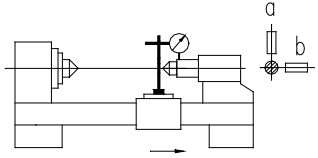
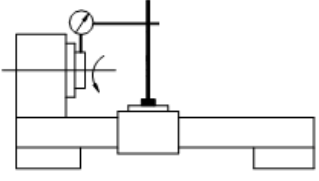
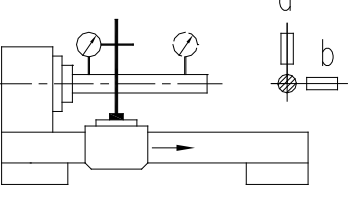
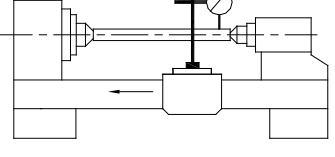


C0

No.	Diagram of measuring method	Inspection item	Tolerance (mm)
G1		<p>Parallelism tolerance between the tailstock sleeve axis and the movement of the slide. (L=30)</p> <p>a) On vertical surface (upward) a) b) On horizontal surface (forward)</p>	<p>a) 0.07/30 b) 0.07/30</p>
G2		<p>Spindle nose runout</p>	<p>0.04</p>
G3		<p>Parallelism tolerance between the main spindle axis and the movement of the carriage.</p>	<p>0.05/60</p>
G4		<p>Equal height of the two rolling center between turning spindle and tailstock.(Higher of the tailstock is allowed)</p> <p>a.Upper generatrix (upward) b.Side generatrix(forward)</p>	<p>a. 0.2 b. 0.2</p>