentric Shaft		1	
40	RS200000	Retaining Ring	S20	1	
41	203288	Fixed Block		1	
42	PS066000	Spring Pin	ψ6×60	2	
43	NS050800	Square Nut	M5	2	
44	203110	Screw	M5×10	2	
45	RS140000	Retaining Ring	S14	1	
46	203109	Square Pipe		1	
47	203230	Hole Plugs	HP-16	2	

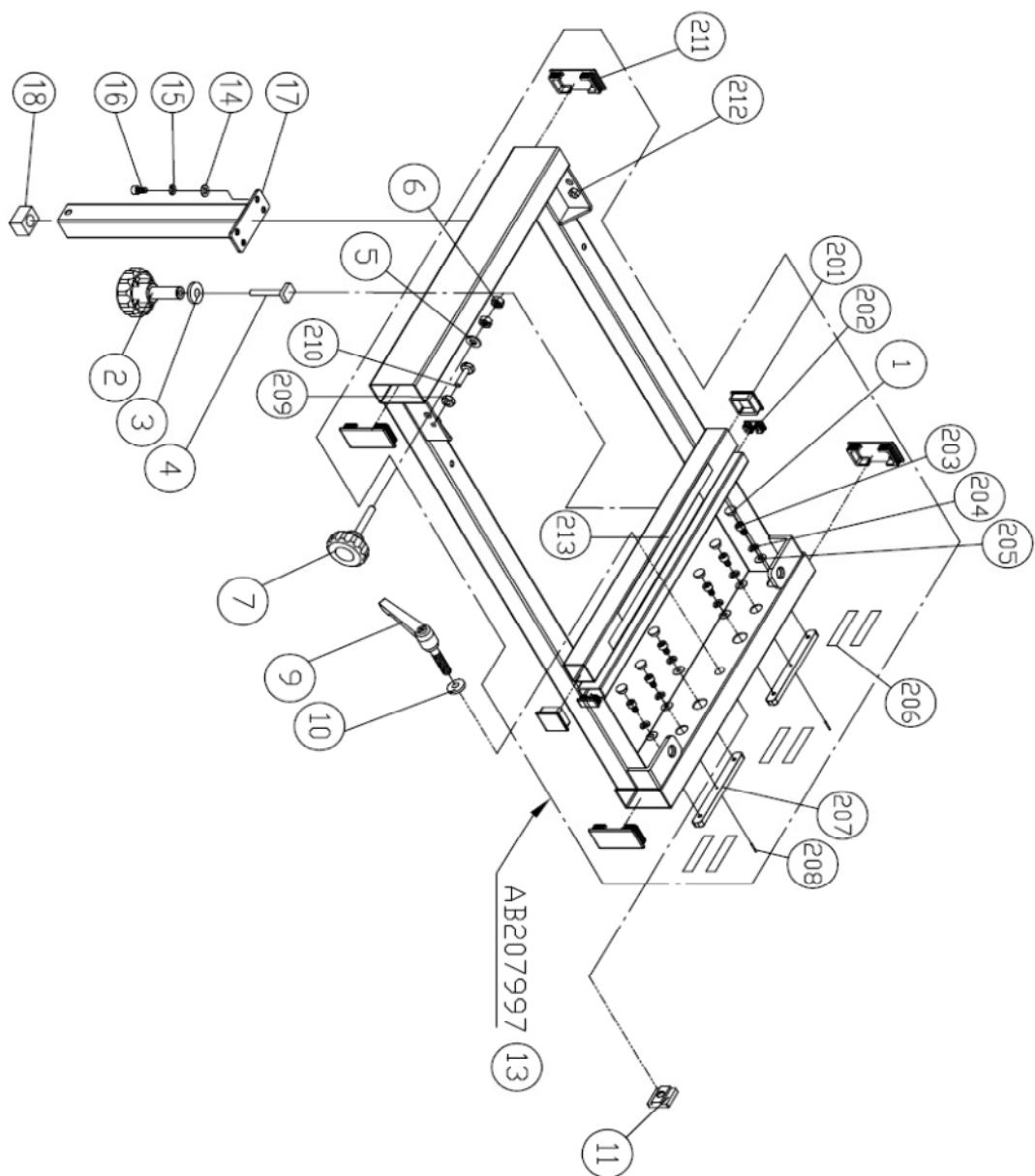


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	201103	T-Nut	M8x1.25p	2	
2	203230	Plug	HP-16	2	
3	203128	Handle		1	
4	201456	T-Block		1	
5	200815	Adjust Handle	M12x1.75px57L	1	
6	200954	Knob Screw	M8x50	2	
7	200954	Knob Screw	M8x50	1	
8	AB207996R	Support Frame ASM		1	A
101	BB620102A	Bearing	6201ZZ	2	
102	017058	Bearing		2	
103	203302	Roller		1	
104	200910	Plug	80x40	4	
105	207996	Support Frame		1	R
106	WF081818	Washer	M8x18	4	
107	RR320000	Int. Retaining Ring	R32	2	
108	203094	Plug		1	
109	201452	Plate		2	
110	201038	Pad	55mm	6	
111	WF061620	Washer	M6x16	6	
112	WS060000	Lock Washer	M6	6	
113	SJ069400	Button Head Screw	M6x16	6	
114	201458	Plug		6	
115	SH080600	Hex Head Screw	M8x30	2	
116	NH081300	Hex Nut	M8	2	
117	SJ080500	Button Head Screw	M8x25	2	
118	NH081300	Hex Nut	M8	6	
119	WS080000	Lock Washer	M8	2	
120	201542	Eye Bolts	M8x40	2	
9	AB208181	Square Brace		1	A
201	ST040200	Tap Screw	#8x3/8"	2	
202	208196	Cover		2	
203	208181	Square Brace		1	A
10	203121	Fixed Block		2	
11	203856	Plate		2	
12	203855X7	Pipe		1	
13	LM205638-2	Ruler		1	
	207924-2	Ruler	D4	1	Optional
14	SS050250	Setscrew	M5*10	4	
15	LM205638-1	Ruler		1	
	207924-1	Ruler	D4	1	Optional
16	BR000041		3.2X6/6.4	4	
17	WS080000	Lock Washer	M8	2	
18	SR080500	Cap Screw	M8*25	2	
19	203122	Block		1	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
20	WF123030	Washer	M12	1	
21	WF083030	Washer	M8	3	
22	SS050100	Setscrew	M5*5	2	
23	WF081818	Washer	M8x18	1	
24	NH081300	Hex Nut	M8	2	

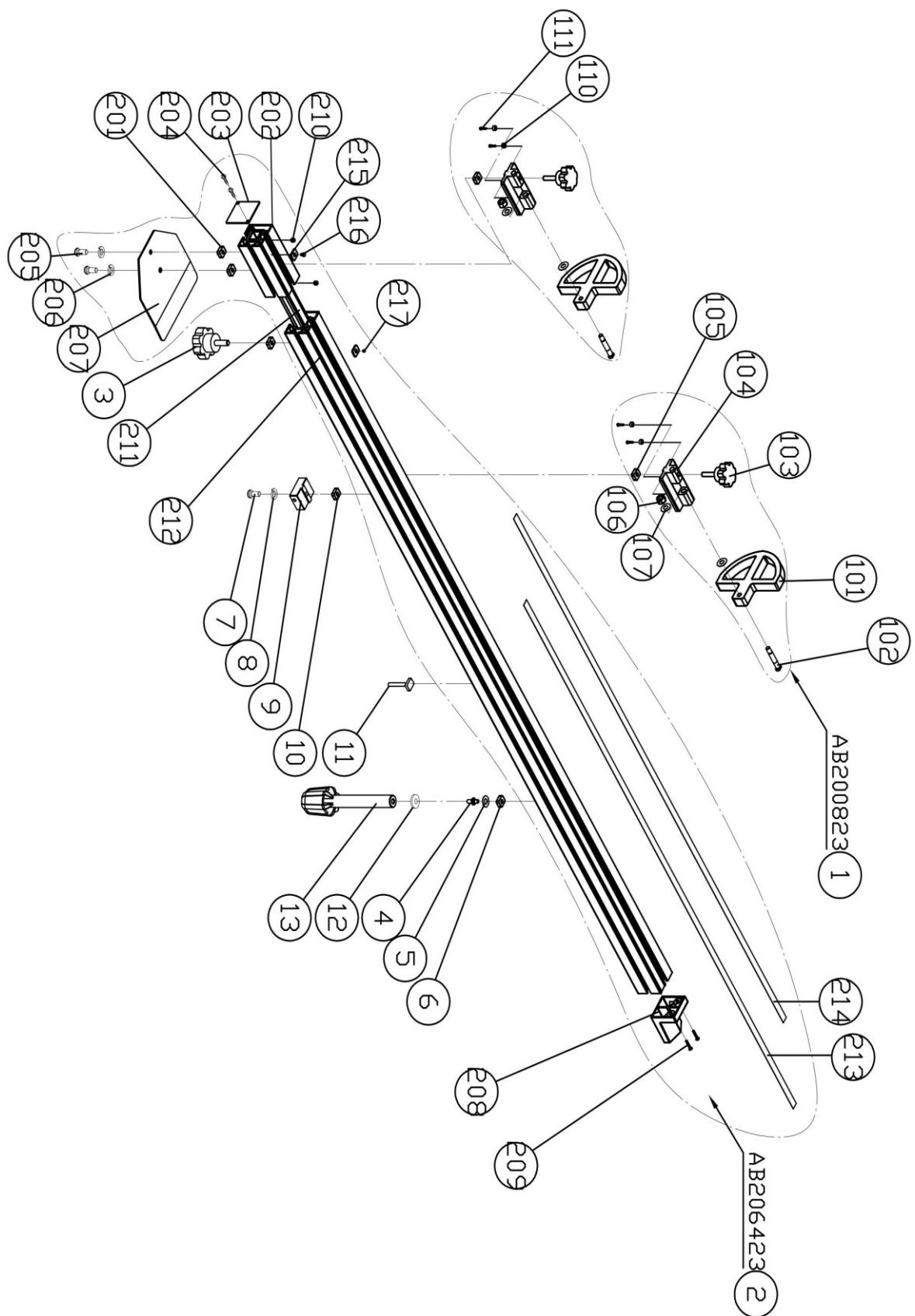


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	201576	Hole Plugs	HP-09	2	
3	207734	Fixed Plate		2	R
4	WS080000	Lock Washer	M8	8	
5	SR080200	Cap Screw	M8×10	8	

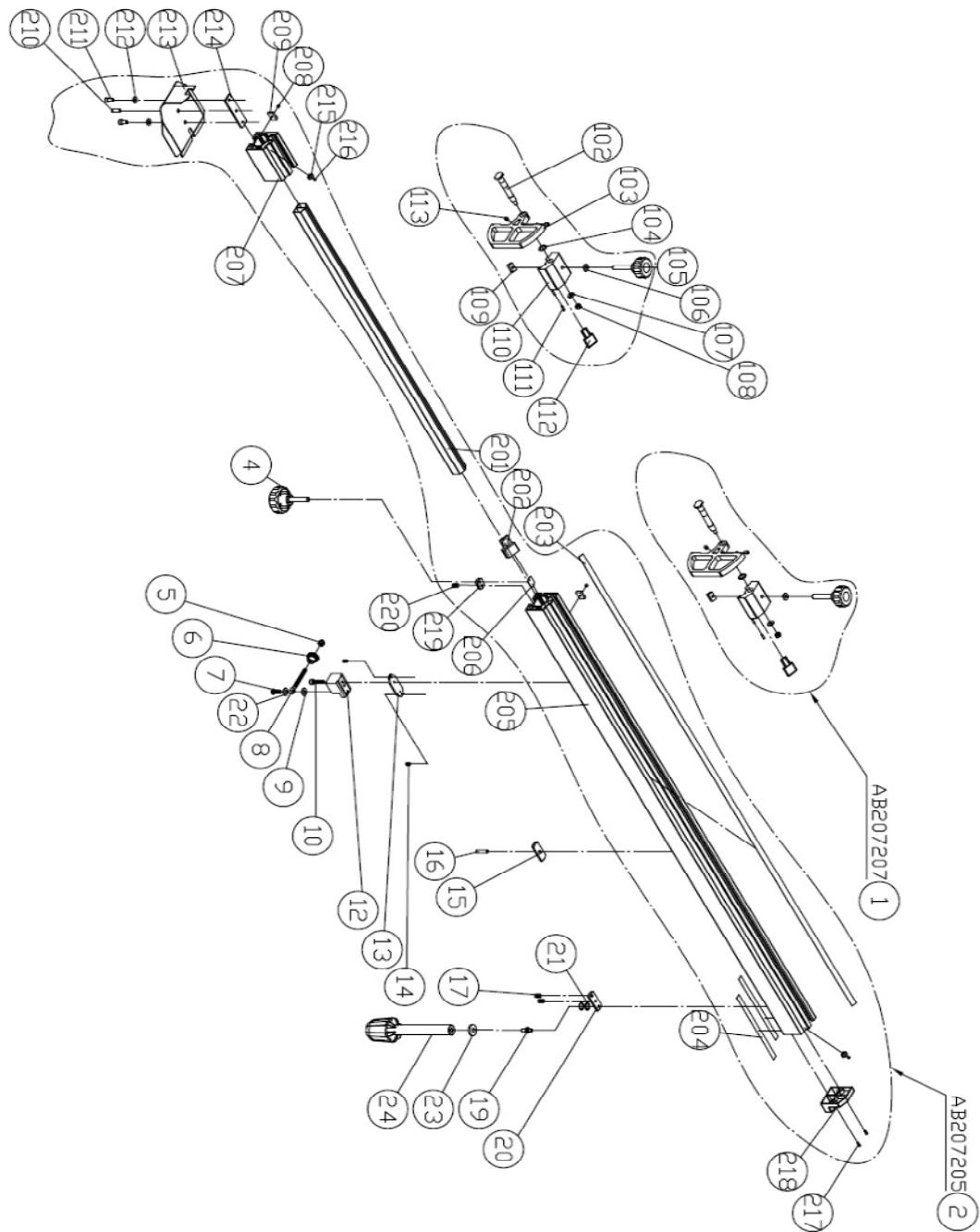


ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	201458	Plug		6	
2	200952	Knob Screw	M8×55	1	H
3	WF083030	Washer	M8X30	1	H
4	200953	T-Bolt	M8×1.25p×60L	1	H
5	WF081818	Washer	M8x18	1	
6	NH081300	Hex Nut	M8	2	

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
7	200954	Knob Screw	M8X50	1	H
9	200815	Adjust Handle	M12×1.75p×57L	1	H
10	WF123030	Washer	M12×30	1	H
11	201855	T-Nut	1600	1	H
	201849	Nut	22,002,500	1	S / H
13	AB207997		球標201~212	1	A
201	200969	Plug	38×38	2	
202	200919	Plug	40X20	2	
203	SJ069400	Button Head Screw	M6×16	6	
204	WS060000	Lock Washer	M6	6	
205	WF061620	Washer	M6	6	
206	201038	Pad	55mm	6	
207	201452	Plate		2	
208	PS031400	Pin	3x14	2	
209	NH081300	Hex Nut	M8	2	
210	SH080600	Hex Head Screw	M8X30	2	
211	200910	Plug	80×40	4	
212	207997	Support Frame		1	R
213	LM001068	Ruler		1	
14	WF061620	WASHER	M6	4	
15	WS060000	LOCK WASHER	M6	4	
16	SR069400	HEX SOCKET BOLT	M6x16L	4	
17	204169	SUPPORT STRUT		1	R
18	203094	PLUG		1	



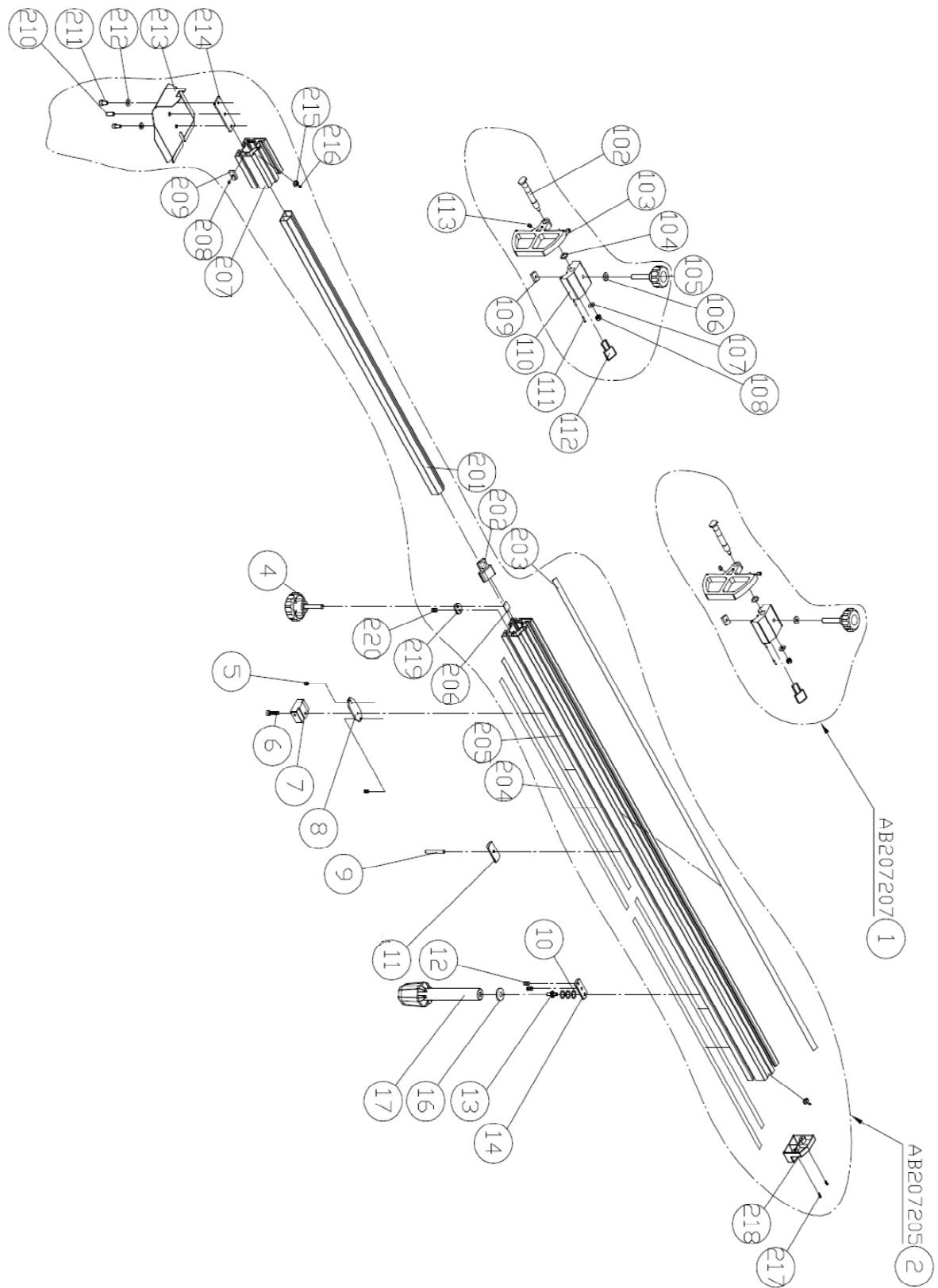
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	AB200823	Flip Stop Assembly		2	A
101	200823	Flip Stop		1	
102	200824	Rotation Shaft		1	
103	200827	Knob	M8x1.25px40L	1	
104	200826	Stop Bracket		1	
105	201103	T-Nut	M8x1.25p	1	
106	NL101700	Lock Nut	M10	1	
107	992610	Copper Washer	ψ11*ψ18*0.5t	2	
110	201170	Ring		2	
111	SR039400	Cup Screw	M3x12	2	
2	AB206423A	Ext. Fence Assembly		1	S, A
	AB206423	Ext. Fence Assembly		1	S,A
201	201103	T-Nut	M8x1.25p	2	
202	206426	Ext. Fence		1	
203	206427	Cover		1	
204	ST040200	Tap Screw	M4x10	2	
205	SJ089400	Button Head Screw	M8x16	2	
206	WS080000	Lock Washer	M8	2	
207	200829	Locate Plate		1	
208	206424	Rotate Block		1	
209	SP040200	Pan Head Screw	M4x10	2	
210	SS069100	Setscrew	M6x6	2	
211	200822	Square Tube		1	
212	206423	Square Fence		1	
213	LM001601	Ruler	0~2000mm	1	S
	LM001040	Ruler	0~2000mm	1	S
214	LM001602	Ruler	1720~3420mm	1	S
	LM001041	Ruler	1720~3420mm	1	S
215	206430	Nut		2	
216	SR050120	Cup Screw	M5x6	1	
217	SS050100	Setscrew	M5*5	1	
3	201886	Knob Screw	M8x1.25px25L	1	H
4	206633	Rotate Shaft		1	H
5	200069	Fiber Washer	10x18	1	H
6	201103	T-Nut	M8x1.25p	1	H
7	SR080700	Cap Screw	M8x35	1	H
8	WS080000	Lock Washer	M8	1	H
9	201465	Block		1	H
10	201103	T-Nut	M8x1.25p	2	H
11	206465	T-Bolt	M8x1.25px35L	1	H
12	WF083030	Washer	M8x30	1	H
13	203128	Handle		1	H



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	AB207207	Flip Stop Assembly		2	A
102	207203	Shaft		1	
103	207207	Flip Stop		1	
104	207208	Washer		1	
105	207263	Knob	M8x1.25px42L	1	
106	200472	Washer	M8x20x1	1	

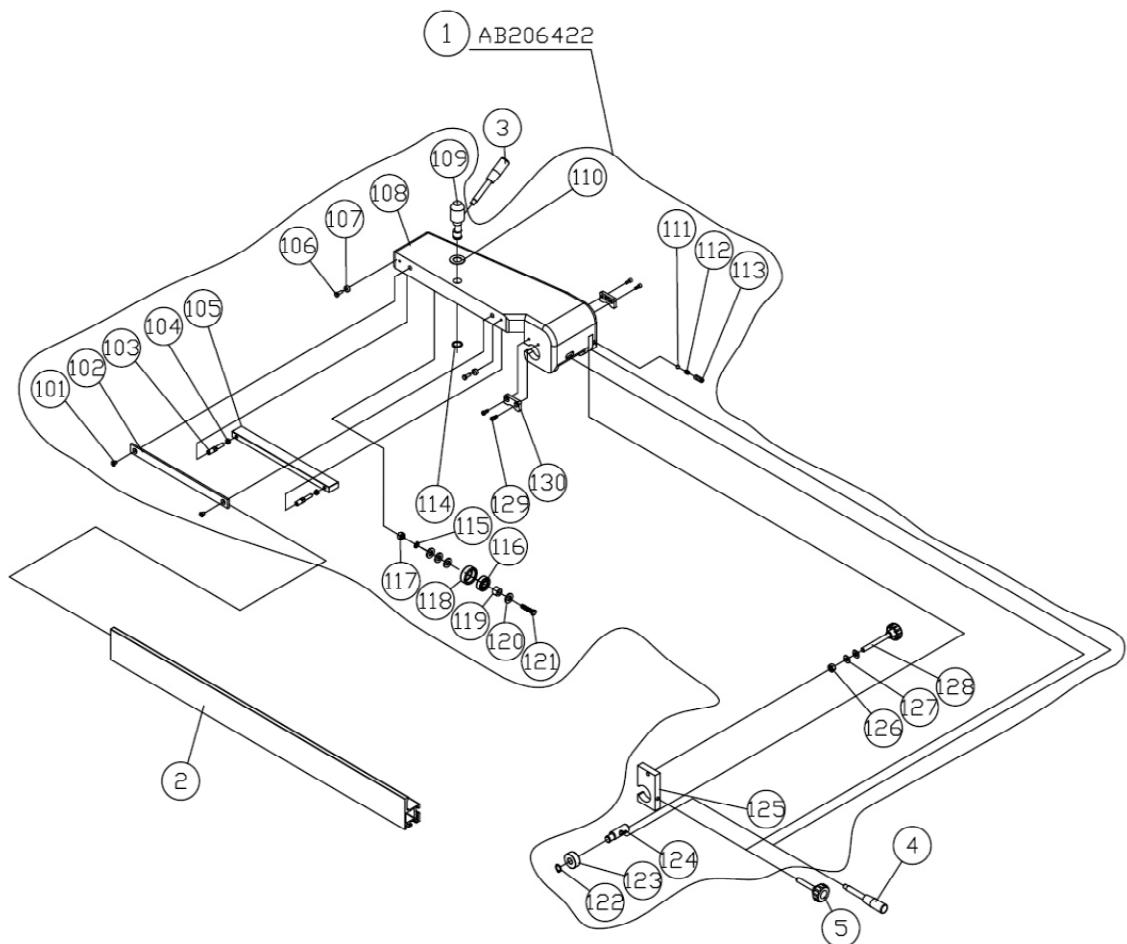
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
107	WF081818	Washer	M8x18	1	
108	207235	Nut	M8	1	
109	207200	Nut		1	
110	207201	Stop Bracket		1	
111	207223	Pipe		2	
112	207202	Magnifier		1	
113	203286	Set Screw	M8*10	2	
2	AB207205A	Ext. Fence Assembly	公制	1	S , A
	AB207205	Ext. Fence Assembly	公英制	1	S , A
201	207212-1	Extended Tube	公制	1	S
	207212	Extended Tube	公英制	1	S
202	207213	Magnifier		1	
203	207216-1	Rule	公制	1	S
	207216	Rule	公英制	1	S
204	205544	Wearing Tape	875x15	0.5	
205	207205-1	Ext. Fence		1	
206	207884	Sheet		1	
207	207205-2	Ext. Fence		1	
208	SS069100	Setscrew	M6x6	2	
209	207211	Stop Block		2	
210	SS080500	Setscrew	M8x25	1	
211	SR089400	Cap Screw	M8x16	2	
212	WF083020	Washer	M8x30x2T	2	
213	207210	Locate Plate		1	
214	207209	Plate		1	
215	207204	Nut		2	
216	SS050100	Setscrew	M5x5	2	
217	ST049200	Tap Screw	M4x8	2	
218	207851	Rotate Block		1	
219	207222	Block		1	
220	SS089300	Setscrew	M8*12	1	
4	200827	Knob	M8x1.25px40L	1	H
5	NA081300	Nut	M8	1	
6	203790	Knob	M8*1.25p	1	
7	SJ080400	Button Head Screw	M8*20	1	
8	203598	Screw	M8*1.25p	1	
9	WF081818	Washer	M8*ψ18	1	
10	SR060800	Cap Screw	M6*40	1	
12	207219	Fixed Block		1	
13	207220	Plate		1	
14	SS069100	Setscrew	M6*6	2	
15	207218	Fixed Block		1	H
16	SS080700	Setscrew	M8*35	1	H

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
17	SS089300	Setscrew	M8*12	2	H
19	206633	Rotate Shaft		1	H
20	207737	Fixed Block		1	H
21	200069	Fiber Washer	10x18	2	H
22	992601	Copper Washer	8*16*0.2	1	
23	WF083030	Washer	M8x30	1	H
24	203128	Handle		1	H



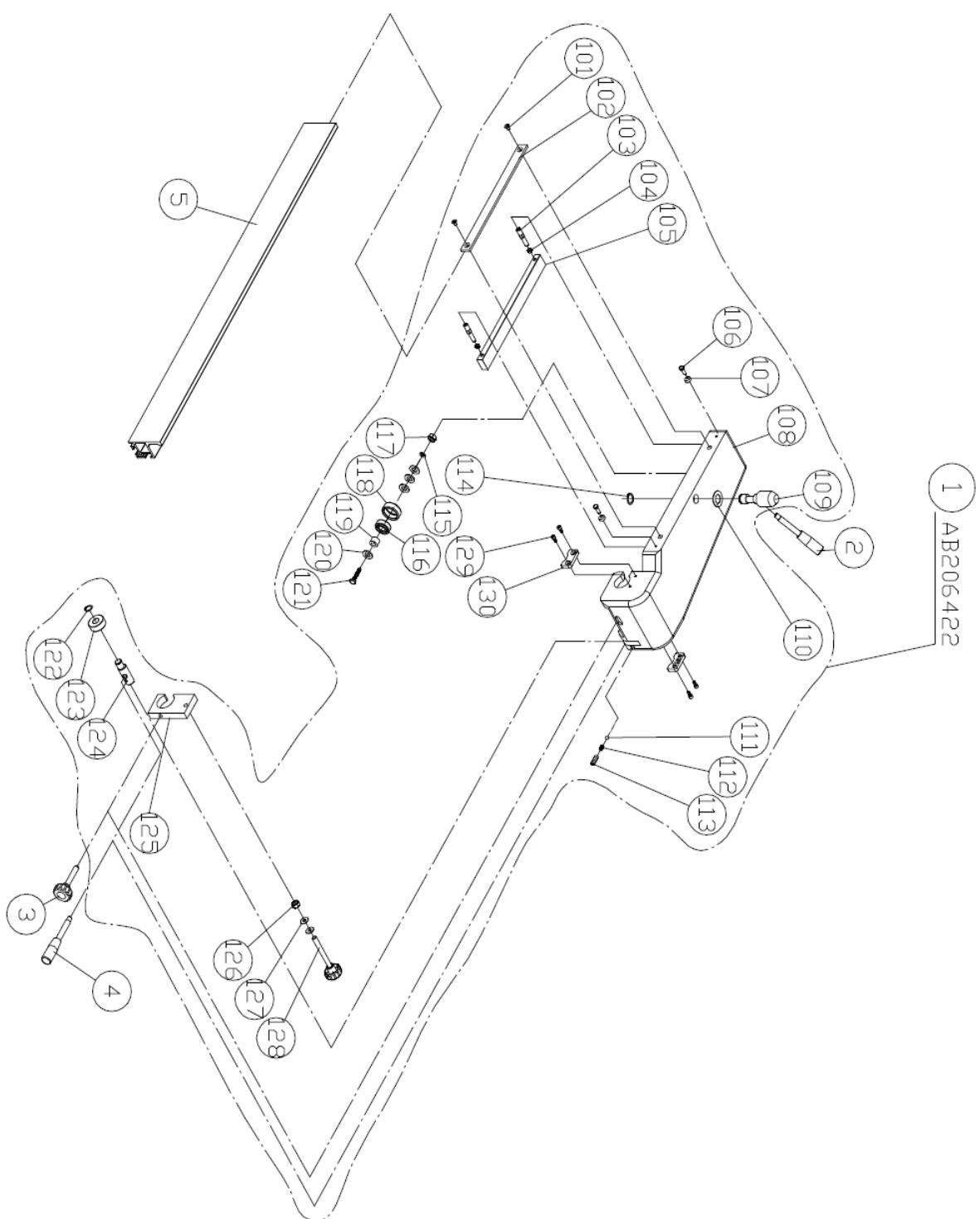
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	AB207207	Flip Stop Assembly		2	A
102	207203	Shaft		1	
103	207207	Flip Stop		1	
104	207208	Washer		1	
105	207263	Knob	M8x1.25px42L	1	
106	200472	Washer	M8x20x1	1	
107	WF081818	Washer	M8x18	1	
108	207235	Nut	M8	1	
109	207200	Nut		1	
110	207201	Stop Bracket		1	
111	207223	Pipe		2	
112	207202	Magnifier		1	
113	203286	Set Screw	M8*10	2	
2	AB207205	Ext. Fence Assembly		1	A
201	207212	Extended Tube		1	
202	207213	Magnifier		1	
203	207216	Rule		1	
204	205544	Wearing Tape	875x15(由現場自行裁剪)	0.5	
205	207205-1	Ext. Fence		1	
206	207884	Sheet		1	
207	207205-2	Ext. Fence		1	
208	SS069100	Setscrew	M6x6	2	
209	207211	Stop Block		2	
210	SS080500	Setscrew	M8x25	1	
211	SR089400	Cap Screw	M8x16	2	
212	WF083020	Washer	M8x30x2T	2	
213	207210	Locate Plate		1	
214	207209	Plate		1	
215	207204	Nut		2	
216	SS050100	Setscrew	M5x5	2	
217	ST049200	Tap Screw	M4x8	2	
218	207851	Rotate Block		1	
219	207222	Fixed Block		1	
220	SS089300	Setscrew	M8*12	2	
4	200827	Knob	M8x1.25px40L	1	H
5	SS069100	Setscrew	M6*6	2	H
6	SR060500	Cap Screw	M6*25	1	H
7	207221	Fixed Block		1	H
8	207220	Plate		1	H
9	SS081300	Setscrew	M8*65	1	H
10	200069	Fiber Washer	10x18	3	H
11	207218	Fixed Block		1	H

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
12	SS089300	Setscrew	M8*12	2	H
13	206633	Rotate Shaft		1	H
14	207737	Fixed Block		1	H
16	WF083030	Washer	M8x30	1	H
17	203128	Handle		1	H

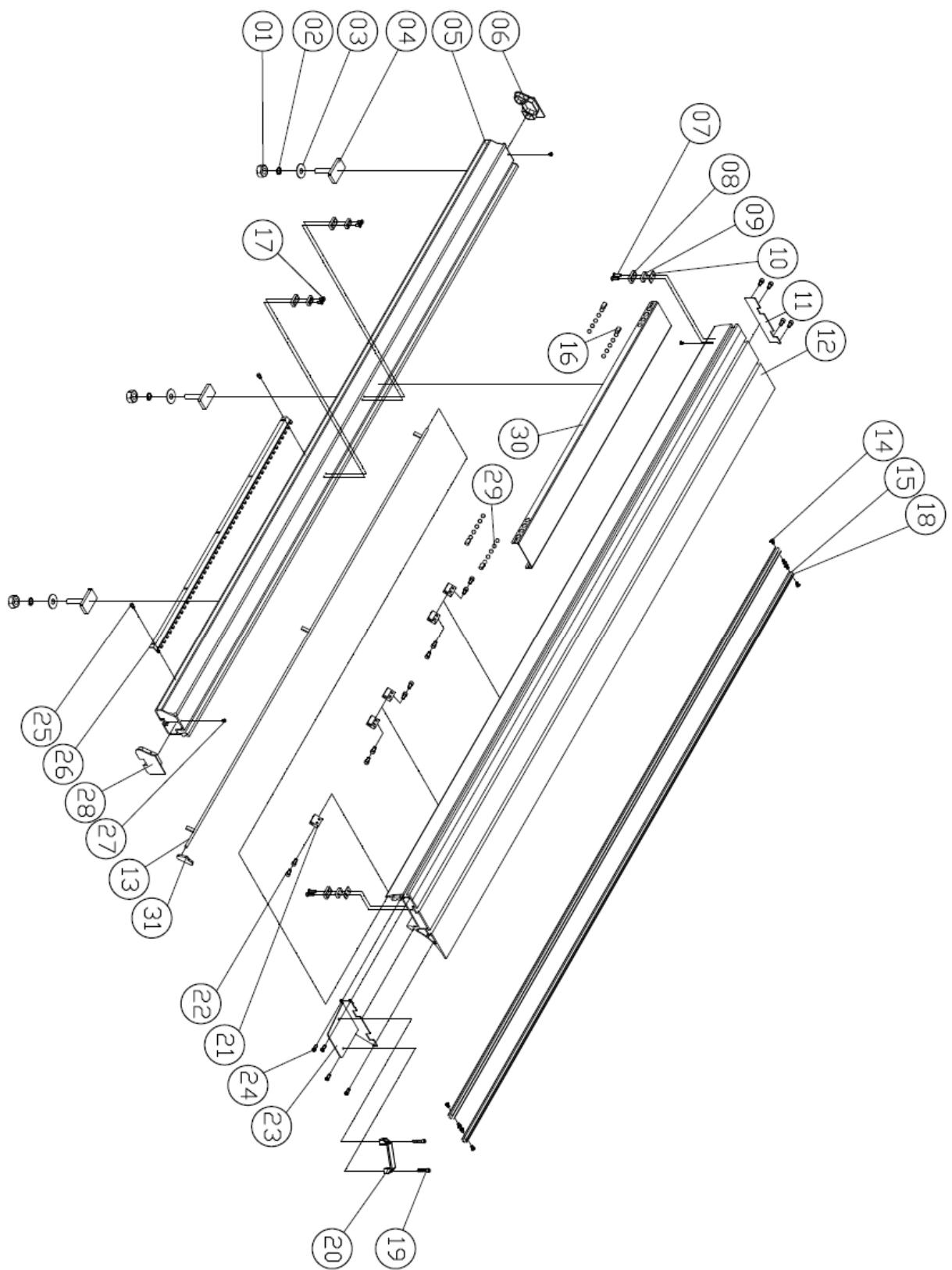


ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	AB206422	Rip Fence Housing Assem		1	GK
101	SI069400	Counter Sunk Screw	M6*16	2	
102	206433	Fixed Plate		1	
103	203193	Shafts		2	
104	NL081000	Lock Nut	M8	2	
105	200875	Plate		1	
106	SH069400	Hex Head Bolt	M6*16	2	
107	203179	Eccentric Ring		2	
108	206422	Seat		1	GK
109	203213	Eccentric Shaft		1	
110	WF203630	Washer	$\psi 20 * \psi 36$	1	
111	994181	Steel Ball	$\psi 8$	1	
112	150099	Spring		1	
113	SS100200	Set Screw	M10*10	1	
114	RS200000	Retaining Ring	S20	1	
115	WS080000	Lock Washer	M8	1	

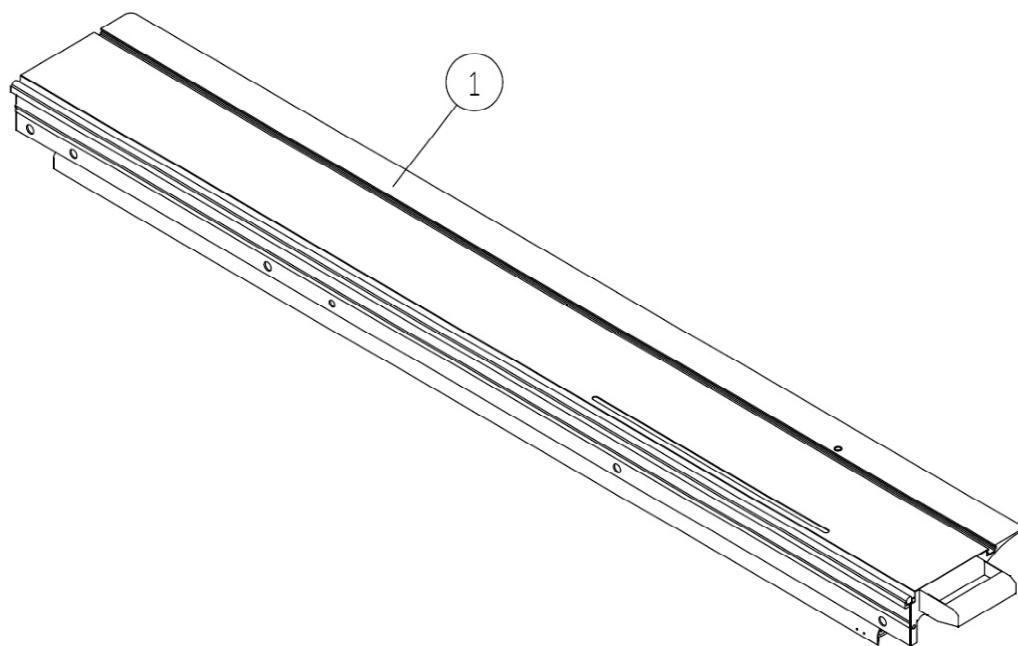
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
116	BB620202	Ball Bearing	6202ZZ	1	
117	NA081300	Hex Nut	M8	1	
118	203356	Ring		1	
119	206435	Ring		1	
120	WF083030	Washer	M8*ψ30	4	
121	SH080700	Hex Head Bolt	M8*35	1	
122	RS150000	Retaining Ring	S15	1	
123	203649	Ring		1	
124	203650	Shaft		1	
125	206428	Fixed Block		1	
126	NL101700	Lock Nut	M10	1	
127	200069	Washer	M10	2	
128	205114	Adjust Knob	M10*110	1	
129	SR060200	Cap Screw	M6*10	4	
130	205822	Scraper	ψ40	2	
2	205663	Fence Plate	1M	1	
	203191X7	Fence Plate	1.2M	1	Optional
3	200884	Handle		1	
4	200884	Handle		1	
5	206432	Handle		1	



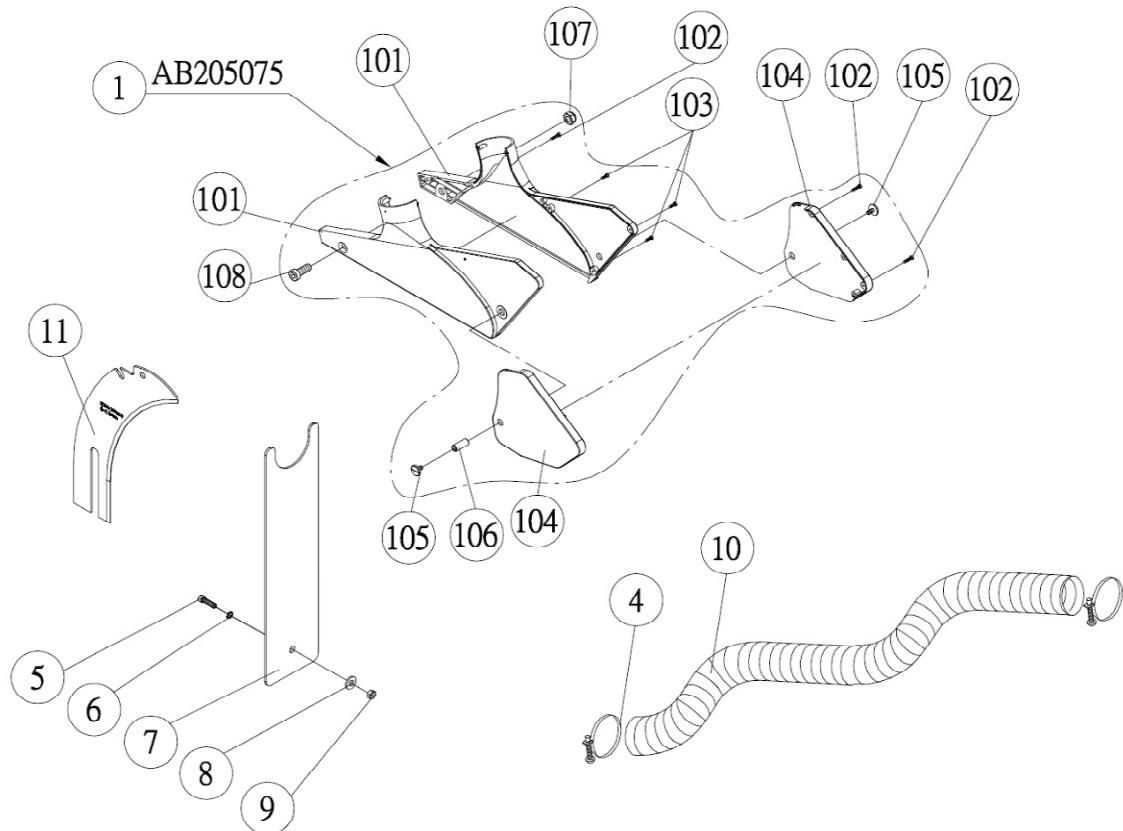
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	AB206422	Rip Fence Housing Assembly		1	GK
101	SI069400	Counter Sunk Screw	M6*16	2	
102	206433	Fixed Plate		1	
103	203193	Shafts		2	
104	NL081000	Lock Nut	M8	2	
105	200875	Plate		1	
106	SH069400	Hex Head Bolt	M6*16	2	
107	203179	Eccentric Ring		2	
108	206422	Seat		1	GK
109	203213	Eccentric Shaft		1	
110	WF203630	Washer	ψ20*ψ36	1	
111	994181	Steel Ball	ψ8	1	
112	150099	Spring		1	
113	SS100200	Set Screw	M10*10	1	
114	RS200000	Retaining Ring	S20	1	
115	WS080000	Lock Washer	M8	1	
116	BB620202	Ball Bearing	6202ZZ	1	
117	NA081300	Hex Nut	M8	1	
118	203356	Ring		1	
119	206435	Ring		1	
120	WF083030	Washer	M8*ψ30	4	
121	SH080700	Hex Head Bolt	M8*35	1	
122	RS150000	Retaining Ring	S15	1	
123	203649	Ring		1	
124	203650	Shaft		1	
125	206428	Fixed Block		1	
126	NL101700	Lock Nut	M10	1	
127	200069	Washer	M10	2	
128	205114	Adjust Knob	M10*110	1	
129	SR060200	Cap Screw	M6*10	4	
130	205822	Scraper	ψ40	2	
2	200884	Handle		1	
3	206432	Handle		1	
4	200884	Handle		1	
5	205663	Fence Plate	1M	1	
	203191X7	Fence Plate	1.2M	1	Optional



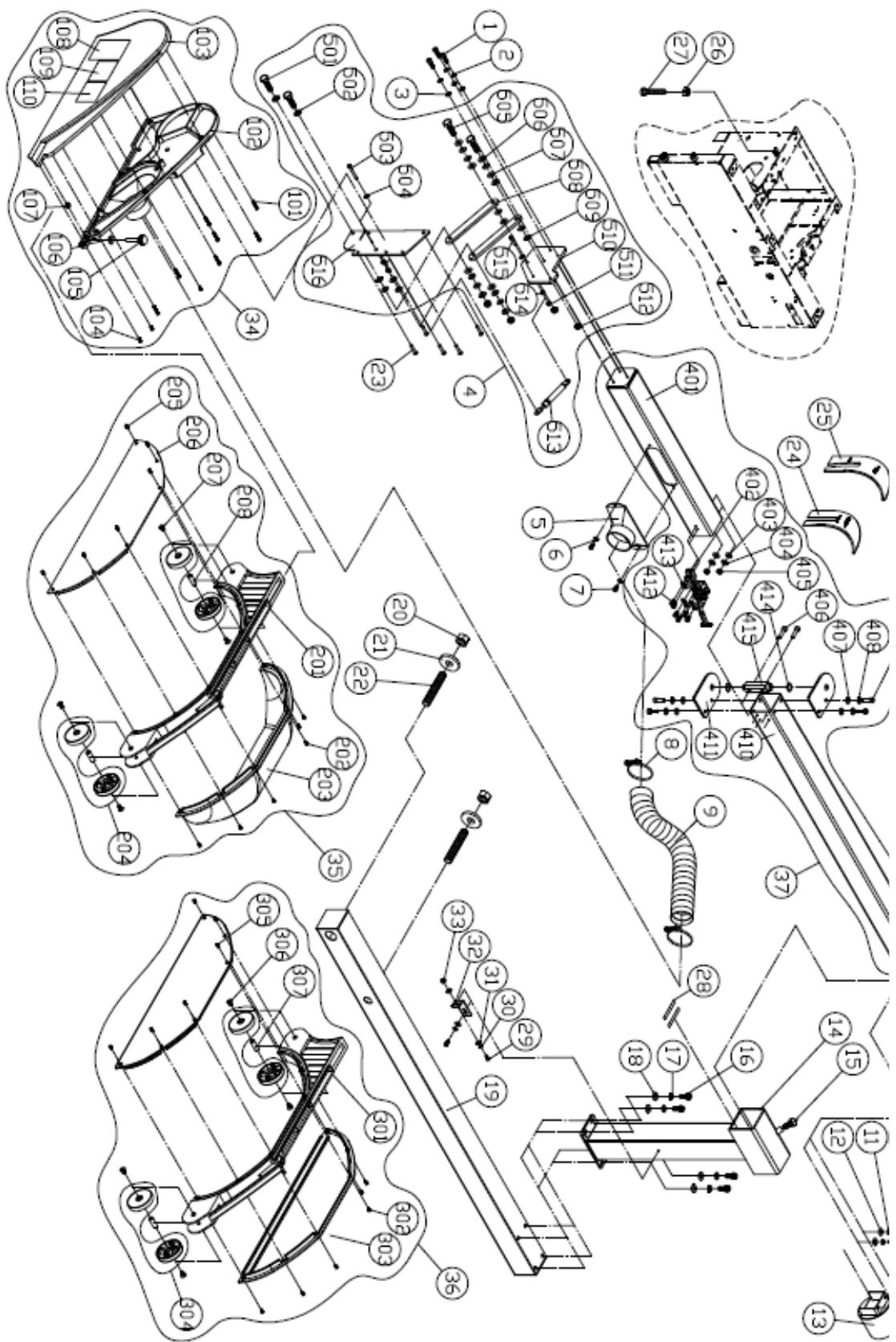
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	NH121900	Hex Nut	M12x1.75p	3	
2	WS120000	Lock Washer	M12	3	
3	WF123030	Washer	M12x30	3	
4	201665	Cap Screw		3	
5	2360220E-2	Bottom Base	2500mm	1	
6	2360220E-7	Cover		2	
7	SI060600	Sunk Head Screw	M6x30	8	
8	2360220E-14	Rubber Block		4	
9	2360220E-12	Locate Block		4	
10	2360220E-13	Cover		1	
11	2360220E-9	Cover		1	
12	2360220E-1	Top Base	2500mm	1	
13	2360220E-5	Locate Rod		1	
14	SJ060200	Button Head Screw	M6x10	8	
15	2360220E-11	Steel Rail		8	
16	2360220E-15	Sheep Bruse		4	
17	2360220E-8	Cover Sheet		1	
18	2360220E-4	Abhesive		8	
19	SR089300	Cap Screw	M8x12	2	
20	200959	Handle		1	
21	SM100400	Sunk Head Socket Screw	M10x20	25	
22	SJ050200	Button Head Screw	M5x10	1	
23	2360220E-6	Right End Plate		1	
24	SJ069300	Button Head Screw	M6x12	8	
25	SJ069400	Button Head Screw	M6x16	2	
26	2360220E-3	Teeth Locate Plate		4	
27	ST040200	Tap Screw	M4x10	4	
28	NL101700	Lock Nut	M10	25	
29	2360220E-17	Steel Ball	φ16.6	22	
30	2360220E-16	Sliding Bottom		1	
31	2360220E-10	Handle		1	
32	NL101700	Lock Nut	M10	1	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	2395220D	Sliding Table Set	2200x3950mm	1	



ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	AB205075	Hood Assembly		1	A
101	205075	Hood		1	
102	ST029404	Screw	M3×16	3	
103	ST029304	Screw	M3×12	3	
104	205076	Hood		1	
105	203110	Screw	M5×10	2	
106	205124	Shaft		1	
107	NL101700	Lock Nut	M10	1	
108	205162	Cap Screw	M10×25	1	
4	200535	Hose Clamp	2-1/2"	2	
5	SR100500	Cap Screw	M10x25	1	
6	WS100000	Lock Washer	M10	1	
7	200965	Hose Support Plate		1	
8	WF102025	Washer	M10x20	1	
9	NL101700	Hex Nut	M10	1	
10	200536	Hose	ø64x3000	1	
11	205067	Plate		1	

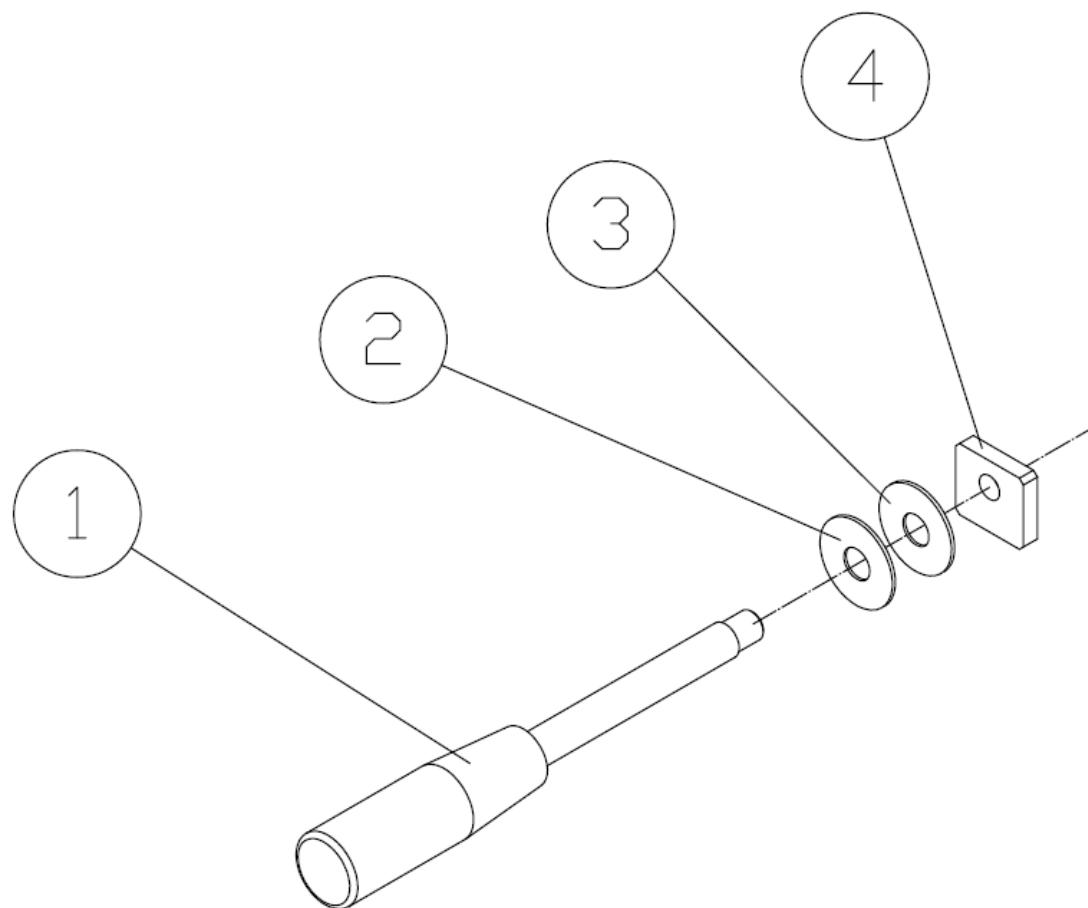


ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	SR060400	Cap Screw	M6*20	3	H
2	WS060000	Lock Washer	M6	3	H
3	WF061920	Washer	M6*ψ19	3	H
4	AB207981	Link ASM		1	
501	SH100700	Hex Head Bolt	M10*35	2	
502	WS100000	Lock Washer	M10	2	

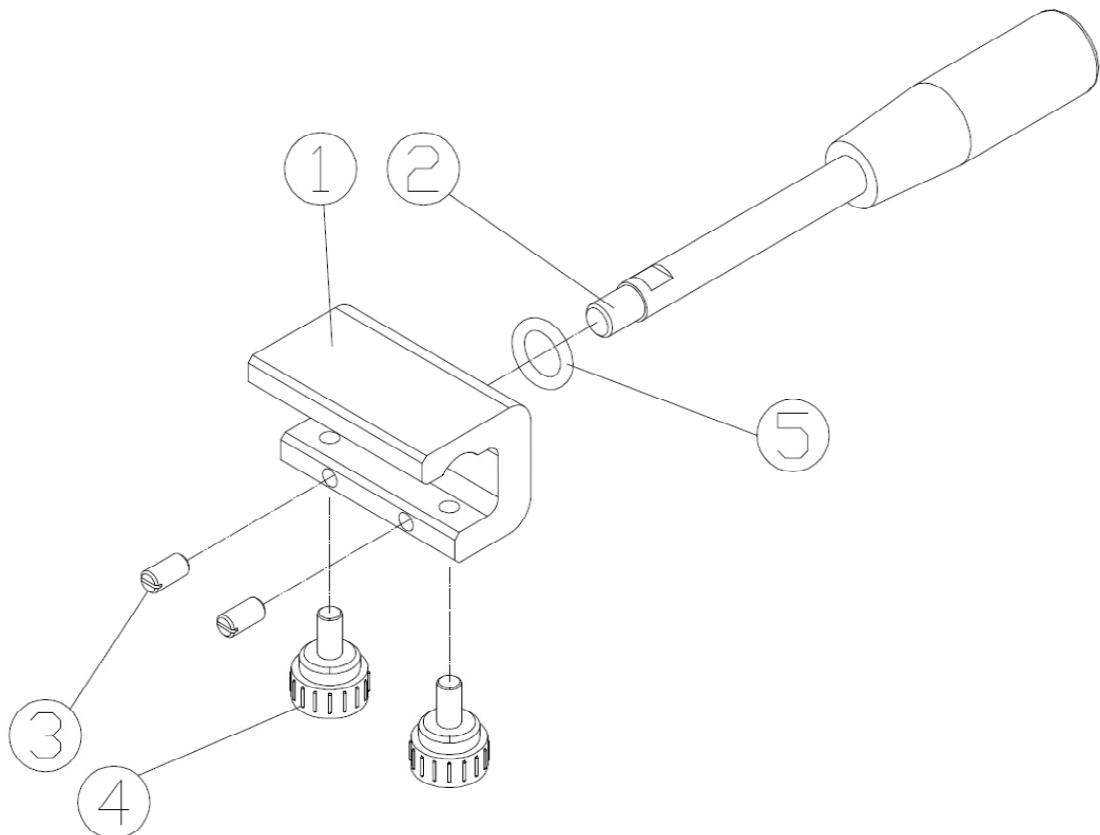
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
503	SR060900	Cap Screw	M6*45	1	
504	WS060000	Lock Washer	M6	2	
505	SH100700	Hex Head Bolt	M10*35	2	
506	WF102020	Washer	M10*ψ20	8	
507	204263	Washer	ψ10×ψ20	8	
508	207981	Link		2	
509	992609	Copper Washer	ψ20×ψ10×0.5t	8	
510	207987	Fixed Plate		1	
511	NL061000	Lock Nut	M6	3	
512	NL101700	Lock Nut	M10	4	
513	205004	Gas Expansion Cylinder		1	
514	NH061000	Hex Nut	M6	1	
515	SR060500	Cap Screw	M6*25	1	
516	207985	Fixed Plate		1	
5	204061	Dust Port		1	
6	WS060000	Lock Washer	M6	2	H
7	SJ069300	Cap Screw	M6*12	2	H
8	204158	Hose Clamp	3-1/4"	2	
9	HS330004	Hose	ψ3"x42cm	1	
10	SJ069300	Cap Screw	M6*12	2	
11	WS060000	Lock Washer	M6	2	
12	WF061920	Washer	M6*ψ19	2	
13	206390	Dust Port		1	R
14	206388	Fixed Bracket		1	R
15	SH100600	Hex Head Bolt	M10X30	1	
16	SR080500	Cap Screw	M8x25	4	H
17	WS080000	Lock Washer	M8	4	H
18	WF081818	Washer	M8x18	4	H
19	206391	Fixed Bracket		1	R
	206398	Fixed Bracket		1	R,S207352
20	NH203000	Hex Nut	M20	2	
21	203338	Washer	ψ22*ψ60*t8	2	
22	205116	Screw	M20*130	2	
23	SJ060600	Button Head Screw	M6*30	5	
24	205073	Plate	φ300~350	1	
25	205032	Plate	φ350~400	1	S
26	NH121900	Hex Nut	M12	1	
27	SH121400	Hex Head Bolt	M12X70	1	
28	201039	Pad		8	
29	SR060400	Cap Screw	M6*20	2	
30	WS060000	Lock Washer	M6	2	
31	WF061620	Washer	M6×ψ16	3	
32	207776	Fixed Plate		1	S,207352

ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
33	NH061000	Hex Nut	M6	1	
34	AB207866	Rear Cover ASM		1	
101	ST030500	Tap Screw	M3.5x25	7	
102	207866	Rear Cover		1	
103	207865	Front Cover		1	
104	ST040200	Tap Screw	M4x10	3	
105	207882	Knob		1	
106	WF081818	Washer	M8x18	1	
107	NH081300	Hex Nut	M8	1	
108	LM207031	Warning Label		1	
109	LM207032	Warning Label		1	
110	LM207033	Warning Label		1	
35	AB205355	Protection Hood ASM		1	
201	207867	Guard		1	
202	SP040200	Pan Head Screw	M4*10	6	
203	205355	Protection Hood		1	
204	AB207868	Roller ASM		2	
205	SP040200	Pan Head Screw	M4*10	6	
206	205356	Protection Hood		1	
207	SI060200	Counter Sunk Screw	M6*10	4	
208	207883	Shaft		2	
36	AB205356	Protection Hood ASM		1	S
301	207867	Guard		1	
302	SP040200	Pan Head Screw	M4*10	6	
303	205356	Protection Hood		2	
304	AB207868	Roller ASM		2	
305	SP040200	Pan Head Screw	M4*10	6	
306	SI060200	Counter Sunk Screw	M6*10	4	
307	207883	Shaft		2	
37	AB207970	Elbow Type Clamp ASM		1	R
	206397	Arm		1	
401	207970	Arm		1	R
402	205358	Elbow Type Clamp		1	
403	WF081818	Washer	M8x18	2	
404	WS080000	Lock Washer	M8	2	
405	NH081300	Hex Nut	M8	2	
406	SR080600	Cap Screw	M8x30	2	
407	WF081818	Washer	M8x18	4	
408	WS080000	Lock Washer	M8	4	
409	SR080500	Cap Screw	M8x25	4	
410	207971	Square Tube		1	
411	207973	Plate		2	
412	SJ060200	Cap Screw	M6x10	6	

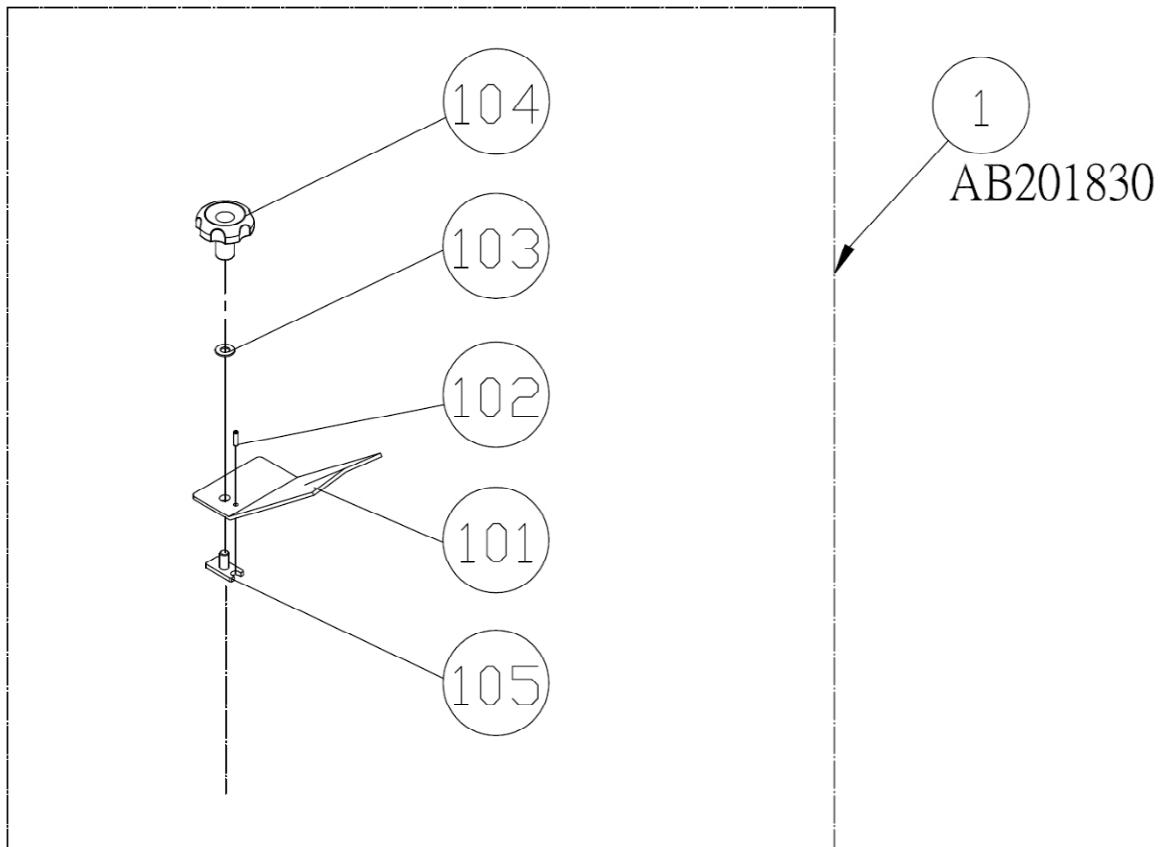
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
413	WS060000	Lock Washer	M6	6	
414	992627	Copper Washer	ψ24*ψ16*0.3t	2	
415	207975	Shaft		1	



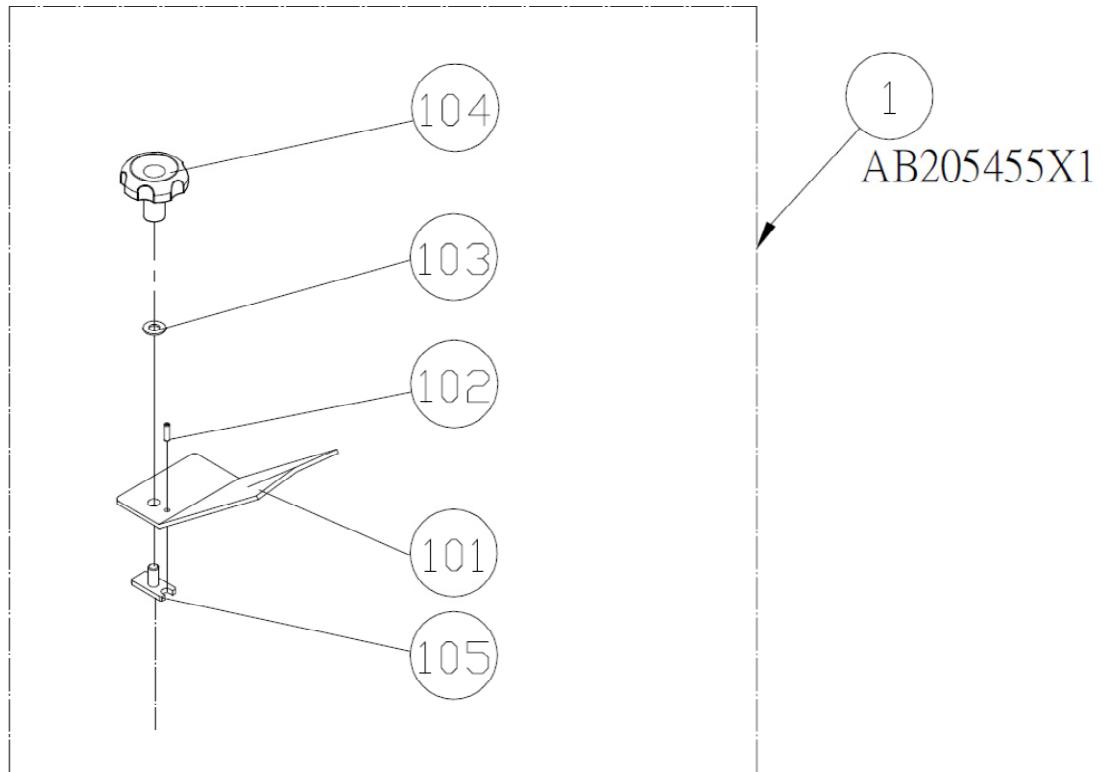
ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	200939	Handle		1	
2	WF123030	Washer	M12x30	1	
3	992496	Plastic Washer	φ13xφ25	1	
4	201849	T-Nut	M12x1.75p	1	



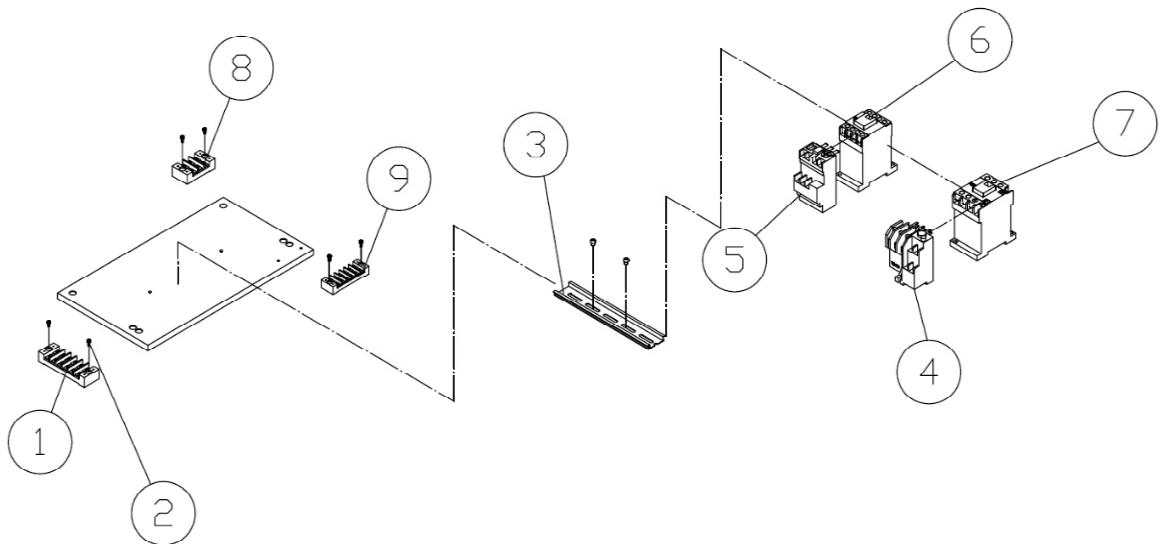
ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	205264	Block		1	
2	200939	Handle		1	
3	203238	Set Screw	M8×16	2	D
	SS080500	Set Screw	M8×25	2	C
4	203720	Knob	M8×16	2	
5	992492	PLASTIC WASHER	φ12×φ30 t=3	1	



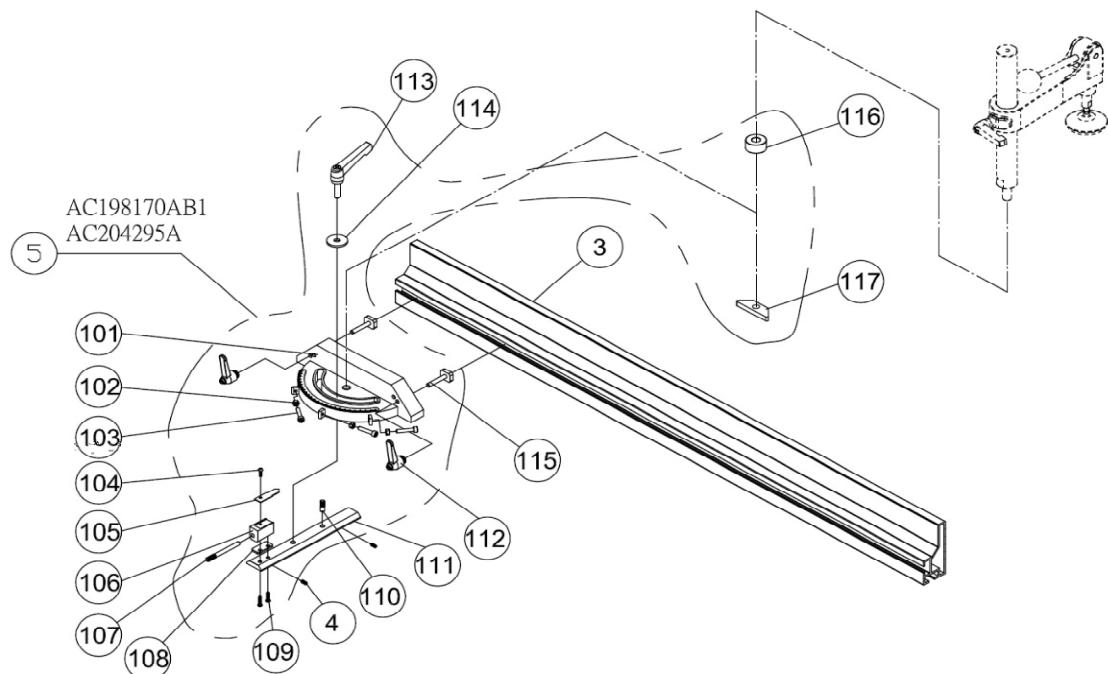
ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	AB201830	Edge Shoe Plate Assembl		1	
101	201830	Edge Shoe Plate		1	
102	PS051800	Spint Pin	φ5xφ18	1	
103	WF102025	Washer	M10x25	1	
104	203718	Knob	M10	1	
105	201829	T-Nut	M10x1.5p	1	



ITEM	PART NO	PARTS NAME	SIZE	Q'TY	NOTE
1	AB205455X1	Edge Shoe Plate Assembly		1	
101	205455	Edge Shoe Plate		1	X1
102	PS051800	Spring Pin	$\varphi 5 \times \varphi 18$	1	
103	WF102025	Washer	M10x25	1	
104	203718	Knob	M10	1	
105	201829	T-Nut	M10x1.5p	1	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
1	994894	Terminal & Cover	TB-2506	1	
2	SP040200	Pan Head Screw	M4*10	8	
3	205186	Aluminum Rail		0.18	m
4	994760	Ovre current protection	TH-12S,6.5A,(5~8A)	1	3/4HP 1PH
	994737	Ovre current protection	TH-12S,1.7A,(1.3~2.1A)	1	3/4HP 3PH
5	994779	Ovre current protection	TH-20SPP,21A,(17~24A)	1	3HP 1PH
	994760	Ovre current protection	TH-12S,6.5A,(5~8A)	1	3HP 3PH
	994749	Ovre current protection	TH-20TAPP,28A,(22~34A)	1	5HP 1PH
	994738A	Ovre current protection	TH-20SPP,9A,(7~11A)	1	5HP 3PH
	994899	Ovre current protection	TH-20SPP,11A,(9~13A)	1	7.5HP 3PH
6	994868	Contactor	S-P21S AC220V 4a1b	1	3HP 1PH
	994769	Contactor	S-P11S AC380V 4a	1	3HP 3PH
	994869	Contactor	S-P35TS AC220V 4a1b	1	5HP 1PH
	994768	Contactor	S-P16S AC380V 4a1b	1	5HP 3PH
	994768	Contactor	S-P16S AC380V 4a1b	1	7.5HP 3PH
7	994763	Contactor	S-P11S AC220V 4a	1	3/4HP 1PH
	994769	Contactor	S-P11S AC380V 4a	1	3/4HP 3PH
8	994893	Terminal & Cover	TB-2503	1	
9	994892	Terminal & Cover	TB-1506	1	



ITEM	PART NO	PARTS NAME	SIZE	Q`TY	NOTE
3	200526	Fence Plate		1	
4	201632	Spring plungers with ball	M4×9	2	S
5	AC198170AB1	Miter Gauge Assembly		1	S, A
	AC204295A	Miter Gauge Assembly		1	S, A
101	198170A	Miter Gauge Body		1	
102	NH050800	Hex Nut	M5	3	
103	SR050500	Cap Screw	M5×25	3	
104	SP049300	Pan Head Bolt	M4×12	1	
105	201366	Pointer		1	
106	201365	Fixed Block		1	
107	201367	Stop Bar		1	
108	206621	End Washer	T=3MM	1	
109	SP049400	Pan Head Bolt	M4×16	2	
110	198174	Shaft		1	
111	205829	Fixed Base		1	S
	204295	Fixed Base		1	S
112	198170-1	Adjust Handle		2	
113	200814	Fasten Handle		1	
114	WF083030	Flat Washer	M8×ψ30	1	
115	207667	T-Bolt		2	
116	207668	Ring		1	
117	207666	Locate Plate		1	

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