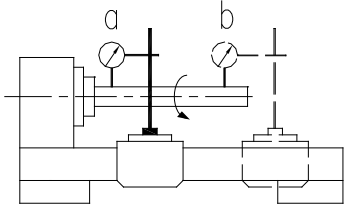
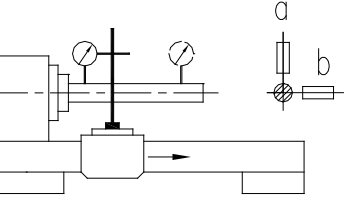
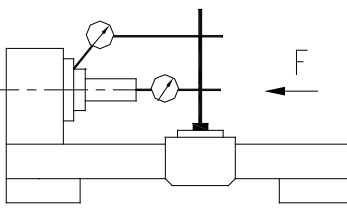
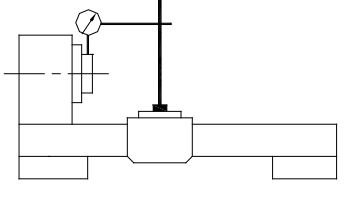
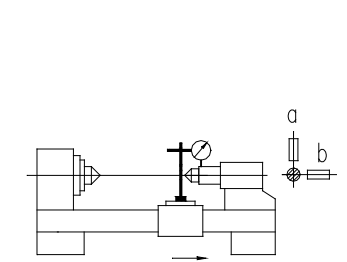
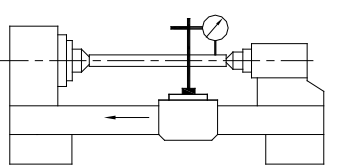


SC4

No.	Diagram of measuring method	Inspection item	Tolerance (mm)
G1		Spindle taper runout a) Close to main spindle end face b) 80mm to the spindle end face	a) 0.02 b) 0.04
G2		Parallelism tolerance between the main spindle axis and the movement of the slider. (L=150mm) : a) On horizontal surface(upward) b) On horizontal surface(Forward)	a) 0.04 b) 0.03-0.05
G3		a) Axial movement of spindle b) Support face of the movement of spindle	a) 0.02 b) 0.03
G4		The runout of longitudinal movement of spindle nose	0.02
G5		Parallelism tolerance between the tailstock sleeve axis and the movement of the slide. (L=30) a) On vertical surface (upward) b) On horizontal surface (forward)	a) 0.03 b) 0.02
G6		Equal height of the two rolling center between turning spindle and tailstock.(Higher of the tailstock is allowed) a.Upper generatrix (upward) b.Side generatrix(forward)	a) 0.08/300 b) 0.05/300