

TECHNICAL DATA SHEET

G-3690

ISSUE DATE: 03/25/2022

PRODUCT DESCRIPTION	G-3690 is a vinyl acetate copolymer.	
USES	Designed to bond dowels used for the assembly of furniture.	
FEATURES	<ul style="list-style-type: none">• Strong permanent bonds• Good water resistance• Resistance to wood staining• Suitable for wide varieties of wood species• Excellent resistance to plasticizer migration	
TYPICAL PROPERTIES	Viscosity (cps):	50- 150 @ 25°C (Spindle # 3; Speed 20)
	Solids (%):	47.0 - 50.0
	Specific Gravity:	1.08
	pH:	4.0 - 5.5
PRODUCT APPLICATION	Recommended for spray or roller applicators	
ADDITIONAL DATA	Appearance : Milky white liquid Borax stability : none Glass transition temperature by DSC : +19 °C	
PACK SIZES	18.9 L pail	220 kg drum
	1,100 kg tote	Weights may vary
STORAGE CONDITIONS	Keep from freezing. Keep away from direct sunlight or heat.	
LIMITATIONS	Shelf Life: Twelve (12) months when stored as recommended.	

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