

## SX2

No.	Diagram of measuring method	Inspection item	Tolerance (mm)
G1		Parallelism tolerance between the working table surface and the movement of the table a) transverse b) longitudinal	a) 0.04/80 b) 0.05/100
G2		Circular run-out tolerance of the cone hole axes on the spindle a) at the end of spindle b) 50mm to the end of the spindle	a) 0.02 b) 0.04
G3		Perpendicularity tolerance between the working table surface and guide way of the column a) transverse plane b) longitudinal plane	a) 0.10/80 $\alpha \leq 90^\circ$ b) 0.05/80
G4		Perpendicularity tolerance between the transverse and longitudinal movement of the working table	0.03/50